Technical Construction File

Product Type:	Cut-Off Machine
Test Model:	Table CUT-200
Model No.:	CT-2300, CT-250, CT-300, CT-200, Table CUT-200, Beta-250, Beta-300, Beta-400, Beta-500, DS-180
Trademark:	TROJAN
Applicant:	Trooly (Suzhou) Technology Co., Ltd. Room 1079, Building 6, No.2 Luoxiang Road, Gusu District, Suzhou,China
Manufacturer:	Trojan(Suzhou) Material technology Co., Ltd. Building 26, No.228 Gongtang Road, Luzhi Town, Wuzhong Suzhou, Jiangsu, China
Factory:	Trojan(Suzhou) Material technology Co., Ltd. Building 26, No.228 Gongtang Road, Luzhi Town, Wuzhong Suzhou, Jiangsu, China
Report Number:	JS-TL202506011080
Testing Standard:	EN IEC 61000-6-4:2019,EN IEC 61000-6-2:2019
Date of Test:	May 19, 2025 to Jun. 10,2025
Date of Report:	Jun. 11,2025
Test Result:	☒ Positive ☐ Negative

Revision Record			
Version	Description	Date	Remark
Ver.0.0	Original	Jun. 11,2025	/

2 Test Summary

Emission Part				
Item	**Standard**	**Method**	**Requirement**	**Result**
Conducted Emissions at Mains Terminals (150kHz-30MHz)	EN IEC 61000-6-4:2019	CISPR 16-2-1	N/A	Pass
Radiated Emissions (30MHz-1GHz)	EN IEC 61000-6-4:2019	CISPR 16-2-3	N/A	Pass

Immunity Part				
Item	**Standard**	**Method**	**Requirement**	**Result**
Electrostatic Discharge	EN IEC 61000-6-2:2019	EN 61000-4-2:2009	4kV Contact Discharge 8kV Air Discharge	Pass
Electrical Fast Transients/Burst at Power Port		EN 61000-4-4:2012	2kV 5/50ns Tr/Td 5 or 100kHz Repetition Frequency	Pass
Surge at Power Port		EN 61000-4-5:2014 +A1:2017	1.2/50μs Tr/Td 1kV Line to Line 2kV Line to Ground	Pass
Conducted Immunity at Power Port (150kHz-80MHz)		EN 61000-4-6:2014	10Vrms (emf),80%,1kHz Amp. Mod.	Pass
Voltage Dips and Interruptions		EN 61000-4-11:2004 +A1:2017	0 % UT for 1per 40 % UT for 10per 70 % UT for 25per 0 % UT for 250per UT is Supply Voltage	Pass
Radiated Immunity (80MHz-1GHz, 1.4GHz-3.6GHz)		EN 61000-4-3:2006 +A1:2008+A2:2010	10V/m, 80%, 1kHz Amp. Mod. 3V/m, 80%, 1kHz Amp. Mod.	Pass

Declaration of EUT Family Grouping:

Note: There are series models mentioned in this report, and they are the similar in electrical and electronic characters. Only the model Table CUT-200 was tested since their differences were the model number and appearance.

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4 General Information

4.1 Details of E.U.T.

Power supply: 1000W

Test voltage: 220V,50Hz

4.2 Description of Support Units

The EUT has been tested as an independent unit

4.3 Measurement Uncertainty

No.	Item	Measurement Uncertainty
1	Conducted Emission at mains port using AMN	2.6dB (9kHz to 150kHz) 2.4dB (150kHz to 30MHz)
2	Conducted Emission at mains port using VP	1.8 dB (9kHz to 30MHz)
3	Conducted Emission at telecommunication port using AAN	4.2 dB (150kHz to 30MHz)
4	Radiated Power	2.3dB
5	Radiated Emission	4.5dB (30MHz-1GHz) 5.1dB (1GHz-3.6GHz)
6	Radiated Disturbance (disturbance current in a LLAS)	2.4dB (9kHz to 30MHz)

Note: The measurement uncertainty represents an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor of k=2.

4.4 Deviation from Standards

None

4.5 Abnormalities from Standard Conditions

None

4.6 Monitoring of EUT for All Immunity Test

Visual: Monitor the work status

5 Equipment List

Conducted Emissions at Mains Terminals (150kHz-30MHz)					
Equipment	**Manufacturer**	**Model No**	**Inventory No**	**Cal Date Cal**	**Due Date**
EMI test receiver	Rohde&Schwarz	ESR3	YQ125	2024-10-07	2025-10-06
Artificial mains network	AFJ	LT32C	YQ126	2024-10-07	2025-10-06
Shielding Room	Everfine	SR-500	YQ127	2024-10-07	2025-10-06

Radiated Emissions (30MHz-1GHz)					
Equipment	**Manufacturer**	**Model No**	**Inventory No**	**Cal Date Cal**	**Due Date**
EMI test receiver	Rohde&Schwarz	ESR3	YQ125	2024-10-07	2025-10-06
CONTROLLER	Noyetec	XTJC	YQ128	2024-10-07	2025-10-06
ANTENNA MAST	SCHWARZBECK	VULB9163	YQ129	2024-10-07	2025-10-06
Semi/Fully Anechoic	Noyetec	SR-500	YQ130	2024-10-07	2025-10-06
Pre-Amplifier	Noyetec	NYPA0930	YQ131	2024-10-07	2025-10-06

Electrostatic Discharge Test Setup					
Equipment	**Manufacturer**	**Model No**	**Inventory No**	**Cal Date Cal**	**Due Date**
ESD generator	Everfine	EMS61000-2A	YQ132	2024-10-07	2025-10-06

Electrical Fast Transients/Burst at Power Port					
Equipment	**Manufacturer**	**Model No**	**Inventory No**	**Cal Date Cal**	**Due Date**
Burst generator	Everfine	EMS61000-4A	YQ133	2024-10-07	2025-10-06
Coupling clamp	Everfine	EFTC-2	YQ134	2024-10-07	2025-10-06

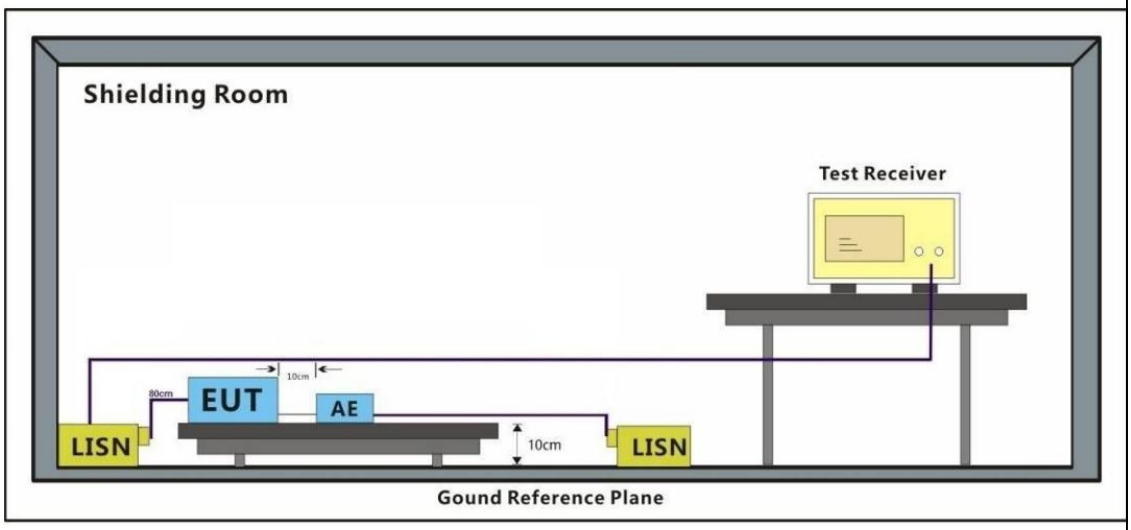
Surge at Power Port					
Equipment	**Manufacturer**	**Model No**	**Inventory No**	**Cal Date Cal**	**Due Date**
Lightning surge generator	Everfine	EMS61000-5A	YQ135	2024-10-07	2025-10-06

Conducted Immunity at Power Port (150kHz-80MHz)					
Equipment	**Manufacturer**	**Model No**	**Inventory No**	**Cal Date Cal**	**Due Date**
Signal generator	Rigol	DSG821	YQ136	2024-10-07	2025-10-06
Power Amplifier	Noyetec	NYPA 0123-100	YQ137	2024-10-07	2025-10-06
6dB Attenuator	Noyetec	ATT01	YQ138	2024-10-07	2025-10-06
Coupling and Decoupling Network (CDN)	SCHWARZBECK	CDN M2/M3	YQ139	2024-10-07	2025-10-06
RF Generator	Noyetec	SR100-6W	YQ140	2024-10-07	2025-10-06
Shielding Room	Everfine	SR-500	YQ127	2024-10-07	2025-10-06
Coupling and Decoupling Network (CDN)	SCHWARZBECK	CDN M4PE	YQ141	2024-10-07	2025-10-06

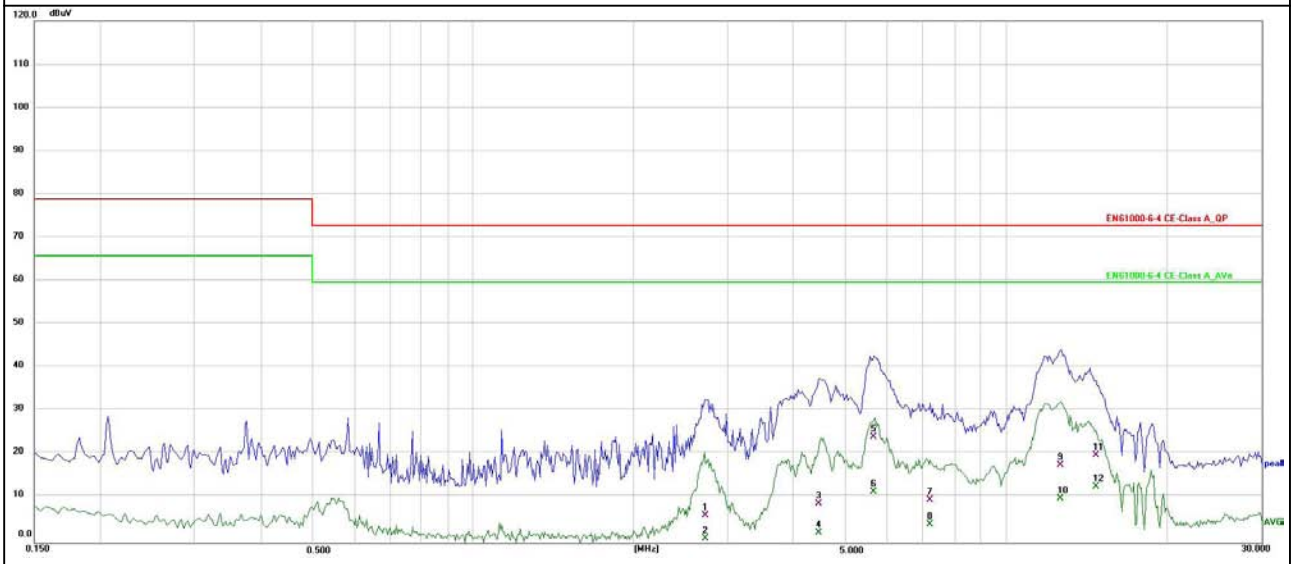
Voltage Dips and Interruptions					
Equipment	**Manufacturer**	**Model No**	**Inventory No**	**Cal Date Cal**	**Due Date**
Three-phase cycle drop generator	Everfine	EMS61000-11 CA	YQ142	2024-10-07	2025-10-06
Coupling and Decoupling Network (CDN)	Everfine	CDNI-3A	YQ143	2024-10-07	2025-10-06
Manual step transformer	Everfine	SG-15KVA	YQ144	2024-10-07	2025-10-06

Radiated Immunity (80MHz-3.6GHz)					
Equipment	**Manufacturer**	**Model No**	**Inventory No**	**Cal Date Cal**	**Due Date**
Signal generator	Rigol	DSG836	YQ145	2024-10-07	2025-10-06
Antenna	SCHWARZBECK	VUSLP9111E	YQ146	2024-10-07	2025-10-06
Amplifier	Noyetec	NYPA0810-200	YQ147	2024-10-07	2025-10-06
Power meter sensor	PMM	EP601	YQ148	2024-10-07	2025-10-06
ElectroMagnetic Field Probe	Ceyear	87230	YQ149	2024-10-07	2025-10-06
Shielding Room	Everfine	SR-500	YQ127	2024-10-07	2025-10-06

General used equipment					
Equipment	**Manufacturer**	**Model No**	**Inventory No**	**Cal Date Cal**	**Due Date**
Digital pressure meter	YIOU	DPH-103	YQ073	2024-10-07	2025-10-06
Temperature&humidity recorder	Dongguan Jinghe Electronic Technology Co., Ltd	MC501	YQ095	2024-10-07	2025-10-06
Digital Multimeter	Fluke	319	YQ012	2024-10-07	2025-10-06

6	**Emission Test Results**
6.1	Conducted Emissions at Mains Terminals (150kHz-30MHz)
	Test Requirement: EN IEC 61000-6-4:2019
	Test Method: CISPR 16-2-1
	Frequency Range: 150kHz to 30MHz
	Limit: 0.15M-0.5MHz 79dB(μV) quasi-peak, 66dB(μV) average 0.5M-30MHz 73dB(μV) quasi-peak, 60dB(μV) average Detector: Peak for pre-scan (9kHz resolution bandwidth) 0.15M to 30MHz
6.1.1	E.U.T. Operation
	Operating Environment:
	Temperature: 22℃ Humidity: 51 % RH Atmospheric Pressure: 1020 mbar
	Test mode:Normal Working_keep EUT running continual .
6.1.2	Test Setup Diagram
	
6.1.3	Measurement Data
	An initial pre-scan was performed with peak detector.Quasi-Peak or Average measurement were performed at the frequencies with maximized peak emission were detected

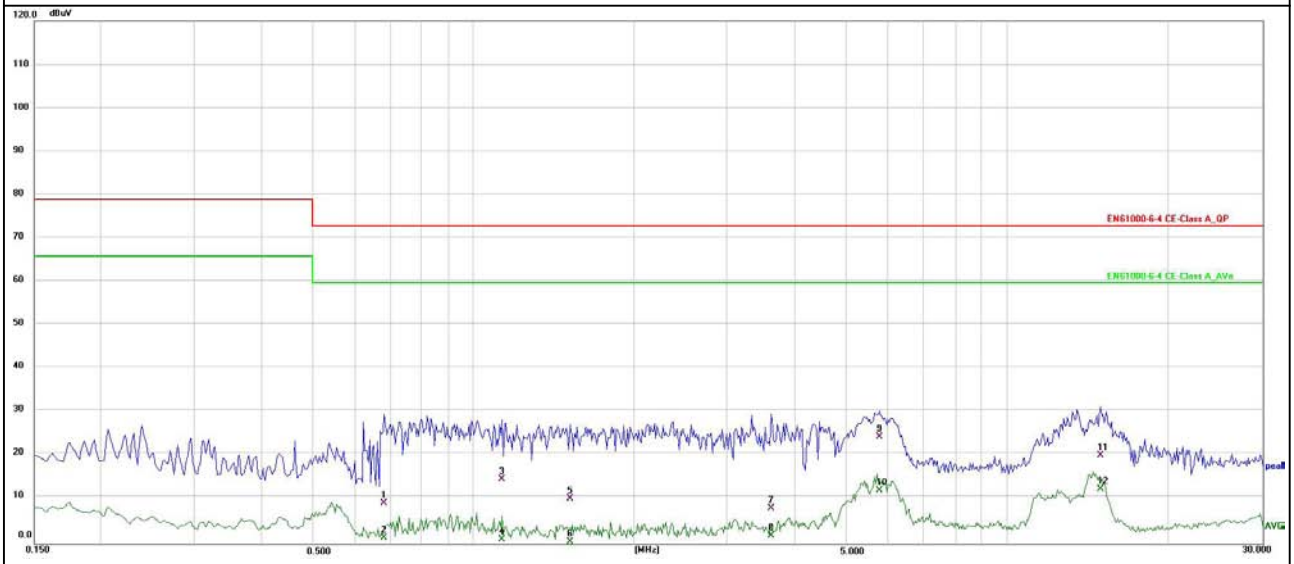
Model: Table CUT-200; Line:Live Line



No.	Frequency (MHz)	Reading Level (dBuV)	Factor (dB)	Measure-Ment (dBuV)	Limit (dBuV)	Margin (dB)	Detector
1	2.7260	-4.70	11.07	6.37	73.00	-66.63	QP
2	2.7260	-9.90	11.07	1.17	60.00	-58.83	AVG
3	4.4340	-1.91	11.11	9.20	73.00	-63.80	QP
4	4.4340	-8.63	11.11	2.48	60.00	-57.52	AVG
5	5.6340	13.26	11.13	24.39	73.00	-48.61	QP
6	5.6340	0.80	11.13	11.93	60.00	-48.07	AVG
7	7.1980	-1.15	11.19	10.04	73.00	-62.96	QP
8	7.1980	-6.80	11.19	4.39	60.00	-55.61	AVG
9	12.6220	6.62	11.38	18.00	73.00	-55.00	QP
10	12.6220	-0.99	11.38	10.39	60.00	-49.61	AVG
11	14.6900	8.80	11.40	20.20	73.00	-52.80	QP
12	14.6900	1.70	11.40	13.10	60.00	-46.90	AVG

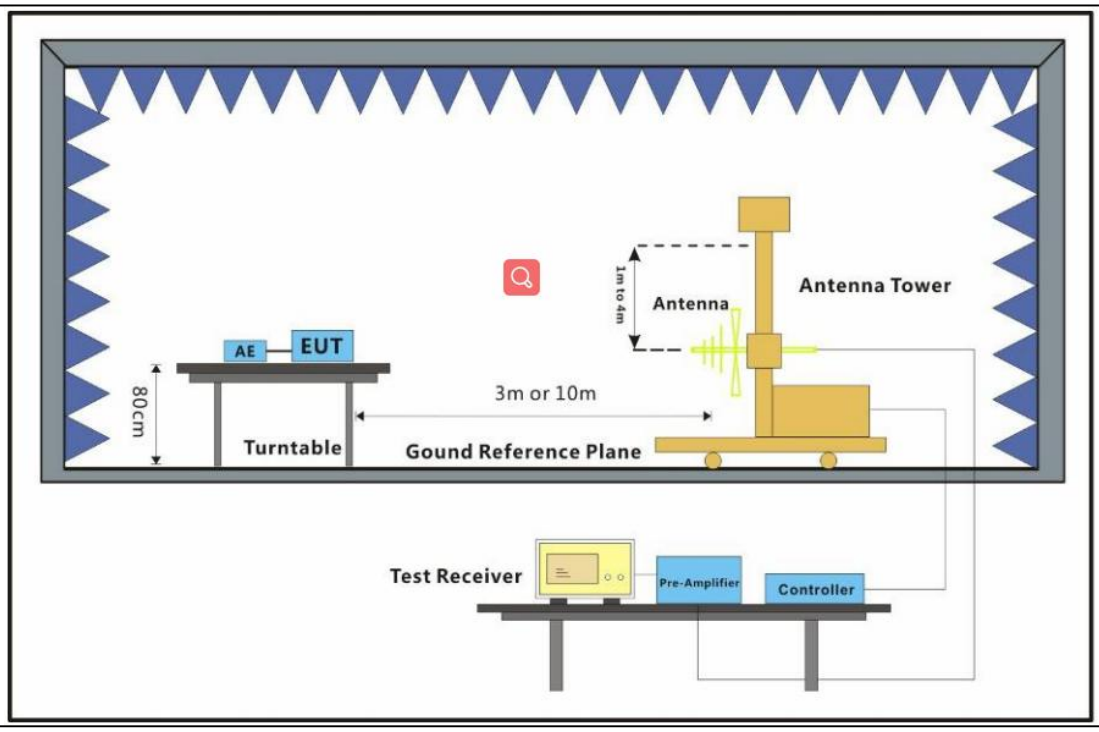
Notes:Measure-Ment=Reading Level+Factor

Model: Table CUT-200; Line:Neutral Line

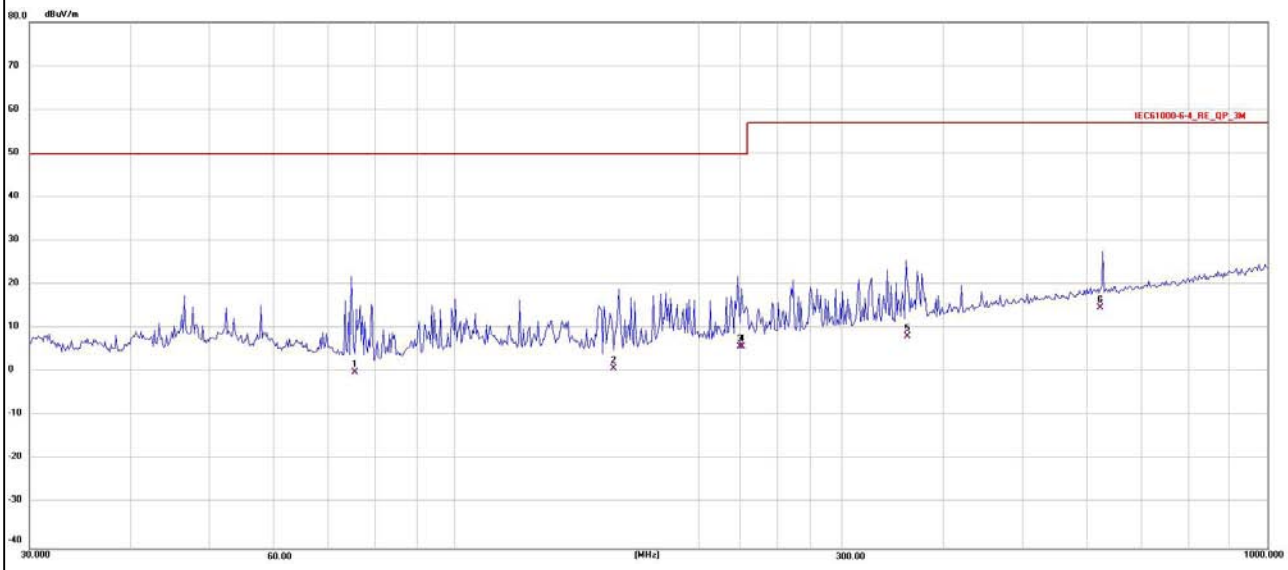


No.	Frequency (MHz)	Reading Level (dBuV)	Factor (dB)	Measure-Ment (dBuV)	Limit (dBuV)	Margin (dB)	Detector
1	0.6820	-1.28	10.75	9.47	73.00	-63.53	QP
2	0.6820	-9.26	10.75	1.49	60.00	-58.51	AVG
3	1.1340	4.14	10.81	14.95	73.00	-58.05	QP
4	1.1340	-9.67	10.81	1.14	60.00	-58.86	AVG
5	1.5140	-0.39	10.83	10.44	73.00	-62.56	QP
6	1.5140	-10.26	10.83	0.57	60.00	-59.43	AVG
7	3.6100	-2.64	10.95	8.31	73.00	-64.69	QP
8	3.6100	-8.98	10.95	1.97	60.00	-58.03	AVG
9	5.7460	13.55	11.02	24.57	73.00	-48.43	QP
10	5.7460	1.41	11.02	12.43	60.00	-47.57	AVG
11	14.9420	9.04	11.31	20.35	73.00	-52.65	QP
12	14.9420	1.39	11.31	12.70	60.00	-47.30	AVG

Notes:Measure-Ment=Reading Level+Factor

6.2	Radiated Emissions (30MHz-1GHz)
	Test Requirement: EN IEC 61000-6-4:2019
	Test Method: CISPR 16-2-3
	Frequency Range: 30MHz to 1GHz
	Measurement Distance: 3m
	Limit: 30MHz-230MHz 50 dB(μV/m) quasi-peak 230MHz-1GHz 57 dB(μV/m) quasi-peak Detector: Peak for pre-scan (120kHz resolution bandwidth) 30M to 1000MHz
6.2.1	E.U.T. Operation
	Operating Environment:
	Temperature: 22℃ Humidity: 51 % RH Atmospheric Pressure: 1020 mbar
	Test mode:Normal Working_keep EUT running continual .
6.2.2	Test Setup Diagram
	
6.2.3	Measurement Data
	An initial pre-scan was performed in the chamber using the spectrum analyser in peak detection mode. Quasi-peak measurements were conducted based on the peak sweep graph. The EUT was measured by BiConiLog antenna with 2 orthogonal polarities

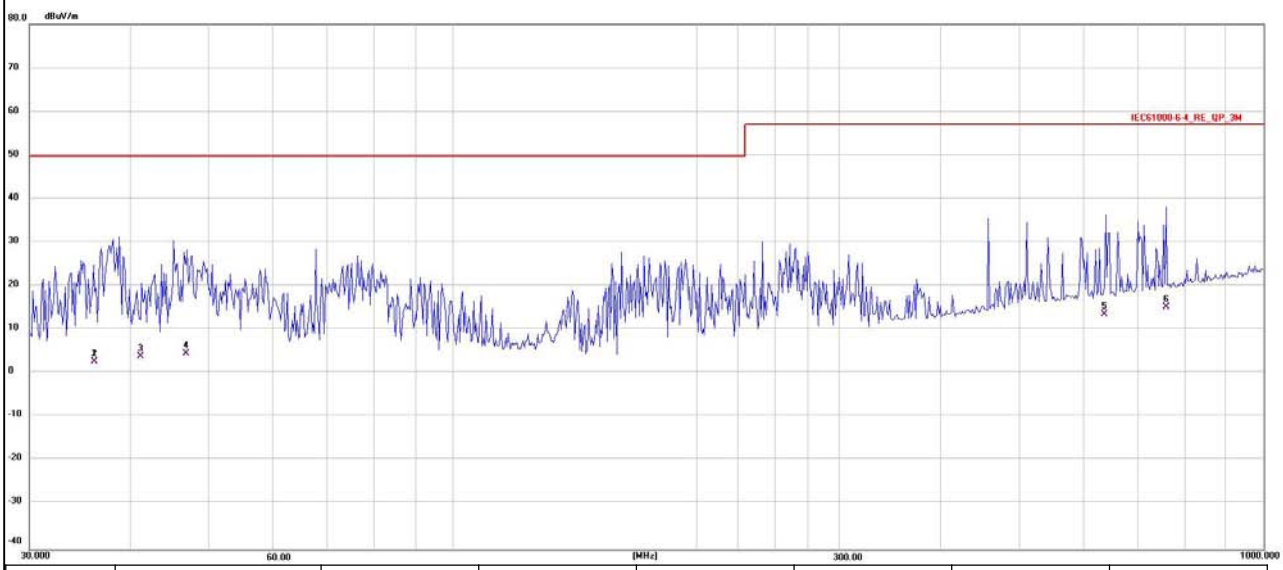
Model: Table CUT-200; Polarization:Horizontal



No.	Frequency (MHz)	Reading (dBuV)	Factor (dB/m)	Level (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Det.
1	75.5210	34.77	-34.49	0.28	50.00	-49.72	QP
2	157.0123	35.32	-34.12	1.20	50.00	-48.80	QP
3	224.9482	36.72	-30.63	6.09	50.00	-43.91	QP
4	226.1222	36.73	-30.59	6.14	50.00	-43.86	QP
5	361.1440	39.41	-30.85	8.56	57.00	-48.44	QP
6	625.0760	41.14	-26.22	14.92	57.00	-42.08	QP

Notes:Level=Reading+Factor

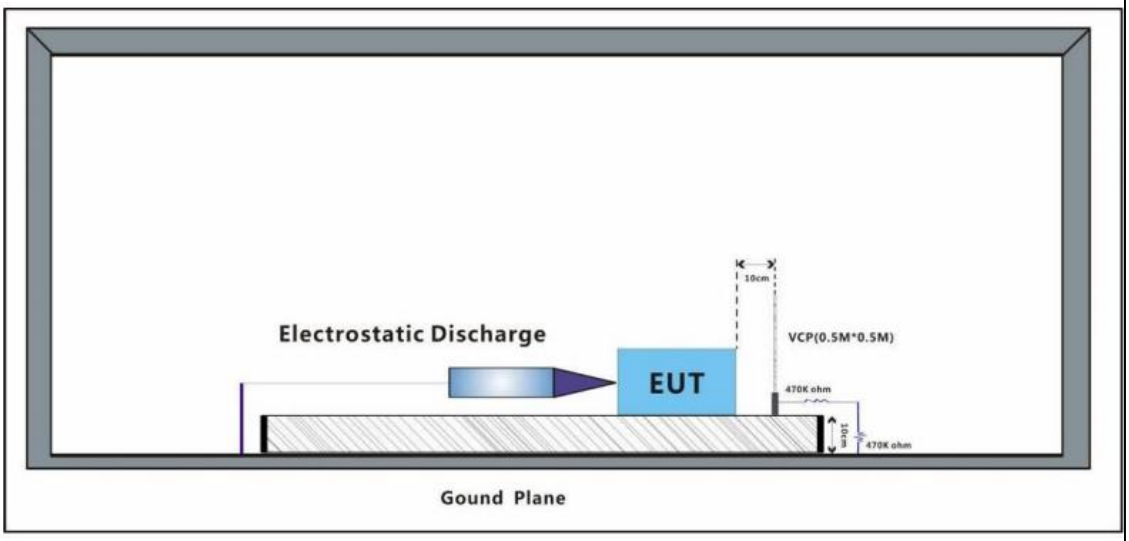
Model: Table CUT-200; Polarization:Vertical



No.	Frequency (MHz)	Reading (dBuV)	Factor (dB/m)	Level (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Det.
1	36.2167	34.21	-31.14	3.07	50.00	-46.93	QP
2	36.2202	34.14	-31.14	3.00	50.00	-47.00	QP
3	41.1944	34.38	-30.22	4.16	50.00	-45.84	QP
4	46.9848	34.27	-29.27	5.00	50.00	-45.00	QP
5	636.3107	34.30	-20.48	13.82	57.00	-43.18	QP
6	759.9589	34.64	-19.09	15.55	57.00	-41.45	QP

Notes:Level=Reading+Factor

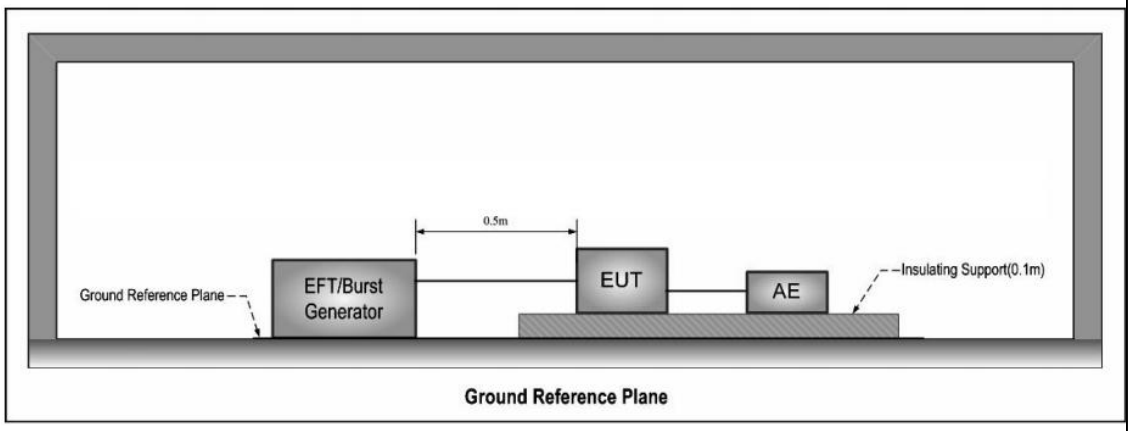
7	**Immunity Test Results**	
7.1	Performance Criteria Description in EN IEC 61000-6-2:2019	
	Criterion A	The apparatus shall continue to operate as intended during and after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance. If the minimum performance level or the permissible performance loss is not specified by the manufacturer, either of these may be derived from the product description and documentation and what the user may reasonably expect from the apparatus if used as intended.
	Criterion B	The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance. During the test, degradation of performance is however allowed. No change of actual operating state or stored data is allowed. If the minimum performance level or the permissible performance loss is not specified by the manufacturer, either of these may be derived from the product description and documentation and what the user may reasonably expect from the apparatus if used as intended.
	Criterion C	Temporary loss of function is allowed, provided the function is self-recoverable or can be restored by the operation of the controls.

7.2	Electrostatic Discharge
	Test Requirement: EN IEC 61000-6-2:2019
	Test Method: EN 61000-4-2:2009
	Performance Criterion: B
	Discharge Impedance: 330Ω/150pF
	Number of Discharge: Minimum 10 times at each test point
	Discharge Mode: Single Discharge
	Discharge Period: 1 second minimum
7.2.1	Test Setup Diagram
	
7.2.2	E.U.T. Operation
	Operating Environment:
	Temperature: 22℃ Humidity: 51 % RH Atmospheric Pressure: 1020 mbar
	Test mode:Normal Working_keep EUT running continual .
7.2.3	Test Results:
	Observations: Test Point:
	1. All insulated enclosure and seams.
	2. All accessible metal parts of the enclosure.
	3. All side

Discharge type	Level (kV)	Polarity	Test Point	Result / Observations
Air Discharge	2,4,8	+,-	1,3	A
Contact discharge	2,4,8	+,-	2	A

Results:
A: No degradation in the performance of the EUT was observed.

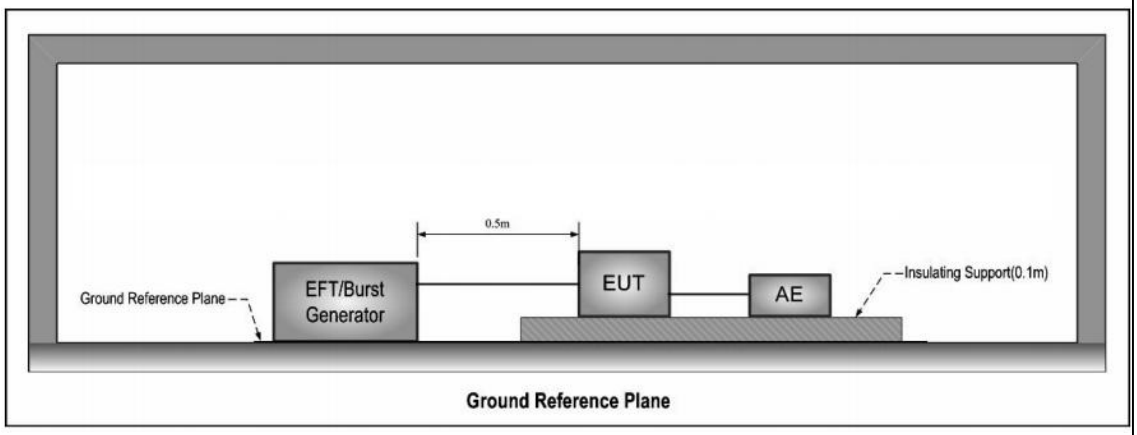
7.3	Electrical Fast Transients/Burst at Power Port
	Test Requirement: EN IEC 61000-6-2:2019
	Test Method: EN 61000-4-4:2012
	Performance Criterion: B
	Repetition Frequency: 5kHz
	Burst Period: 300ms
	Test Duration: 2 minute per level & polarity
7.3.1	Test Setup Diagram



7.3.2	E.U.T. Operation
	Operating Environment:
	Temperature: 22℃ Humidity: 51 % RH Atmospheric Pressure: 1020 mbar
	Test mode:Normal Working_keep EUT running continual ..
7.3.3	Test Results:

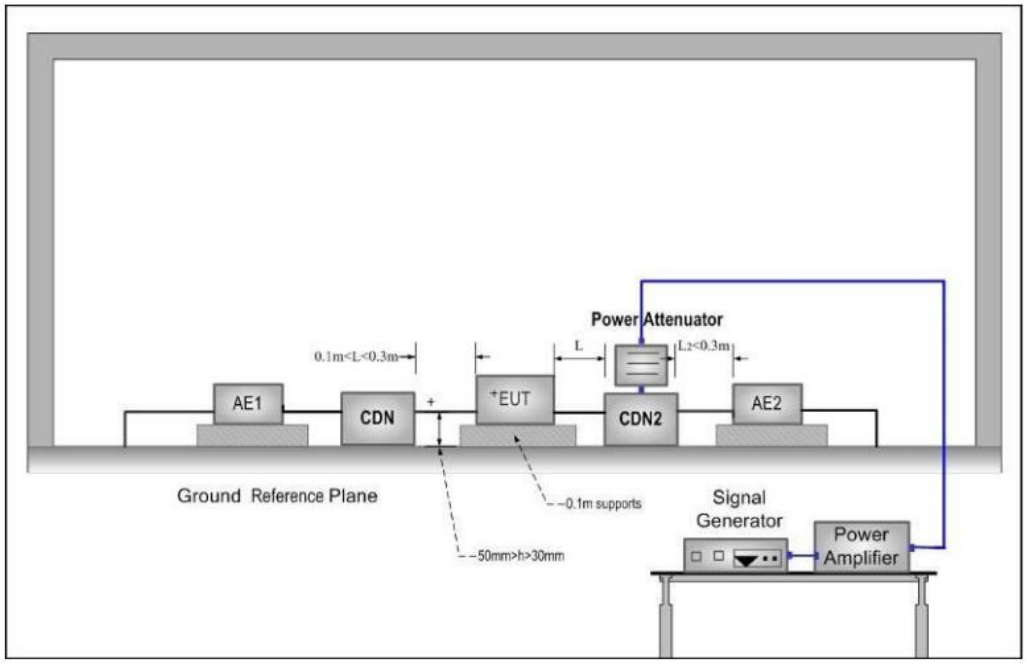
Test Line	Level (kV)	Polarity	CDN/Clamp	Result / Observations
AC power port	2	+	CDN	A
AC power port	2	-	CDN	A

Results:
A: No degradation in the performance of the EUT was observed.

7.4	Surge at Power Port
	Test Requirement: EN IEC 61000-6-2:2019
	Test Method: EN 61000-4-5:2014 +A1:2017
	Performance Criterion: B
	Interval: 60s between each surge
	Test level:±2 kV(AC power ports, line-to-earth); ±1 kV (AC power ports, line-to-line)
	No. of surges: 5 positive, 5 negative at 0°, 90°,180°, 270°
7.4.1	Test Setup Diagram
	
7.4.2	E.U.T. Operation
	Operating Environment:
	Temperature: 22℃ Humidity: 51 % RH Atmospheric Pressure: 1020 mbar
	Test mode:Normal Working_keep EUT running continual .
7.4.3	Test Results:

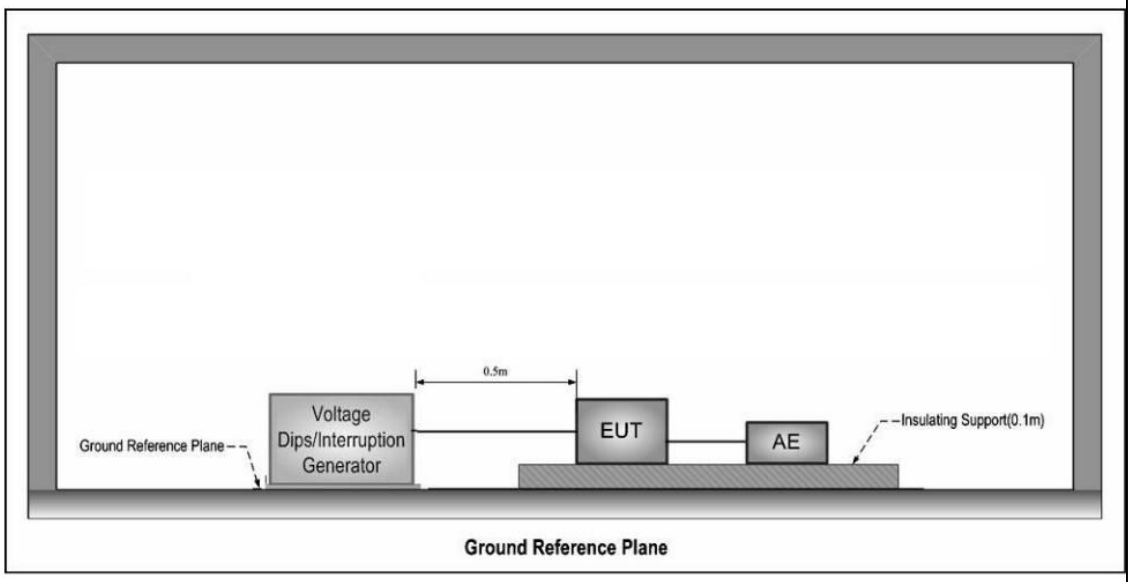
Test Line	Level (kV)	Polarity	Phase (deg)	Result / Observations
L-N	1	+	0°	A
L-N	1	-	0°	A
L-N	1	+	90°	A
L-N	1	-	90°	A
L-N	1	+	180°	A
L-N	1	-	180°	A
L-N	1	+	270°	A
L-N	1	-	270°	A
L-PE	2	+	0°	A
L-PE	2	-	0°	A
L-PE	2	+	90°	A
L-PE	2	-	90°	A
L-PE	2	+	180°	A
L-PE	2	-	180°	A
L-PE	2	+	270°	A

L-PE	2	-	270°	A
N-PE	2	+	0°	A
N-PE	2	-	0°	A
N-PE	2	+	90°	A
N-PE	2	-	90°	A
N-PE	2	+	180°	A
N-PE	2	-	180°	A
N-PE	2	+	270°	A
N-PE	2	-	270°	A
Results: A: No degradation in the performance of the EUT was observed				

7.5	Conducted Immunity at Power Port (150kHz-80MHz)
	Test Requirement: EN IEC 61000-6-2:2019
	Test Method: EN 61000-4-6:2014
	Performance Criterion: A
	Frequency Range: 0.15MHz to 80MHz
	Modulation: 80%, 1kHz Amplitude Modulation
	Step Size 1%
7.5.1	Test Setup Diagram
	
7.5.2	E.U.T. Operation
	Operating Environment:
	Temperature: 22℃ Humidity: 51 % RH Atmospheric Pressure: 1020 mbar
	Test mode:Normal Working_keep EUT running continual .
7.5.3	Test Results:

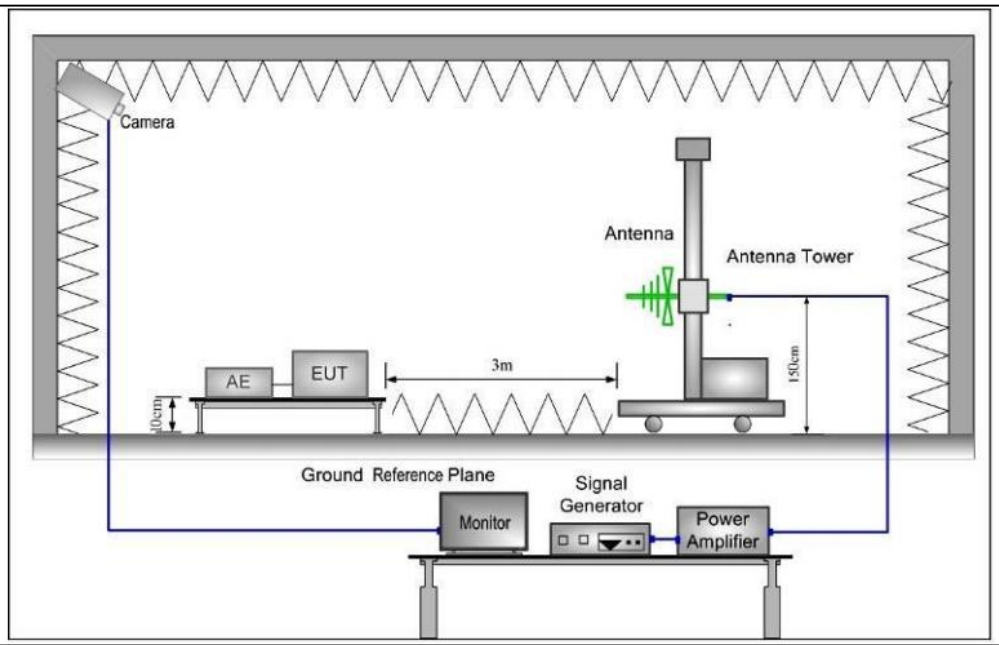
Cable port	Level (Vrms)	CDN/Clamp	Dwell time	Result / Observations
AC power port	10	CDN	3s	A

Results:
A: No degradation in the performance of the EUT was observed.

7.6	Voltage Dips and Interruptions
	Test Requirement: EN IEC 61000-6-2:2019
	Test Method: EN 61000-4-11:2004 +A1:2017
	Performance Criterion: 0% of UT (Supply Voltage) for 250 Periods:C; 40% of UT for 10 Periods:C; 70% of UT for 25 Periods:C; 0% of UT for 1 Periods:B;
	No. of Dips / Interruptions: 3 per Level
	Time between dropout 10s
7.6.1	Test Setup Diagram
	
7.6.2	E.U.T. Operation
	Operating Environment:
	Temperature: 22℃ Humidity: 51 % RH Atmospheric Pressure: 1020 mbar
	Test mode:Normal Working_keep EUT running continual .
7.6.3	Test Results:

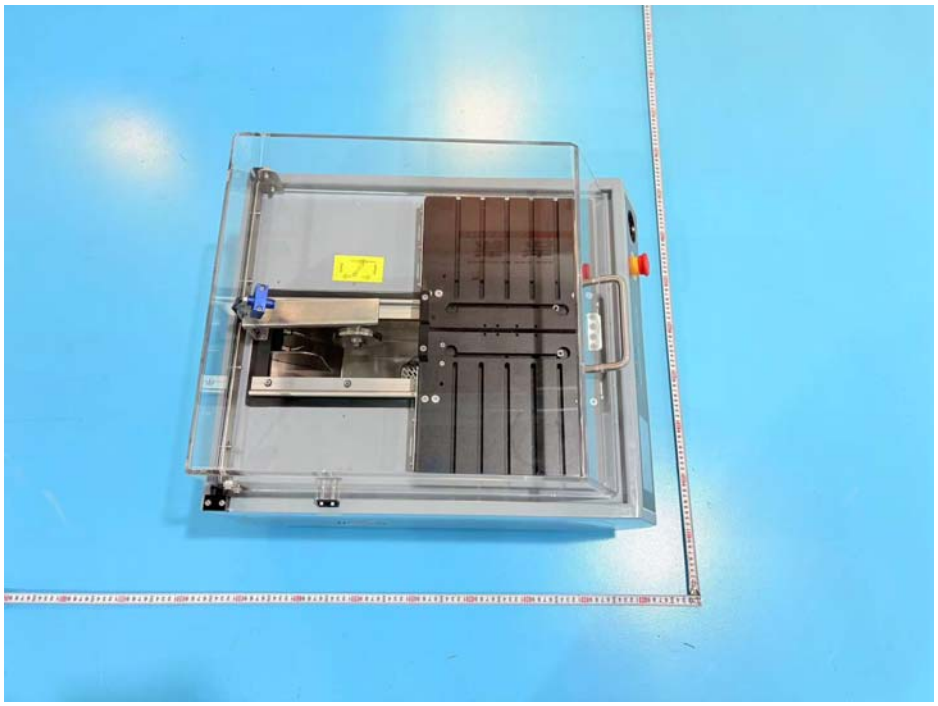
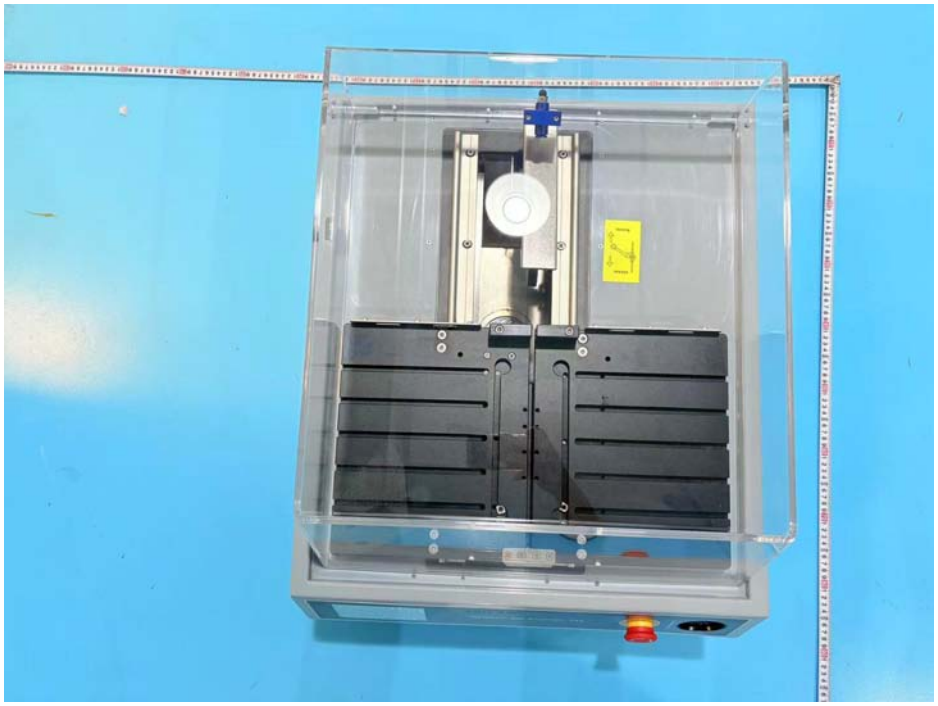
Level % UT	Phase (deg)	Duration	No. of Dips / Interruptions	Result / Observations
0	0	1 Cycles	3	A
0	180°	1 Cycles	3	A
40	0	10 Cycles	3	A
40	180°	10 Cycles	3	A
70	0	25 Cycles	3	A
70	180°	25 Cycles	3	A
0	0	250 Cycles	3	B
0	180°	250 Cycles	3	B

Results:
A: No degradation in the performance of the EUT was observed.
B: During the test, EUT stop working, after the test, EUT can restart automatic.

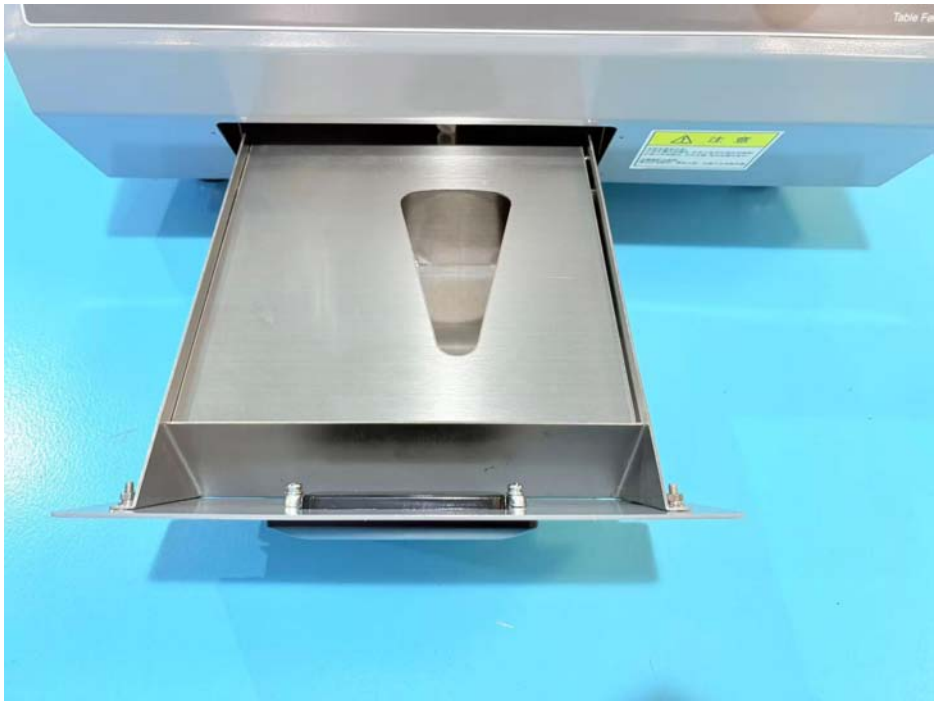
7.7	Radiated Immunity (80MHz-1GHz,1.4GHz-6GHz)
	Test Requirement: EN IEC 61000-6-2:2019
	Test Method: EN 61000-4-3:2006 +A1:2008+A2:2010
	Performance Criterion: A
	Frequency Range: 80MHz to 1GHz
	Antenna Polarisation: Vertical and Horizontal
	Modulation: 1kHz,80% Amp. Mod,1% increment
7.7.1	Test Setup Diagram
	
7.7.2	E.U.T. Operation
	Operating Environment:
	Temperature: 22℃ Humidity: 51 % RH Atmospheric Pressure: 1020 mbar
	Test mode:Normal Working_keep EUT running continual .
7.7.3	Test Results:

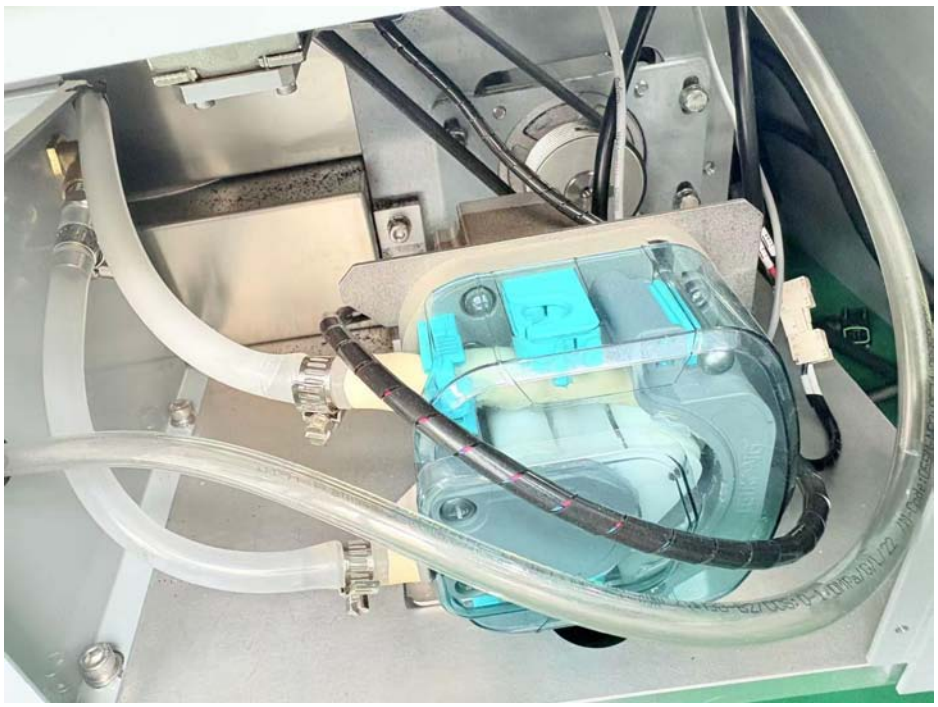
Frequency	Level (V/m)	EUT Face	Dwell time	Result / Observations
80MHz-1GHz	10	Front	3s	A
80MHz-1GHz	10	Back	3s	A
80MHz-1GHz	10	Left	3s	A
80MHz-1GHz	10	Right	3s	A
1.4GHz-6GHz	3	Front	3s	A
1.4GHz-6GHz	3	Back	3s	A
1.4GHz-6GHz	3	Left	3s	A
1.4GHz-6GHz	3	Right	3s	A

Results:
A: No degradation in the performance of the EUT was observed.

8	**Photographs**
8.1	EUT Constructional Details (EUT Photos)
	
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