



Green Vitality
绿力实业



凯迪贤模具
KIDYSON Kidyson Mold

We provide detailed documentation for each procedure.
We are a highly professional manufacturer and exporter of injection molds and molded parts.

模具进度报告 (Mould Progress Report)

Mold test reports 试模报告

名称: _____ 日期(Date:): _____ 报告编号(Rep. No.): _____

Customer: _____

REF.: 11021/b1

DATE: 2016/8/3

PAGE: 1/3

Part name

DIMENSIONAL REPORT
GV602620160803

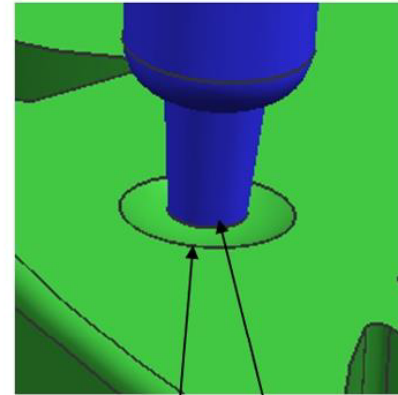
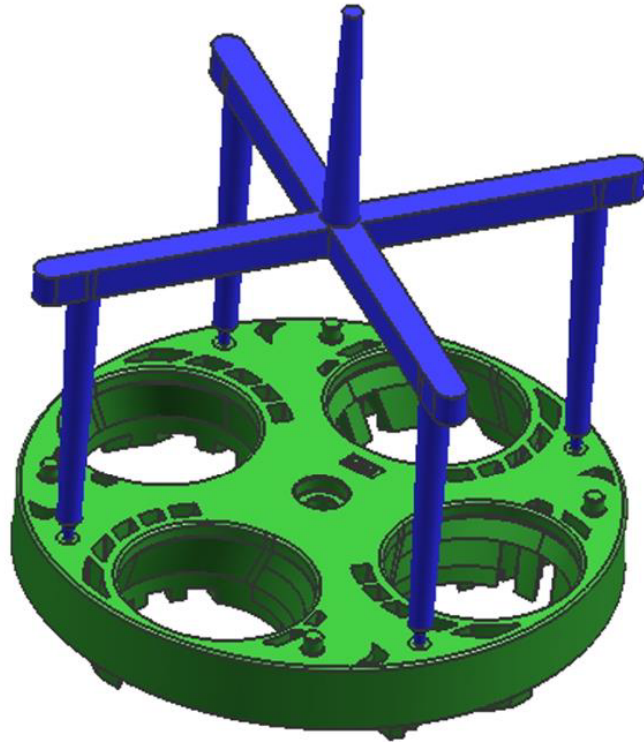
plier:	GVI
trial:	ABS
sur:	RAL 9001
flw:	
dim. fo	Dim. Ty
1	Lineal
2	Lineal
3	Lineal
4	Diameter
5	Lineal
6	Lineal

Tooling Evaluation and Approval Report 模具出货检验报告

1 No.(模具编号) _____ Customer(客户) _____ Date(出货日期) _____

Mold Base 模胚	Yes
old base standard meet tooling spec sheet 模胚标准符合模具规格表	
old component standard meet tooling spec sheet 旧件标准符合模具规格表	
rebolt holes are in proper size and location specified 是模胚符合指定的规格和数量	
ering time locked sufficiently to prevent slippage and deflection of cavities 模胚之锁紧机构足够防止内模滑动和变形	
old to be easily assembled/disassembled 模具拆装方便	
rtities are above parting line min 0.2mm 内模高出分模面最少0.2mm	
sharp edges and no damage on all plates 所有模胚无锐边和损伤	
rust on all mold plates has been cleaned 所有模胚表面锈迹已清除	
old label mounted on mold 模具铭牌已安装	
insulating plate mounted 隔热板已安装	
try bar slots needed 试模槽位	

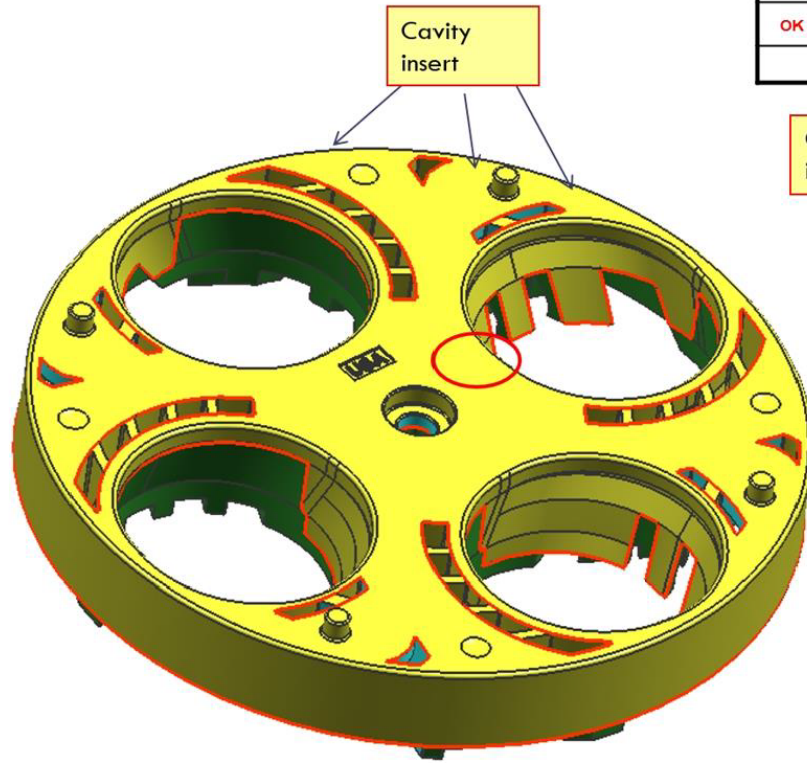
Customer comment. (please give your approval and comments)			
OK or NG	remark	Approval by:	date



Injection gate $\varnothing 1.5$

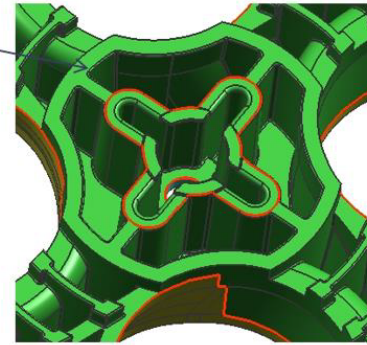
Dimple $\varnothing 3.3 \times 0.5$

4 point pin gate



Customer comment. (please give your approval and comments)			
OK or NG	remark	Approval by:	date

Core insert



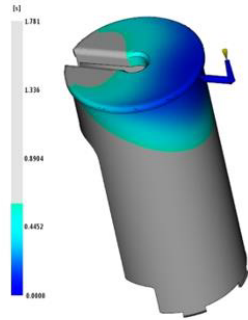
	CAVITY
	CORE
	SLIDER

2022.10.15

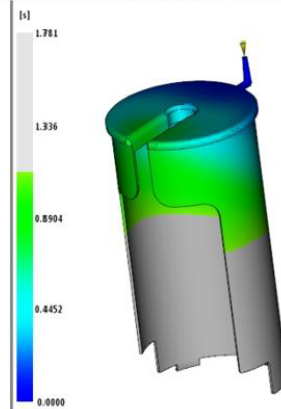
Mold Parting Line proposal

Solution 1: Filling procedure

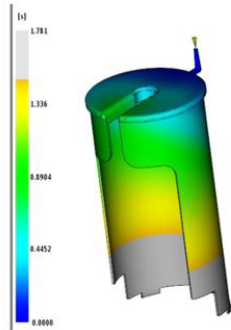
30%



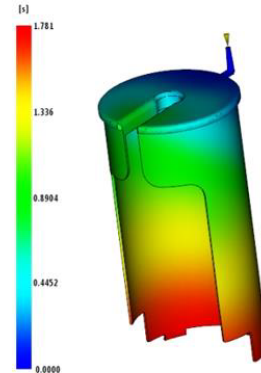
60%



80%



100%



- ◆ Filling time is 1.8s, first fill blue area then red area. Press Shift+F5 to see the animation or attachment.
- ◆ In the filling time result, short shot will showing as semi-transparent. Should check any semi-transparent area in the end of the flowing path. If filling time result shows some flowing path is earlier than other, it may indicate over pack pressure.

Mold Test Report 试模报告

客户名称 : Customer :		日期(Date):	报告编号(Rep. No.):	
模具编号 : Mould No :	产品名称 : Product Name:	产品材料 : Plastic Material:		
颜色编号 : Color Code :	产品重量 : Product Weight:	水口重量 : Runner Gate Weight		
干燥时间 : Dry Time :	干燥温度 : Dry Temp :	试模次数 : Test Time:		
试模数量 : Test Qty :	模具外形尺寸 : Tool Dimension :	注塑机吨位 : Injection Tonnage :		
射胶 (Injection):	压力 Pressure	速度 Speed	时间(S) Time	行程(mm) Stroke Length
	一段:	一段:	一段:	一段:
	二段:	二段:	二段:	二段:
	三段:	三段:	三段:	三段:
	四段:			
保压(Hold On):	一段:	一段:	一段:	一段:
	二段:	二段:	二段:	二段:
冷却时间(Cooling Time):		成型周期(Total):	秒 (S)	
注塑温度(Injection Temp):	一段:	二段:	三段:	四段:
模具温度(Tool Temp):	前模(Cav#) :		后模(Core) :	
锁模 (Close Mold) :	压力(Pressure):		速度(Speed):	
	一段:	一段:	一段:	一段:
	二段:	二段:	二段:	二段:
	三段:	三段:	三段:	三段:
开模 (Open Mold):	一段:	一段:	一段:	一段:
	二段:	二段:	二段:	二段:
	三段:	三段:	三段:	三段:
备注(Remark) :				

项目负责人:
Project By:

试模员:
Test Mode:

试模日期:
Date:

MODIFICATION INFORMATION(修改模信息)

Customer(客户):	Part No(产品编号):	Confirm Date(确认改模时间):
Supplier(供应商):	Part Name(产品名称):	Modify Work Days(改模周期:工作日):
Draft Department(变更部门):	Drawing No(图纸编号):	Draft By(制件人):
Release Department(共批部门):	Mold NO(模号):	Next Test Date(下次试模时间):

Changing No	Changing Post(变更位置)		Solution Content (解决方案说明)	Working Time (加工时间)
	Old Drawing(变更前)	Latest drawing (变更后)		
1 Reason (变更原因)				
2 Reason (变更原因)				
3 Reason (变更原因)				
4 Reason (变更原因)				

模具装箱清单 (Mold PACKING LIST)

项目编号:	<input type="text" value="GV241101"/>	产品名称:	<input type="text"/>
Project NO.		Part Name:	
模具编号:	<input type="text"/>	产品编号:	<input type="text"/>
Mold NO.		Part NO.:	

序号 (NO.)	项目 (Item)	数量 (QTY)	单位 (UNIT)
1	模具 (Plastic Injection Mold)		SET
2	铜工 (Electrodes)		PCS
3	光盘 (CD)		PCS
4	模图 (Printted Mold Assembly Drawing)		SET
5	产品图(Product Drawing)		SET
6	材质证明书 (Steel Certification)		PCS
7	备件(Spare Parts)		SET
8	操作与保养指导书 (Operation and Mainatance Guide)		PCS
9	试模参数表 (Mold Test Report)		PCS
10	产品测数报告(Product Measuring Report)		PCS
11	样板(Samples)		PCS
12	模具验收合格证明(Mold acceptance certificate)		PCS
13			
14			
15			
16			

走模日期:	<input type="text"/>	项目工程师签字:	<input type="text"/>
Shipped Date:		Sign:	

Green Vitality Industry Co.,Ltd

ADD: No.102, Building 21, Chuangye Industrial Area, Shapuwei Community, Songgang Town, Bao'an District, Shenzhen, Guangdong (518105)



制程检验记录 (IPQC巡检)
Process inspection records
(IPQC inspection)

深 圳 市 凯 迪 贤 模 具 有 限 公 司

机台 Machine:	12#	两班 Two shifts	巡检员 Inspection staff:		Ye yuying Wang jing	客户: client	产品编号: Part No.	1105	模具编号: Mold No.	GV220702	日期 Date: 2023 年 3月 23日						
时间 Time	生产数 Production QTY	抽检数 Sampling QTY	AQL1.0		不良数 QTY of defec tive	参考标准 Guideline	不良情况 Adverse situation								判定/异常说明 Judgment/abnormal description		
			外观方面 Appearance aspect						尺寸方面 Dimensi on aspect	功能测试 functional test	包装 packing						
			结构不 符 Feature discrep	色差 Chromati c aberratio			黑点 black spot	混色 mixed Color				气纹 steak	亮印 gloss	油污 oil stains		批锋 Flas h	缩水 shrinki ng
08:00-10:00						样品 实物 (Sample after approval) 图纸 (drawing) 检验标准指 导书 SIP											
10:00-12:00	150	20	0	1					3	1				148.75			OK
12:00-14:00	150	20	0	1					4					148.75			OK
14:00-16:00	150	20	0	1					2	2				148.72			OK
16:00-18:00	150	20	0	1						3	1			148.73			OK
18:00-20:00	150	20	0	1						4				148.73			OK
20:00-22:00	150	20	0	1							2			148.74			OK
22:00-24:00	150	20	0	1						3				148.73			OK
00:00-02:00	150	20	0	1						2	2			148.73			OK
02:00-04:00	150	20	0	1							3	1		148.74			OK
04:00-06:00	150	20	0	1							4			148.75			OK
06:00-08:00	150	20	0	1							3			148.75			OK

DIMENSIONAL REPORT

GV****_*****

REF.: _____
DATE: _____
PAGE: _____

Supplier: **GVI** Part name: _____

Material: _____ Mould cavities: _____ Cavity N°: _____

Colour: _____ Additive: _____

Dimen. No	Dim. Type	Dim. Nominal	Tol. (Upp)	Tol. (Low)	Actual Dim.	Deviation from mid spec	Out of Tol.	Result	Measure Equipment	MEASURING OF THE SAMPLE		Decision R&D / QUALITY
										(1) Supplier actions correcting customer decision	(2) waiting customer decision	
1	Lineal					---	---	---	Projector			
2	Lineal					---	---	---	Projector			
3	Lineal					---	---	---	Projector			
4	Lineal					---	---	---	Projector			
5	Radius					---	---	---	Projector			
6	Lineal					---	---	---	Projector			
7	Radius					---	---	---	Projector			
8	Radius					---	---	---	Projector			
9	Lineal					---	---	---	Projector			
10	Degrees					---	---	---	Projector			
11	Degrees					---	---	---	Projector			
12	Lineal					---	---	---	Vernier			
13	Degrees					---	---	---	Projector			
14	Lineal					---	---	---	Projector			
15	Lineal					---	---	---	Projector			
16	Lineal					---	---	---	Projector			
17	Degrees					---	---	---	Projector			
18	Lineal					---	---	---	Projector			
19	Lineal					---	---	---	Projector			
20	Lineal					---	---	---	Projector			
21	Lineal					---	---	---	Projector			
22	Lineal					---	---	---	Projector			
23	Lineal					---	---	---	Projector			
24	Lineal					---	---	---	Projector			
25	Lineal					---	---	---	Projector			
26	Diameter					---	---	---	Projector			
27	Diameter					---	---	---	Projector			
28	Lineal					---	---	---	Projector			
29	Lineal					---	---	---	Projector			

第 1 页

SUPPLIER'S REMARKS

CUSTOMER'S REMARKS

CUSTOMER DECISION	SUPPLIER	DISTRIBUTION
ACCEPTED <input type="checkbox"/>	MADE BY <input type="text" value="GREEN VITALITY"/>	PURCHASING <input type="checkbox"/>
REJECTED <input type="checkbox"/>	DATE <input type="text"/>	SUPPLIER <input type="checkbox"/>
DATE: _____	SIGNATURE <input type="text"/>	R&D <input type="checkbox"/>
SIGNATURE _____		QUALITY <input type="checkbox"/>
		OTHERS <input type="checkbox"/>

The author of this report should accurately record the specifications and the values of the dimensions. Any errors or omissions will be the responsibility of the author of the report.