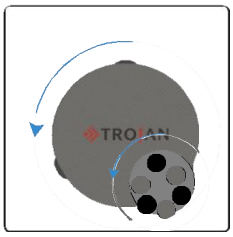
AD-PB Plate

1. Make sure your disc is plane. Control it with a straight edge tool;
2. Spread the sample evenly in the sample holder;
3. Wipe AD-PB plate dry with a tissue and place the grinding paper on the AD-PB plate;
4. Place the sample holder so that the samples go outside of the grinding paper during grinding;
5. Dose water 1/3 outwards on the paper.

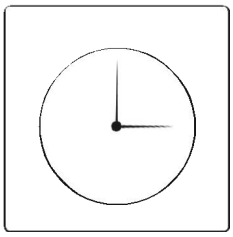
Recommended force settings

	30mm	40mm	50mm
50-150HV	5N	15N	20N
150-450HV	10N	20N	30N
450-650HV	15N	25N	40N
650-2000HV	Use Trojan Diamond DiaNi Plating/ DiaRe Resin Grinding Disc		

*Grind max. 30sek to avoid smearing



RPM 150-600



Minutes ≤ 30sec

