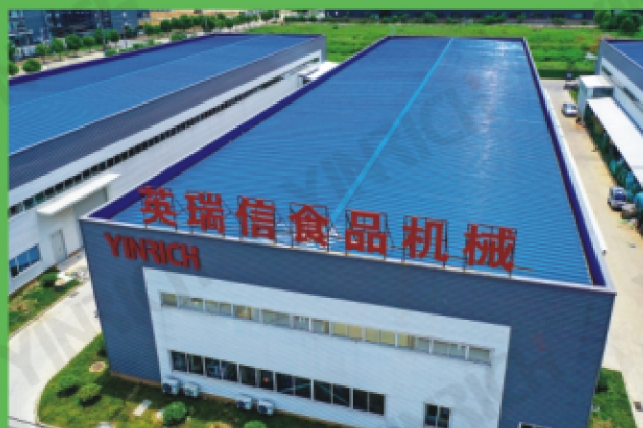


The following contacting details shall give you the perfect solution for your sweets ,chocolate, or bakery business which you are looking for:

如果你正在寻求糖果、巧克力或烘焙生产的解决方案，下面的联系地址将会引领您抵达：

YINRICH® is the leading and professional exporter and manufacturer in China for providing the high-quality confectionery, chocolate and bakery processing and packaging machinery, which have a factory located in Wuhu City, China. As the top-leading corporation for the chocolate and confectionery equipment in China, YINRICH® manufactures and supplies a complete range of equipment for the chocolate and confectionery industry, ranging from single machines to complete turnkey lines, not only the advanced equipment with competitive prices, but the economical and high efficiency of the whole solution method for the confectionery and chocolate production. We provide the design, production, and assembly of small and medium confectionery and chocolate lines in accordance with the customer's specific demands.

YINRICH (英瑞信) 是一家专业生产YINRICH® (英瑞信) 品牌糖果巧克力机械及烘焙设备的现代化企业。在安徽芜湖设有工厂。作为中国大陆糖果巧克力机械的顶级供应商，YINRICH® (英瑞信) 的糖果巧克力生产和包装技术不仅可以为客户提供单独机械，更可以提供度身订制的完整的糖果和巧克力工业化生产和包装的完美解决方案。



YINRICH®
Make life sweet
SINCE 1998

英瑞信
始于1998

YOUR RELIABLE PARTNER FOR YOUR SWEETS BUSINESS
您甜蜜事业的可靠伙伴

CONFECTIONERY EQUIPMENT (4th version)



HOW TO FIND US: 联系我们：

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英瑞信中国

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对于本画册的所有产品，YINRICH® 拥有产品升级改良权，如有参数变更，恕不另行奉告。
Due to the company policy of continuous improvement, YINRICH® reserves the right of the change any of all specifications without prior notice.

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英瑞信糖果机械
(第4版)

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Company Qualification 公司资质



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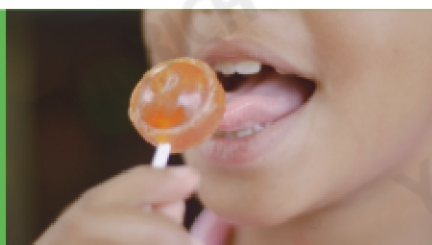
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Customers Worldwide Reference List

国外部分客户名录

We sincerely thank the following our clients who chose YINRICH®'s products (due to the page, we can not list all of them):



Afghanistan(阿富汗)

Saeed Halimi Food Co.Ltd

Algeria(阿尔及利亚)

ROYAL INDUSTRIAL LIMITED

MESSABIH MOHAMED AMIR

chir djilali

SARL LINER

Sarl Ozone Industry.

Argentina(阿根廷)

OBLIMAR S.A.

SWEET SA,

Armenia(亚美尼亚)

GRAND CANDY LLC

Australia(澳大利亚)

MY JELLY PTY LTD

Double "D" Products

Beylon Nutrition Australia Pty Ltd

Bangladesh(孟加拉国)

PRAN FOOD

SANOWARA DRINKS & BEVERAGE

JTA Food Products Ltd

Prome Agro Foods Ltd.

BEST ENGINEERING CO., LTD.

Crown Consumer Products

Danish foods Ltd.

YOKO Food & Agro Ltd..

Bolivia(玻利维亚)

Megomatic

Brazil(巴西)

Florestal Alimentos S/A

Doces Santa Rita Indústria Ltda

Brunei(文莱)

Delcol Star Enterprise

Bulgaria(保加利亚)

ZIV LTD

CHARMY LTD.

Cameroun(喀麦隆)

New Foods Co.

Canada(加拿大)

Island Abbey Foods

Tab Labs Inc

Chile(智利)

Alimentos Fruna Ltda.

Dominican(多米尼加)

Grupo Candycol S.R.L

Ecuador(厄瓜多尔)

Dulcione S.A.

Egypt(埃及)

TIBA COMPANY FOR FOOD INDUSTRIES

AL SHEBL

Ghada Hussein

HONEY FOODS FOR FOODS INDUSTRIES

Watania for trading and distributing

Sama Egypt Company For Food Industries

TOP GROUP CO.

United Organization For Supplying

Ethiopia(埃塞俄比亚)

Sai Candy Factory

AMBESSA CANDY COMPLEX PRIVET

Cock Keremela Plc

LOYAL KING CANDY FACTORY PLC

Fiji(斐济)

Southern Cross Foods Ltd

Finland(芬兰)

Leader Snack Factory Oy

France(法国)

THE BOSTON CONSULTING GROUP & CIE PARIS

Innovi

Germany(德国)

Manuel Karl-Heinz Brettschneider

Ghana(加纳)

Innovation & Manufacturing Group(IMG)

Greece(希腊)

Koufotopolia Karamanis LTD.

Hungary(匈牙利)

Obstermann's Kft.

Felföldi Édességgyártó Kft.

Sarospatak Hungaria Edesipari Kft.

India(印度)

AUK MECH ENGINEERING

BABA-Dharampal Premchand Ltd.

BOHARA FOODS PVT.LTD

New Diamond Food Products

Dukes Consumer Care Ltd

Fabulous INC.

Hi Tech Gum Base Imp Exp Co.

Nutrine confectionery co P Ltd

(Subsidiary of Hershey India private Ltd)

ITC Limited-Foods Division

JAI FOODS

R. Richness Food Product Pvt. Ltd.(Kamco)

KAYEMPEE FOODS PVT LTD

Kiwi foods ind pvt ltd

KRISH FOOD INDUSTRY(INDIA)

Salsam Foods India Pvt. Ltd.

LUXMI FOODS

Mapro Foods Pvt Ltd

NATHAN PHARMA PRIVATE LIMITED

SAI BABA CONFECTIONERS

S.K. Industries,

CHRISTY FOODS

Solistaa Pharmaceuticals Private Limited

Squirrel foods Industries

Supremefoods

SURYA PROCESSED FOODS PRIVATE LTD

Tims Foods Pvt. Ltd.

Trimurti Foodtech Pvt Ltd

The Varun Enterprises

Indonesia(印度尼西亚)

YOUNG CORP PTE.LTD

PT. INASENTRA UNISATYA

Iran(伊朗)

Actoverco Group

SANAYE GHAZAIYE MASTER FOODEH Co.

"BEHDI PAKDASHT CO."

CHOCOPARASTOO CO

Shakah Shirin co.

Taksan Zarin Co.

Iraq(伊拉克)

Alfawakih factory

Ireland(爱尔兰):

Boyne Valley Foods

Israel(以色列)

Colorado Ice Cream Ltd.

Japan(日本)

Busco Foods Inc

Jordan(约旦)

NASCO Confectionary Corp

Granada SWEETS co.

Zeidan Chocolate

Kazakhstan(哈萨克斯坦)

Alexey Dubinin

Kenya(肯尼亚)

EXCEL CHEMICALS LTD.

Lebanon(黎巴嫩)

FORMOST MACHINERY

KING GEORGES GROUP SAL

Macedonia(马其顿)

Galafarm Dooel

LION DOO

Madagascar(马达加斯加)

SOCOBIS

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KCY PRECISION ENGINEERING

MEGA BILL PRODUCTIONS

SIRAH DUA BELAS

HIGH VALLEY

Mexico(墨西哥)

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DULCES VERO

MC ENGINEERING SA DE CV

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GP Co.,LTD

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Kwality confectionery

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OMEGA CONFECTIONERY LTD

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Ashraf Products

ISMAL INDUSTRIES(Candyland)

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SAMA packaging machine

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TIPOO Enterprises

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Pakistan Agro Chemicals (Pvt.) Ltd.

Peru(秘鲁)

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EZ Business SRL

Compañia Nacional de Chocolates

Philippines(菲律宾)

OXFORD DISTRIBUTIONS,INC.

UNIMAC TECHNOLOGY

Uy Tik Eng

Poland(波兰)

BISSCOTTI ITALIANO

Luksha Sp.j. J.W.L. Luksha

Romania(罗马尼亚)

Farmex company SRL

Russia(俄罗斯)

Confectionery factory "BASTION M.S."

Firma Mak Ivanova.

IP Manulov LM

TRADELOG LLC

SMART IMPEX CO LTD

ООО «Оптимум»

ООО «ВІТЕК»

ООО «Современная логистика»

ООО «Созружество»

Saudi Arabia(沙特阿拉伯)

ALJAZIRA FOOD PROCESSING (GANDOUR)

DURRRAT FATAFEAT SWEETS FACTORY

South Africa(南非)

Megga Candy

Richester Foods

Rippers Importers CC

Yummees Foods

South Korea(韩国)

Colambin Confectionery

JB's COOKIE HOUSE

HOO DUK TRADING CO., LTD

Sokcho mulsan

Spain(西班牙)

CONFIGIRONA, S.A.

Industrias Hnos. Juan López

NUTRIS

Sri Lanka(斯里兰卡)

CBL food

CANDY DELIGHTS LTD.

DAINTEE Ltd.

DIANA CHOCOLATE (PVT) LTD.

Nesto Confectionery Lanka (Pvt) Ltd.

Syria(叙利亚)

SARMINI CO.

NASHED GROUP

Tajikistan(塔吉克斯坦)

Confectionery Plant AMIRI LLC

Tanzania(坦桑尼亚)

linga Foods and Beverages Ltd

Thailand(泰国)

TOU MOU (THAILAND) CO.,LTD.

First Confectionery Ltd.

GENERAL CANDY CO., LTD.

Nature Biotec

PhongChit Co.,Ltd

Siam Ocean Trading

Tunisa(突尼斯)

GEPACO sarl

Turkey(土耳其)

Continental Confectionery

OZEL GIDA

A.A.K. GIDA

SAGI GIDA SANAYI

Karim Gida Sanayi ve Tic.A.S.

OZSU PAZARLAMA GIDA

BAYRAKCI SEKERLEME

IHSAN OZACAR SEKERLEME

KOZAKOGLU CONFECTIONERY

Duysak Otomotiv San. ve Tic. A.Ş.

Turkmenistan(土库曼斯坦)

OKGUN

ORAZGELDIYEV MUHAMMET

ANNAMYRADOW RAHAT

Uganda(乌干达)

KAKIRA SUGAR

PICFOODS

MYNA AND SPOONBILL CO., LTD.

United Kingdom(英国)

Buchanan's (Scotland) Limited

Ukraine(乌克兰)

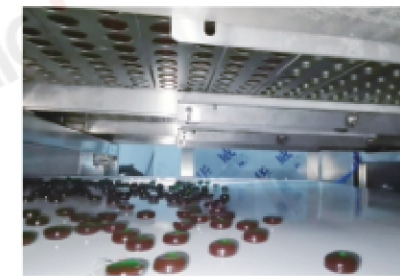
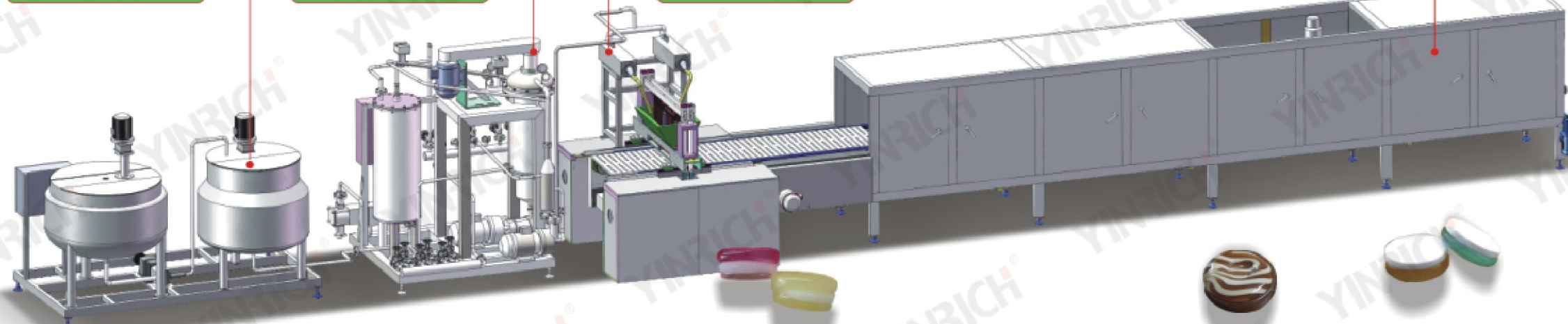
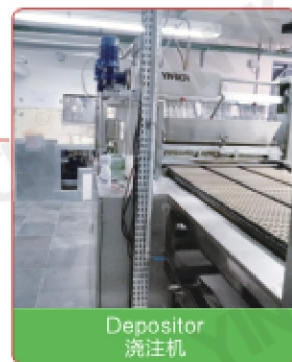
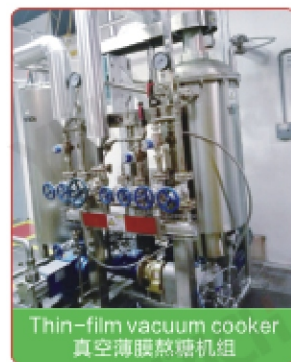
DFC Waiz LTD

Частное предприятие «Синтез»

ООО «Таргет-Инновации»

GD150|300|450

Deposited Hard Candy Production Line 浇注成型硬糖生产线



The production line is a compact unit which can continuously produce various kinds of hard candies, such as two-color striped, two color double-layered, Central-filling, clear hard candy, butter scotch and etc..

- LC programmable process control available for vacuum cooking/feeding/depositing;
- An LED touch panel for easy operating;
- Mass flowing controlled by Frequency inverters;
- In-line injection, dosing and pre-mixing techniques for the proportional Addition of colors, flavors and acids;
- Optional choice of extra chocolate paste injection system for making chocolate-center filled candies;
- IOT module provides remote online detection of device operation status, Program and control system upgrades, allowing customers to worry free.

GD系列全自动PLC控制真空薄膜熬糖连续浇注成型生产线是目前国内最先进的硬糖生产设备。能生产单色、双味双色喷花、双味双色上下双层、以及水晶糖、夹心糖及思考奇等。

- 卫生结构设计制作,满足GMP生产要求;
- PLC自动编程控制真空熬糖温度、时间、浇注温度和浇注速度;
- LED触摸屏显示工艺流程,易于操作;
- 在线完成香精、色素、酸液的定量加注混合;
- 输送带、冷却系统配备多级冷风,保证模具的全方位冷却、双脱模机构保证脱模;
- 根据模具的不同可生产各种形状的糖果;
- 选装巧克力定量加注系统可生产巧克力夹芯糖果。
- IOT物联网模块提供远程在线检测设备运行状态,程序及控制系统升级,让顾客无后顾之忧。

Technical specification | 技术参数

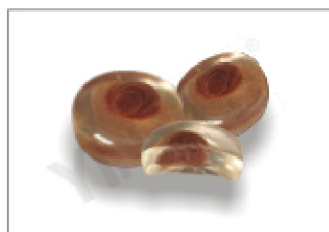
Items项目/Model型号		GD150	GD300	GD450
Production capacity产量		150kgs/h	300kgs/h	500kgs/h
weight of each candy糖果重量		Max.6g	Max.6g	Max.6g
Rated depositing speed浇注次数		60n/min	60n/min	60n/min
Steam 蒸汽	consumption	120kgs/h	200kgs/h	350kgs/h
	pressure	0.2~0.6mpa	0.2~0.6mpa	0.2~0.6mpa
Compressed air 压缩空气	consumption	0.2m3/min	0.25m3/min	0.3m3/min
	pressure	0.4~0.6mpa	0.4~0.6mpa	0.4~0.6mpa
Conditions 环境要求	temperature	20~25° C	20~25° C	20~25° C
	humidity	55%	55%	55%
Total electric power总功率		30kw/380V	38kw/380V	45kw/380V
Length of plant 生产线总长度		9.5m	11m	12m



Clear candy (Momo)
透明糖



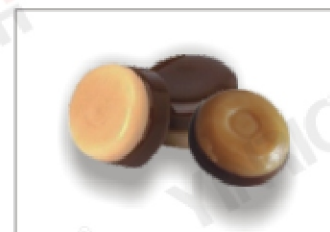
Hard candy with hard candy center-filled
夹心糖



Hard candy with chocolate center-filled
巧克力夹心糖



Two color striped candy
双色双味喷花糖



Double layered candy
上下双层双味糖



Two color side by side
左右双色双味糖



Butter scotch
司考奇



Hard candy with inclusions
胶囊糖

GD600A|1200A

Fully Automatic Deposited Hard Candy Production Line

全自动浇注成型硬糖生产线



The new generation of servo-driven confectionery depositing line is equipped with Auto-Weighing System(AWS)+ Rapid pressure Dissolving System(RDS)+Flash Chamber Cooking unit(FCC) which are continuous to set the standards for reliability and high productivity. Unique design features the maximize output capacity and allow the complete control over the whole process, with the highest level of functionality.

Capacity from 600kgs/h to 1.2 tons/h

产量可从每小时600公斤到1.2吨

GD600|GD1200全自动伺服驱动PLC控制连续糖果浇注成型生产线由自动称重系统AWS, 快速压力溶解器RDS, 闪蒸连续熬糖机FCC, 伺服浇注机以及高性能冷柜五个部分组成, 是YINRICH 英瑞信公司开发的用于高产量现代化糖果生产的最新一代机型。



AWS:
Intelligence Auto-weighing System
智能自动称重系统

YINRICH's AWS offers high accuracy, easy recipe selection, dosing of all types of raw materials by weight, and capacity ranging up to 3000kgs/h. The whole process is under an automatic version with PLC control system, and the touch-screen operating. A sophisticated control system integrated the weighing cycles in recipe handling directly coupled to process parameters. YINRICH's AWS提供了高精度、易于配方选择, 按称重计量所有类型的原材料的系统, 整个过程是在一个自动版本下用PLC控制, 并通过触摸屏操作。产量高达3000kg/h。



RDS:
Rapid Dissolving System
压力溶解器

RDS makes the sugar dissolving process very short, the syrup will be no burnt-out under a relative low temperature. The syrup is clear and transparent. That is the core of making final good quality products. It is an Energy saving dissolving. RDS使整个化糖过程非常短, 砂糖在相对较低的温度下不会烧糊。糖浆清澈透明。这是制造最终优质产品的核心。它是一种节能溶解装置。



FCC:
Flash vacuum chamber cooker
连续闪蒸蒸煮机

FCC Installation for carefully controlled and continuous production of high boiled sugar masses based on a two phase working cycle, cooking and vacuumizing. The unit offers high flexibility in producing different sorts of hard candies. 根据熬糖和抽真空两个阶段的工作循环, 精心控制并连续生产高沸点糖浆的机构。该装置在生产不同种类的硬糖方面具有很高的灵活性。



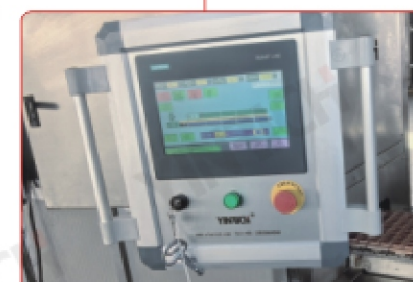
FCA:
In-line flavor, color, acid dosing and mixing system
色香酸的在线自动加注混合系统

Accurate metering system with plunger type pump driven by a common variable speed unit for the injection of the liquid additives (flavor, color, and acid). The additives are thoroughly mixed into the cooked mass by jacket stainless inline mixer; In FCA system, it ensures that the end product will always be of a consistent and high quality. Compact design, and fully automatic operation. 带有柱塞式泵精确计量系统, 由普通变速装置驱动, 用于注入液体添加剂(香料、颜色和酸)。通过夹套式不锈钢在线混合器将添加剂充分混合到糖浆中; FCA系统它确保最终产品始终具有一致性和高质量。紧凑的设计, 全自动操作。



GD servo-driven:
Hi-capacity candy depositor
高性能伺服浇注机

The unique design is in compact and simple, which can reduce the movement inertia and weight of the depositing head, thus it can achieve higher the depositor's running speed to maximize output capacity; the machine's running is much smooth and reliable; the position location is accurate; a repeatable operation is accurate; continuous process for minimal product wastage. 独特的设计紧凑简洁, 可以减少浇注头的运动惯性和重量, 从而达到更高的运行速度, 最大限度地提高生产能力; 机器PLC控制, 伺服驱动, 运行平稳可靠; 位置定位准确; 最大限度地减少产品浪费。



HMI:
Touch screen operation system
触摸屏操作系统

Full PLC control and touch screen provide full process operation, recipe management and alarm handling; Accurate control of the depositing speed and product's weight; 全PLC控制以及触摸屏提供全过程操作、配方管理和报警处理; 精确控制产品的重量和运行速度。



TG500|1000|2000 Fully Automatic Die-formed Hard Candy Production Line 全自动冲模成型硬糖生产线



The fully automatic die-formed hard candy production line, Model: TG500 |1000|2000 is adopted with the modern technology of YINRICH® to produce the high capacity and high-quality hard candies. It is a continuous line which reach the output from the output from 500 kgs/h to 1000kgs/h.

- Produce the high vacuum sugar and sugar free hard candy (water content below 1.5%);
- Maximum prevent the syrup during the cooking;
- Continuous cooking to obtain a high-quality syrup mass;
- In-line mixing for the acids, flavor, and color;
- Equipped with an auto CIP cleaning system (optional).

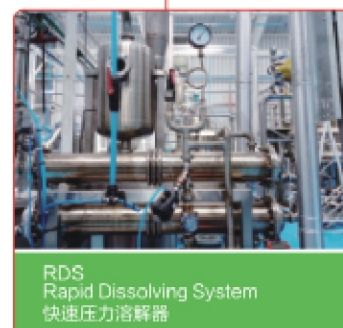
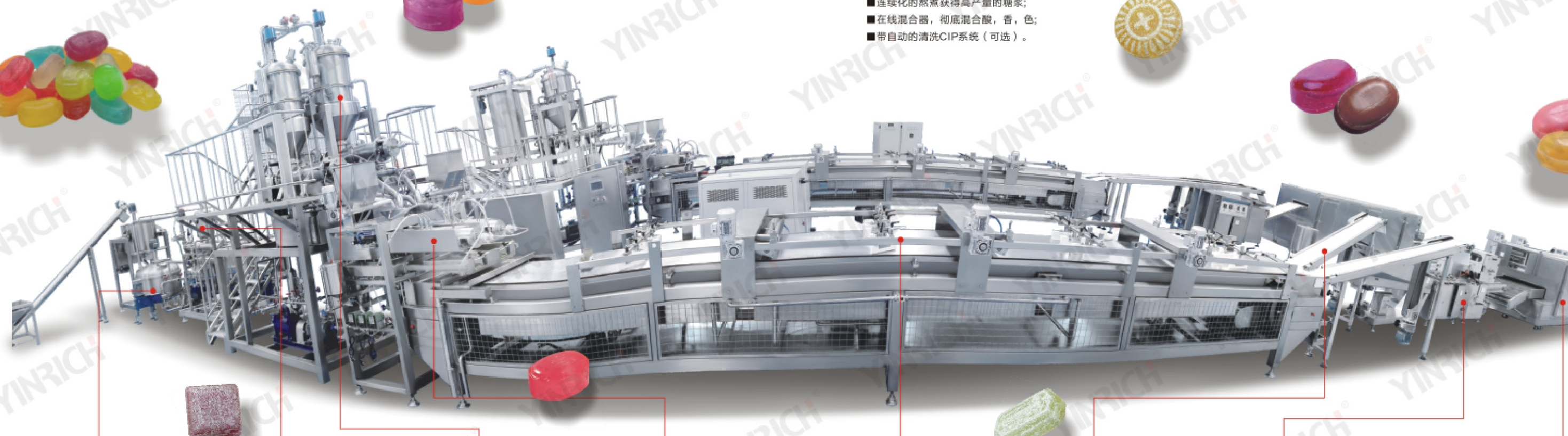
The production line is available for three basic output levels:

- TG500 up to 600kgs/h
- TG1000 up to 1200kgs/h
- TG2000 up to 2400kgs/h

The maximum outputs specified can vary depending on the recipe and the individual weight of the candy.

全自动的YINRICH®TG500|1000冲模硬糖生产线是采用YINRICH®公司现代化加工技术而制造出来的高性能连续式生产传统硬糖的理想设备。有两种产量可供选，每小时600公斤，1200公斤和2400公斤。为国内最先进的冲模成型硬糖生产线，废料少，生产效率高。

- 可生产高真空的含糖，无糖硬糖；
- 可保护熬煮的产品；
- 连续化的熬煮获得高产量的糖浆；
- 在线混合器，彻底混合酸，香，色；
- 带自动的清洗CIP系统（可选）。



TG200|300 Automatic Die-formed Hard Candy Production Line 冲模成型夹芯硬糖生产线



The production line is composed of batch roller, rope sizer, candy die-forming machine, cooling tunnel and central-filling unit.
The forming dies for hard candies are in a clamping style which is an ideal device for producing different kinds of hard candies.

该生产线由保温辊床，拉条机，硬糖冲模成型机，输送机，冷柜以及夹芯机等组成。该生产线结构紧凑，占地面积小，性能可靠。



Technical specification | 技术参数

Items项目/Model型号		TG200	TG300
Production capacity产量		200~250kgs/h	300~500kgs/h
weight of each candy糖块重量		Max.7g	Max.7g
Steam 蒸汽	consumption	/	200kgs/h
	pressure	/	0.6~0.8Mpa
Total electric power总功率		35.5kw	17.5kw

DF200|300 Automatic Die-formed Lollipop Production Line 冲模球形棒棒糖生产线



The line is composed of batch roller, rope sizer, lollipop forming machine, transporting belt, and cooling machine.

The forming dies for the lollipops are in a clamping style, and it is equipped with automatic stick insertion. The lollipops are transported to the cooling tunnel via a vibrate distributor in which the lollipop can be least de-formed, and can keep the smooth of the surface.

该生产线由保温滚床，拉条机，球形棒棒糖成型机，分配机，和冷却柜等部分组成。该生产线结构紧凑，性能可靠。棒棒糖为冲模成形，个体饱满，带自动插棒；成形后的棒棒糖通过分配机输送到冷柜里，变形小，表面光洁。



Technical specification | 技术参数

Items项目/Model型号		DF200	DF300
Production capacity产量		200kgs/h	300kgs/h
weight of each candy糖块重量		Max.15g	Max.15g
Steam 蒸汽	consumption	/	200kgs/h
	pressure	/	0.6~0.8Mpa
Total electric power总功率		32.5kw	7.5kw



DF500 High Speed Die-formed Lollipop Production Line 高速冲模球形棒棒糖生产线



The high-capacity line is composed of batch roller, rope sizer, high-speed lollipop forming machine, transporting belt, and 7 layers cooling tunnel.

The forming dies for the lollipops are in a clamping style, and it is equipped with automatic stick insertion. The lollipops are transported to the cooling tunnel via a vibrate distributor in which the lollipop can be least de-formed, and can keep the smooth of the surface.

该高产量棒棒糖生产线由保温滚床，拉条机，高速球形棒棒糖成型机，分配机和7层冷却柜等部分组成。该生产线结构紧凑，性能可靠，产量高。棒棒糖为冲模成形，个体饱满，带自动插棒；成形后的棒棒糖通过分配机输送到冷柜里，变形小，表面光洁。



Technical specification | 技术参数

Items项目/Model型号		DF500
Production capacity产量		500~700kgs/h (Based on the size of the lollipops) (根据糖型尺寸大小)
weight of each candy糖块重量		Max.15g
Steam 蒸汽	consumption	300kgs/h
	pressure	0.6~0.8Mpa
Total electric power总功率		30w

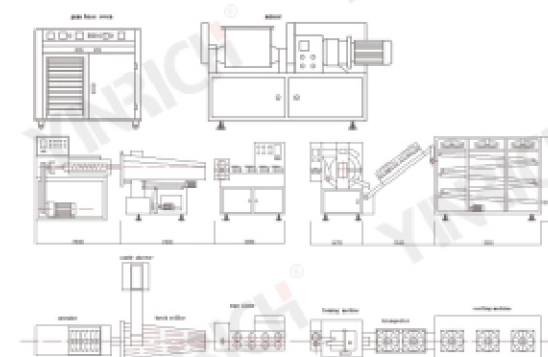
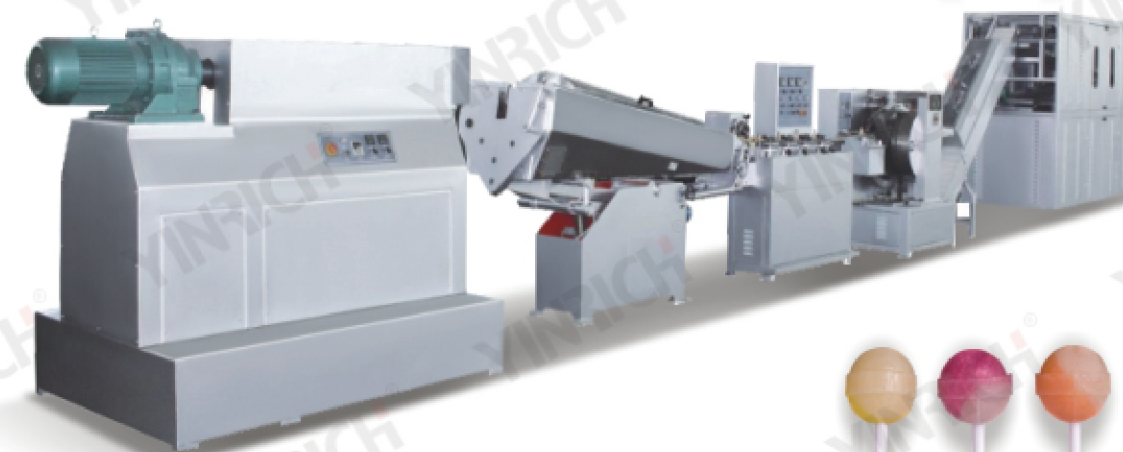
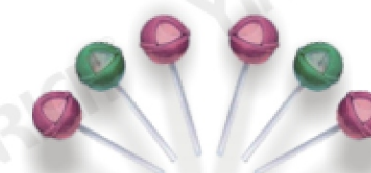


GF200 Gum-filled Lollipop Production Line 夹芯泡泡糖的棒棒糖生产线



The line is a continuous plant for making the bubble gum center-filled ball-type lollipop.

适用于生产各种口香糖或泡泡糖夹芯的冲模棒棒糖生产。



Technical specification | 技术参数

Items项目/Model型号	GF200
Production output生产能力 (kgs/hour)	200~300
Gross weight of lollipop棒棒糖重(g)	8~15
Length of stick available棒长度 (mm)	80~100mm PE or PET
Diameter of the stick available棒直径(mm)	Dia.3.2~4.0mm



GDL 150|300|600 Ball |Flat Deposited Lollipop Production Line 球形扁形浇注棒棒糖生产线



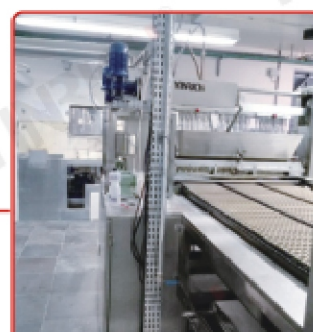
Sugar dissolving unit
化糖机组



Thin-film vacuum cooker
真空薄膜熬糖机组



Cooling tunnel
冷柜



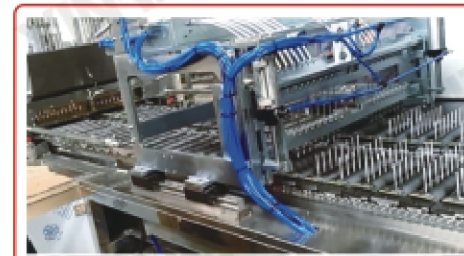
Depositor
浇注机

YINRICH's complete deposited lollipop line can produce a wide range of lollipops with a multi-component capability of providing solid, layered, and striped options for ball, double balls, 3D shapes of lollipops, and different shape of flat lollipops. The line is equipped with an automatic stick insertion system. It is an automatic, high-capacity line which offers greater production flexibility.

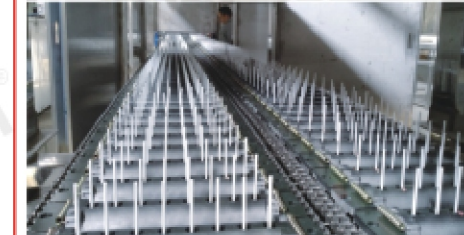
YINRICH全套的浇注棒棒糖生产线可以生产各种各样的棒棒糖，具有多样式能力，可以提供实心、分层和条纹的选择，包括球形、双球形、3D形状的棒棒糖和各种形状的扁平棒棒糖。该生产线配备了一个自动插棒系统。这是一条自动化、高产量的生产线，提供了更大的生产灵活性。

Technical specification | 技术参数

Items/项目/Model/型号	GDL150	GDL300	GDL600
Production capacity/产量	120kgs/h	250kgs/h	500kgs/h
weight of each candy/糖块重量	Max. 16g	Max. 16g	Max. 16g
Rated depositing speed/浇注速度	25n/min	25n/min	25n/min
Steam/蒸汽	consumption 80kgs/h	150kgs/h	300kgs/h
pressure	0.2~0.6mpa	0.2~0.6mpa	0.2~0.6mpa
Compressed air/压缩空气	consumption 0.25m3/min	0.25m3/min	0.35m3/min
pressure	0.4~0.6mpa	0.4~0.6mpa	0.4~0.6mpa
Total electric power/总功率	22kw/380V	25kw/380V	50kw/380V



Automatic Stick Holding Insertion
System(BALL):SHS
自动扶棒式插棒系统(球形棒棒糖):SHS



Automatic Stick Direct insertion System(BALL):SDS
自动直插式插棒系统(球形棒棒糖):SDS

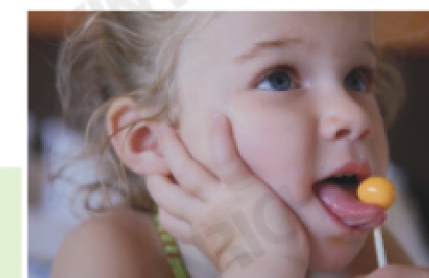
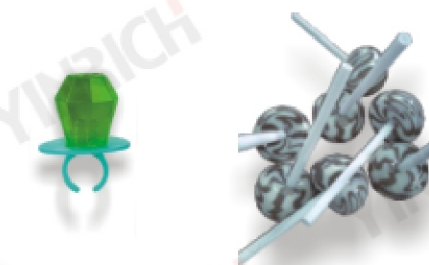


Automatic stick placing system (FLAT)
自动放棒系统(扁棒)

Automatic stick insertion system 自动插棒系统

YINRICH provides two kinds of automatic stick placing systems. The direct insertion type(SDS) gives the economic way to achieve high performance of the stick insertion of the lollipop. YINRICH's SHS system(Stick pre-Holding and placing System) features the maximize output capacity and more accurate of the placement of the sticks. It allows the complete control over the whole process, with the highest level of functionality.

YINRICH提供两种自动插棒系统。SDS直接插棒机构提供了实现棒棒糖的棒放置的经济性，简单有效。SHS扶棒式插棒系统具有最大的放棒能力和更准确地放置棒。



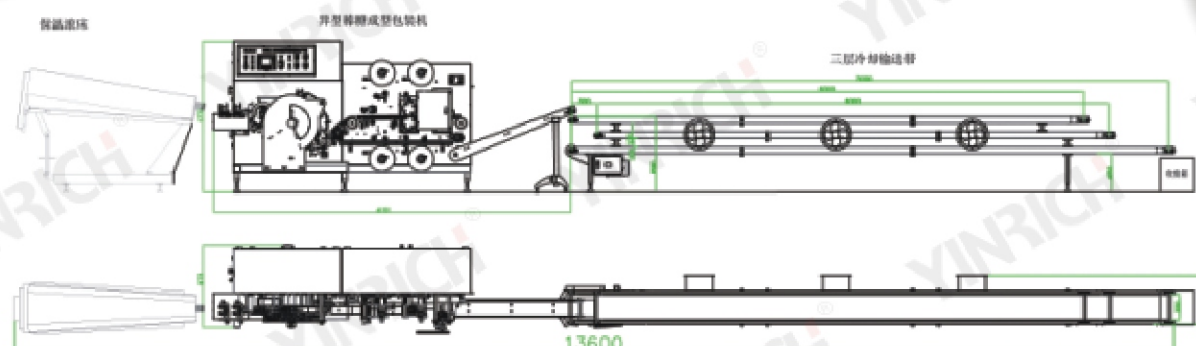
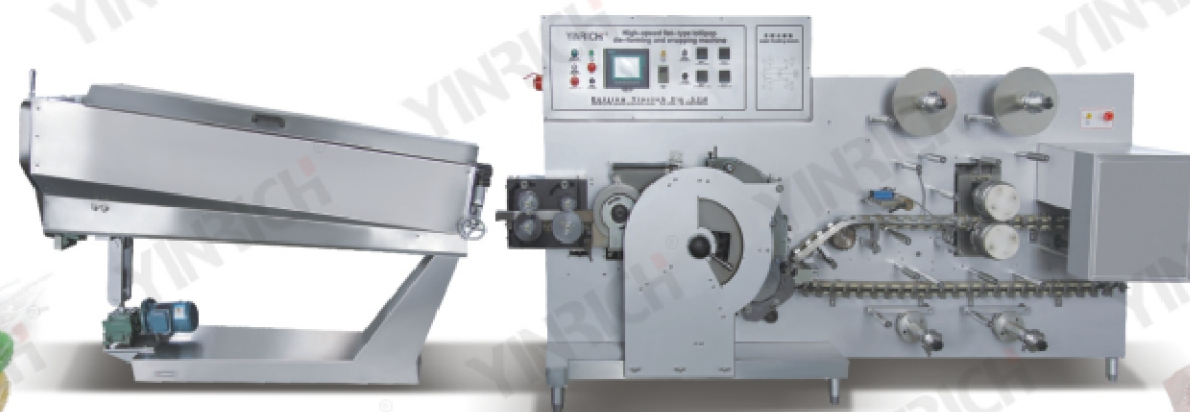
TE600 Automatic Die-formed Flat Lollipop Production Line 高速异形棒糖成型包装生产线



The complete line is composed of batch roller, flat pop forming and wrapping machine, and cooling conveyor. It is used for making the different kinds of flat type lollipops.

- Touch screen, Human-Computer Interface, convenient parameter's setting;
- Automatic control for the syrup-feeding, die-forming, stick-insertion, paper-feeding, wrapping, and sealing. Good looking appearance and sealing;
- Auto paper roller changing device;
- Adopt the step motor, the paper feeding speed can be changed according to the Machine's running speed;
- High speed, less maintenance.

- 该机用于异形棒糖的冲压成型及包装。
- 大屏幕触摸式人机界面，参数设定方便快捷。
- 微电脑自动控制，准确可靠。送糖、冲压成型、插棒、输纸、裹纸。热封等动作整机联动协调，包装的棒糖外形美观整洁，密封性好。
- 机器带有自动换纸装置，可自动接纸，节约人工。
- 采用步进电机，能根据机器运转速度自动变化其送料速度，性能好。
- 人性化设计，操作简单，维修方便。



Technical specification | 技术参数

Items项目/Model型号	TE600
Suitable size of the lollipop 糖的尺寸	Φ 20mm~Φ 45mm
Wrapping film size 包装膜尺寸	< 125*125 mm
Stick size 插棒尺寸	Diameter: Φ3.2~4 Length: 75~80mm
Speed 生产能力	300~400 pcs/min
Total power 总功率	8 KW
Voltage 电压	380 V/ 50Hz
Dimension (L×W×H) 外形尺寸	3080×860×1680 mm
Total weight 总重量	2300 kg



GZD300 Automatic Candy Cane Production Line 自动拐杖糖生产线

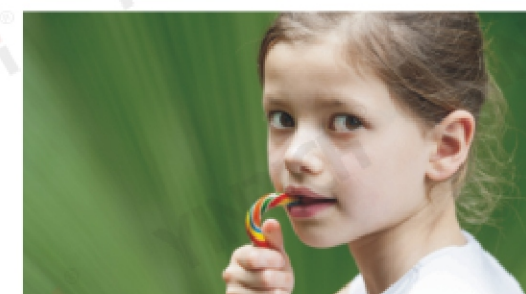
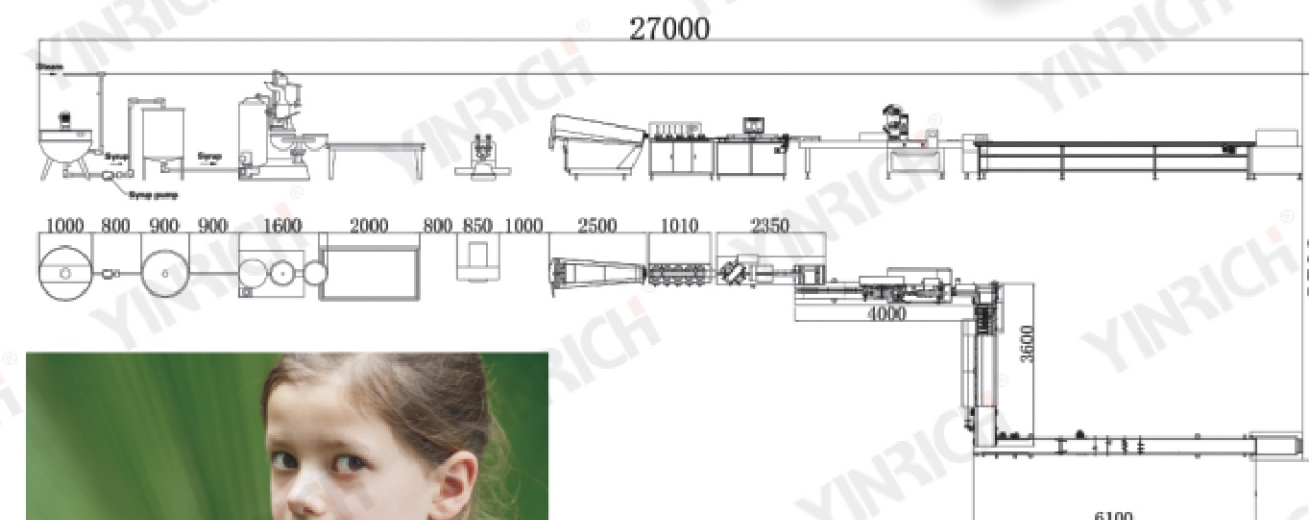
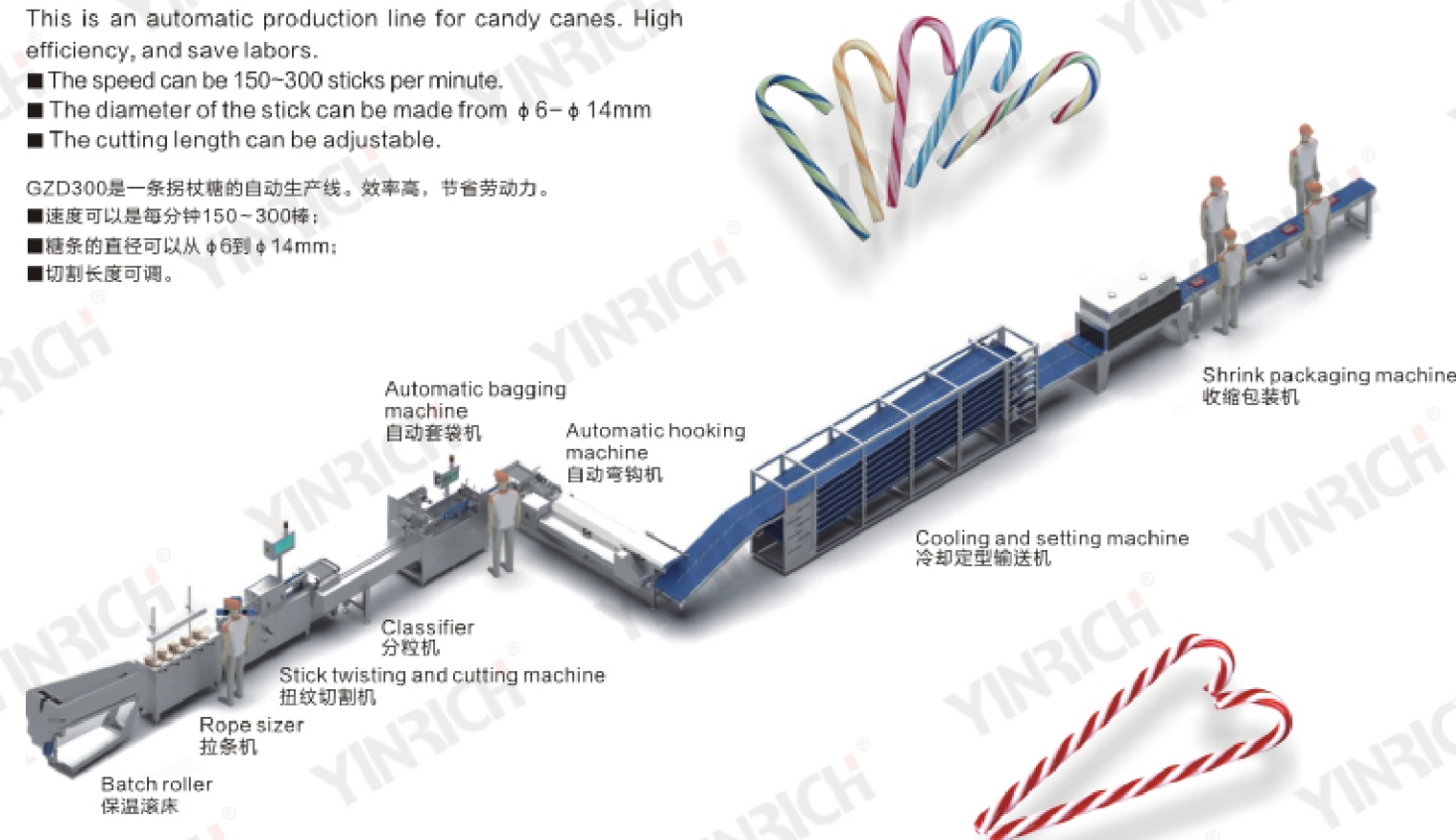


This is an automatic production line for candy canes. High efficiency, and save labors.

- The speed can be 150~300 sticks per minute.
- The diameter of the stick can be made from Φ 6~Φ 14mm
- The cutting length can be adjustable.

GZD300是一条拐杖糖的自动生产线。效率高，节省劳动力。

- 速度可以是每分钟150~300棒；
- 糖条的直径可以从Φ6到Φ14mm；
- 切割长度可调。



T300 Automatic Die-formed Soft Candy Toffee Production Line 夹芯奶糖|太妃糖生产线

The producing line is an advanced one for making various kinds of milk-soft candies based on the imported technology.

- Automatic control for alternated process of vacuum cooking and aeration.
- An unique design of aeration/mixing system guarantees a high performance in product density and texture control.
- Available for making chewy candy, soft milk candy, toffee, éclair and etc.

T-300 生产线主要有果酱夹心泵(或夹粉机)、奶糖挤出成型机、均条机、冷却输送机、链式成型机、摆头分配机和冷柜等组成。能生产夹心或夹粉奶糖、太妃糖(恰口莲)等糖果。



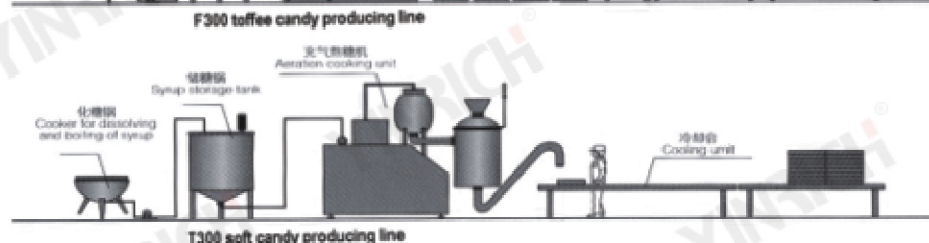
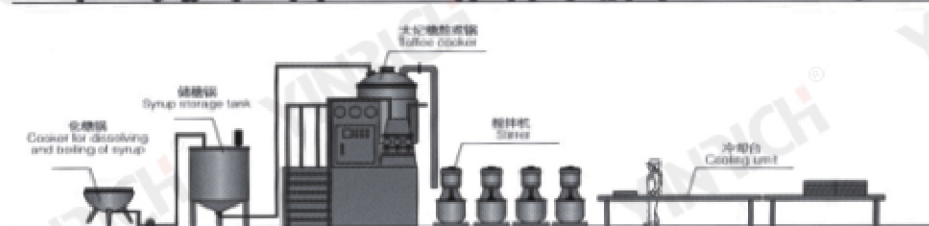
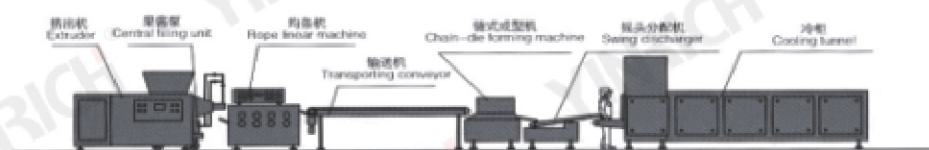
Syrup preparation system (SPS)
糖浆制备装置



Universal Batchwise Vacuum Cooker (TC)
通用批次真空熬煮锅



Aerated chewy candy cooker (GQ)
充气糖熬煮锅



Jam center-filling machine
果酱夹心机



Powder filling device
夹粉机



Extruder
挤出机



Rope sizer
匀条机



Conveyor
输送机



Chain-style die forming machine
链式成型机



Swing discharger
摆头分配机



Cooling tunnel
冷柜

Technical specification | 技术参数

Items/项目/Model/型号	T300
Production capacity/产量	300kgs/h
Weight of each candy/糖块重量	Shell :Max.7g
Rated output speed/出糖速度	Center-filling:max.2g max.1000pcs/min
Total electric power/总功率	34kw
Length of plant/生产线总长度	16m



T500|1000 Fully Automatic Soft Candy Chewy Candy Production Line 全自动奶糖|太妃糖生产线



The fully automatic soft candy / Chewy candy production line, Model: T500 |1000 is adopted with the modern technology of YINRICH[®] to produce the high capacity and high-quality soft candy, chewy toffee, toffee, and etc.. It is a continuous line which reach the output from the output from 500 kgs/h to 1000kgs/h.

- Continuous cooking to obtain a high-quality syrup mass;
- In-line dosing and mixing of the powder, flavor, and color;
- Equipped with an auto CIP cleaning system(optional)

The production line is available for two basic output levels:

-TG500 up to 500kgs/h

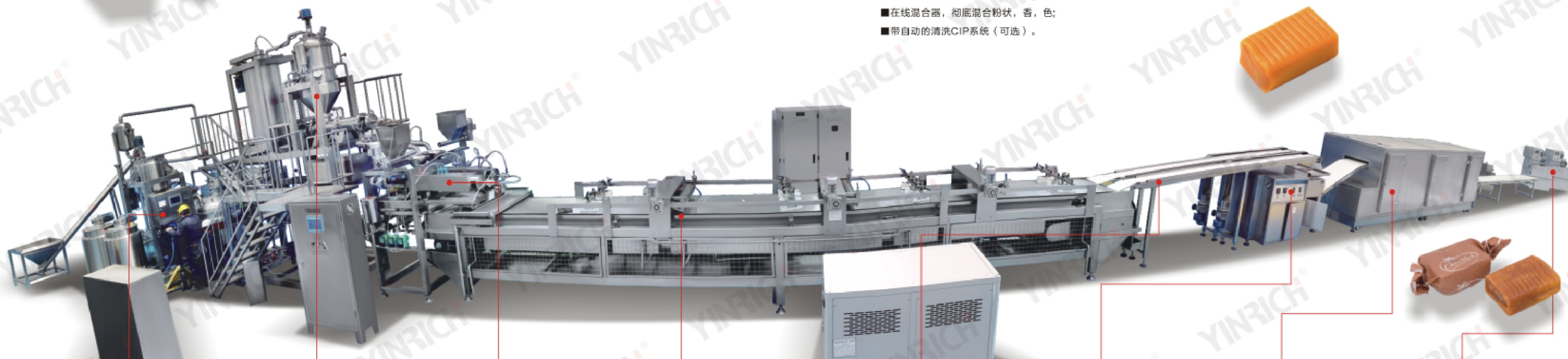
-TG1000 up to 1000kgs/h

The maximum outputs specified can vary depending on the recipe and the individual weight of the candy.



全自动的YINRICH[®]T500|1000奶糖|太妃糖生产线是采用YINRICH公司现代化加工技术而制造出来的高性能连续式生产太妃糖和奶糖的理想设备。有两种产量可供选，每小时500公斤，1000公斤，为国内最先进的奶糖|太妃糖生产线，废料少，生产效率高。

- 连续化的熬煮获得高产量的糖浆；
- 在线混合器，彻底混合粉状，香，色；
- 带自动的清洗CIP系统（可选）。



Dual Auto-weighing system(AWS)
双自动称重系统



Continuous Rotor cooker(RT)
连续转子熬糖机



Flavor, color dosing and mixing unit(FCA)
在线香精色素加注混合系统



Stainless steel cooling belt(SCB)
冷却调温钢带



Conveyor
输送机



Extruder
挤出机



Cooling tunnel
冷柜



Cut & wrapper
砍断包装机

GDT150|300|450|600 Automatic Deposited Toffee Production Line 浇注太妃糖生产线



GDT series deposited toffee production line is specially designed for the continuous production of various kinds of deposited toffees. It can produce two-color striped, two color double layers, Central filling, one color toffee(caramel).

- PLC /programmable process control available for vacuum cooking;
- Special caramel reactor to enforce the caramel flavor and texture;
- An LED touch panel for easy operating;
- A special designed de-moulding device and moulds guarantee the de-moulding of toffee;
- Different shaped toffee can be made via change-over of the moulds;
- Optional choice of extra chocolate paste injection system for making chocolate-central filled toffee candies.



Syrup Preparation Section (SPS)
糖浆制备系统



Universal toffee cooking section (TC)
太妃糖熬煮系统



Flavor, color, dosing and mixing system (FCA)
香精, 色素在线加注混合系统



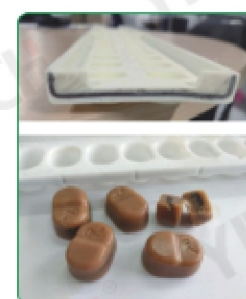
Toffee candy depositing and cooling section (GDT)
太妃糖浇注和冷却机器

GDT series poured toffee production line is specially designed for the continuous production of various kinds of deposited toffees. It can produce two-color striped, two color double layers, Central filling, one color toffee(caramel).

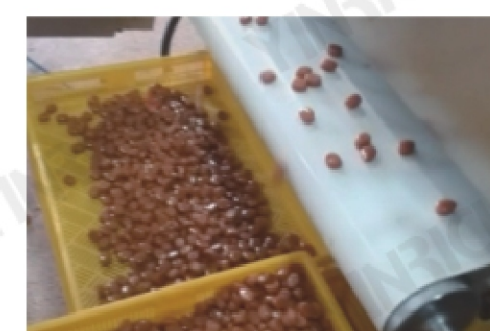
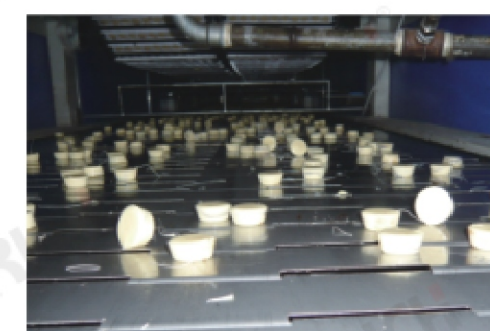
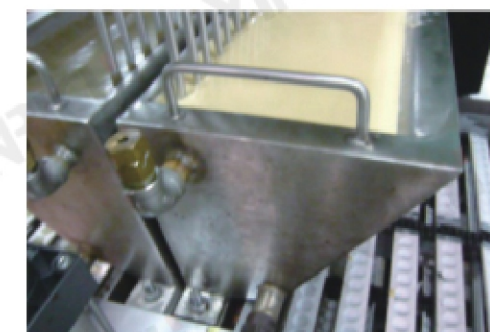
- 卫生结构设计制作,满足GMP生产要求;
- PLC自动编程控制真空熬糖温度、时间;
- LED触摸屏显示工艺流程,易于操作;
- 焦化器保证太妃糖产生独特焦香风味;
- 输送带、冷却系统、独特软脱模机构保证脱模;
- 根据模具的不同可生产各种形状的糖果;
- 选装巧克力定量加注系统可生产巧克力夹芯太妃糖。



Center-filling device
夹心装置



Toffee moulds 太妃糖模具



Technical specification | 技术参数

Items项目/Model型号	GDT150	GDT300	GDT450	GDT600
Production capacity产量	130kgs/h	250kgs/h	400kgs/h	500kgs/h
Weight of each candy糖块重量	Max. 7g	Max. 7g	Max. 7g	Max. 7g
Rated depositing speed浇注次数	30~40n/min	30~40n/min	30~40n/min	30~40n/min
Steam 蒸汽	Consumption	120kgs/h	200kgs/h	350kgs/h
	Pressure	0.6~0.8mpa	0.6~0.8mpa	0.6~0.8mpa
Compressed air 压缩空气	Consumption	0.2m3/min	0.25m3/min	0.3m3/min
	Pressure	0.4~0.6mpa	0.4~0.6mpa	0.4~0.6mpa
Total electric power总功率	30kw/380V	38kw/380V	45kw/380V	65kw/380V

GDQ150|300|450|600 Automatic Starchless Jelly Candy (Gummy) Production Line 凝胶软糖生产线



GDQ series is an ideal production line for producing the gelatin, pectin, or carrageenan based jelly candy(gummy) . By changing the molds, the same machine can produce different kinds of single color, double color, or center-filled gummies. The whole line is designed with a hygienic structure, and the mixture of flavor, color, acid is dosing online. This production line has low investment cost, high degree of automation, small space occupied, and labor saving. Complies with GMP requirements.

GDQ系列是根据凝胶软糖特殊的生产工艺要求而研发的用于生产胶体软糖的理想生产设备。可连续生产各种形状的以果胶，明胶，卡拉胶等为基础的胶体软糖。通过更换模具，同一机器上可生产各种形状的单色，双色，或夹心软糖。该设备具有卫生结构设计，在线完成香精色素和酸液的定量加注混合。该生产线具有投资成本低，自动化程度高，占地面积小，节省人力。符合GMP要求。

Jelly Cooking System软糖熬煮系统



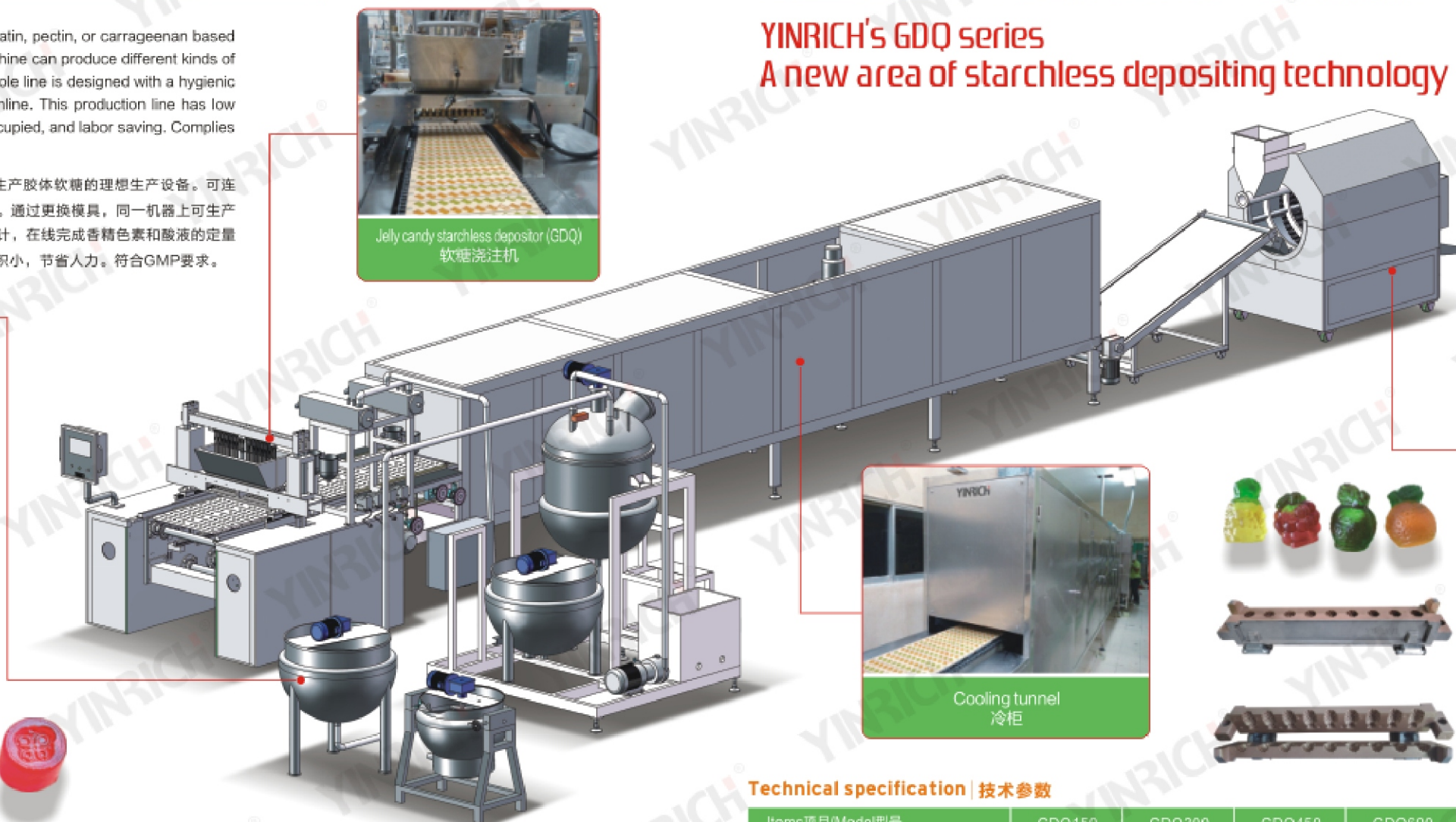
Batchwise jelly cooking unit (BJC)
常压批次凝胶软糖熬煮系统



Batchwise Jelly Vacuum Cooking System (BJVC)
真空批次胶体软糖熬煮系统



Continuous Jelly Cooking System (CJC)
真空批次胶体软糖熬煮系统



Jelly candy starchless depositor (GDQ)
软糖浇注机

Cooling tunnel
冷柜

YINRICH's GDQ series A new area of starchless depositing technology



Rotary coating drum 涂层滚筒



Rotary sugar coating Drum
旋转式拌砂滚筒



Rotary oiling Drum
旋转式喷油滚筒

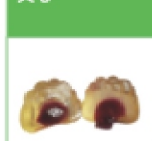
Technical specification | 技术参数

Items项目/Model型号	GDQ150	GDQ300	GDQ450	GDQ600
Production capacity产量	120kgs/h	240kgs/h	360kgs/h	500kgs/h
weight of each candy糖块重量	Max. 15g	Max. 15g	Max. 15g	Max. 15g
Rated depositing speed浇注次数	30~50n/min	30~50n/min	30~50n/min	30~50n/min
Total electric power总功率	25kw/380V	35kw/380V	45kw/380V	55kw/380V

Mono, solid 单色, 实心



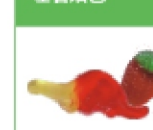
Center-filled 夹心



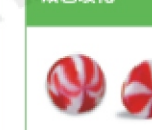
Double layered up and down 上下双色



Two color side by side 左右双色



Two color striped 双色喷花

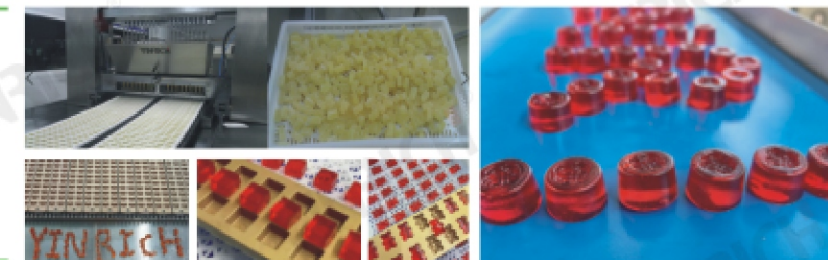


GDQ300A|450A|600A|1000A Fully Automatic Starchless Jelly Candy (Gummy) Production Line 全自动凝胶软糖生产线



Capacity from 300kgs/h
to 1000 kgs/h

产量可从每小时300公斤
到1000公斤

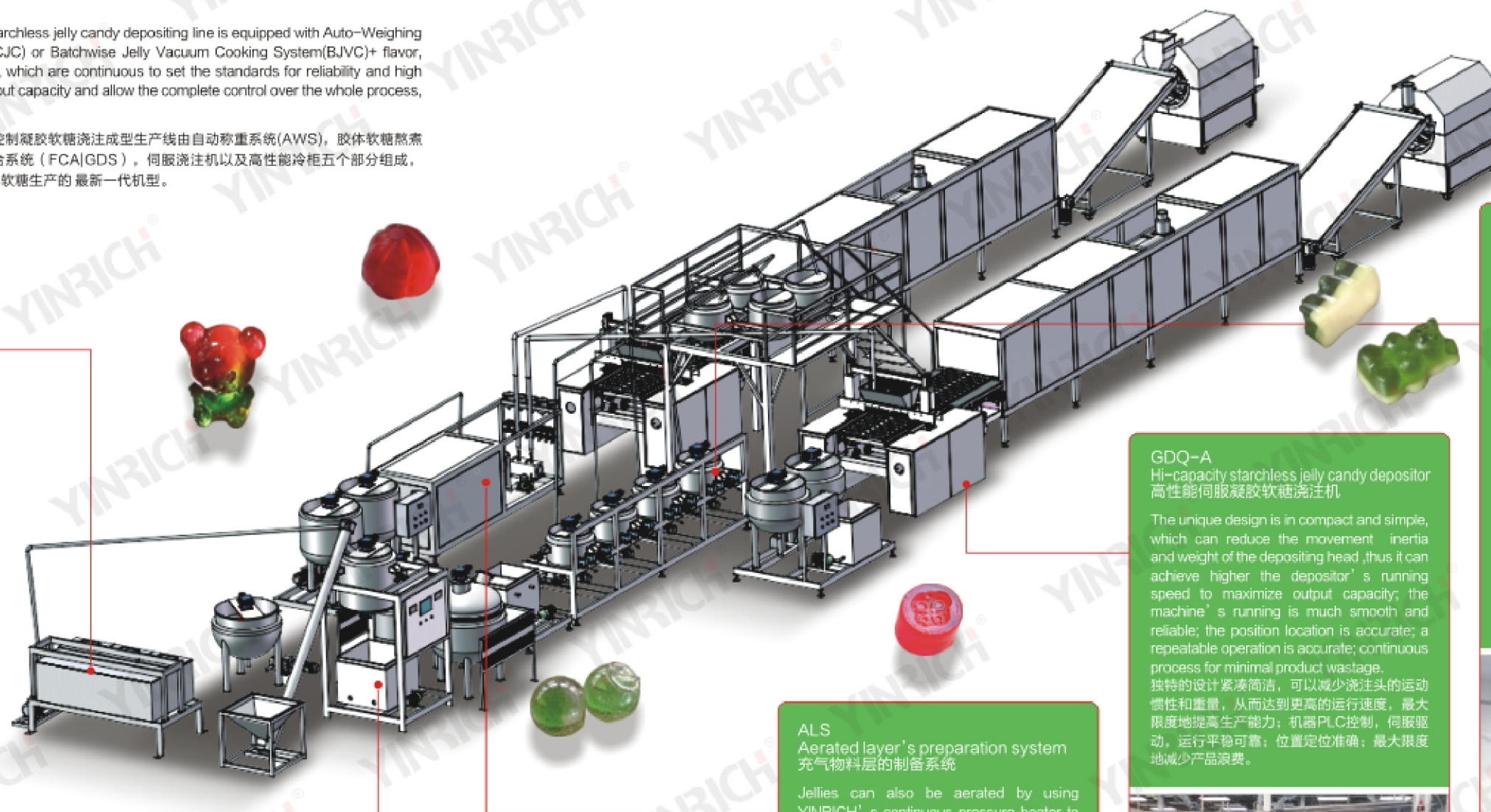


The new generation of servo-driven fully automatic starchless jelly candy depositing line is equipped with Auto-Weighing System(AWS)+ Continuous Jelly Cooking System(CJC) or Batchwise Jelly Vacuum Cooking System(BJVC)+ flavor, color, acid dosing and mixing system (FCA |GDS), which are continuous to set the standards for reliability and high productivity. Unique design features the maximize output capacity and allow the complete control over the whole process, with the highest level of functionality.

GDQ300A|450A|600A|1000A全自动伺服驱动PLC控制凝胶软糖浇注成型生产线由自动称重系统(AWS), 胶体软糖熬煮系统 (连续CJC 或批次BJVC), 辅料的自动添加混合系统 (FCA|GDS), 伺服浇注机以及高性能冷柜五个部分组成, 是YINRICH®英瑞信公司开发的用于高产量现代化胶体软糖生产的最新一代机型。

AWS Intelligence Auto-weighing System 智能自动称重配料系统

YINRICH's AWS offers high accuracy, easy recipe selection, dosing of all types of raw materials by weight, and capacity ranging upto 1000kgs/h. The whole process is under an automatic version with PLC control system, and the touch-screen operating. A sophisticated control system integrated the weighing cycles in recipe handling directly coupled to process parameters. YINRICH's AWS提供了高精度、易于配方选择, 按称重计量所有类型的原材料的系统, 整个过程是在一个自动版本下用PLC控制, 并通过触摸屏操作。产量高达1000kg/h。



FCA | GDS Flavor, color, acid dosing and mixing system 色香酸的自动加注混合系统

The addition of flavor, color and other additives, such as juice, vitamins or acid, is determined by the characteristics of the product. At the same time, due to the cost and quality of additives, the precise proportion and uniform mixing of ingredients are also very important. YINRICH provides two different systems for dosing and mixing of additives: in-line dosing and mixing system through dosing pumps (FCA50) and Gravimetric dosing and mixing system through weighing loadcells (GDS50). 香精, 色素和其他添加剂, 如果汁、维生素或酸的添加, 由产品的特性来决定, 同时由于考虑添加剂的成本和品质原因, 配料的精确配比和均匀混合也非常重要。YINRICH提供2种不同的辅料的添加与混合系统: 在线计量泵式辅料加注混合系统 (FCA) 和称重式辅料添加混合系统 (GDS)。



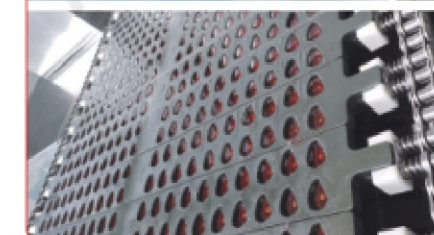
FCA



GDS

GDQ-A Hi-capacity starchless jelly candy depositor 高性能伺服凝胶软糖浇注机

The unique design is in compact and simple, which can reduce the movement inertia and weight of the depositing head, thus it can achieve higher the depositor's running speed to maximize output capacity; the machine's running is much smooth and reliable; the position location is accurate; a repeatable operation is accurate; continuous process for minimal product wastage. 独特的设计紧凑简洁, 可以减少浇注头的运动惯性和重量, 从而达到更高的运行速度, 最大限度地提高生产能力; 机器PLC控制, 伺服驱动, 运行平稳可靠; 位置定位准确; 最大限度地减少产品浪费。



ALS Aerated layer's preparation system 充气物料层的制备系统

Jellies can also be aerated by using YINRICH's continuous pressure beater to make the product of a combination of different colored and flavored jellies. 胶体糖浆也可以通过使用YINRICH的连续压力搅拌机充气, 制成不同颜色和口味的凝胶软糖组合产品。



BJVC
Batchwise Jelly Vacuum Cooking System
真空批次熬煮系统



CJC
Continuous Jelly cooking System
软糖真空连续熬煮系统

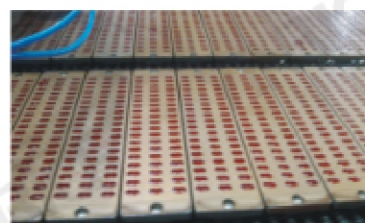
YINRICH's jelly cooking system (CJC|BJVC) is for all types of jellies and marshmallows based on gelatin, pectin, agar-agar, gum Arabic, modified and high amylase starch. The cooker has been developed for the continuous production of jellies or marshmallow. 胶体软糖的连续熬煮系统 (CJC) 或真空批次熬煮系统 (BJVC) 能够生产以明胶、果胶、琼脂、阿拉伯胶、高酶淀粉等为原料的各种胶体软糖和棉花糖。该熬煮系统用于胶体软糖的连续生产。

GDQ150B|300B Automatic Jelly Bean Production Line (for 0.2-1g jelly bean core)

抽板式软糖豆芯生产线(适合生产0.2~1克软糖豆芯)

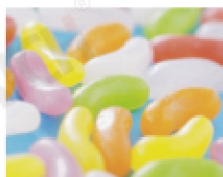
GDQ-B series is specially designed by YINRICH® for automatic production of smaller weight jelly cores below 1g. The equipment can produce out good quality and large capacity products with the saving of both the manpower and the space occupied.

YINRICH®专门设计出来的GDQ-B系列 用于自动连续化生产重量在1克以下的胶体软糖豆芯。该生产线是目前国内最先进的用来生产小克重的豆芯设备。具有占地面积小，用人少特点。



Technical specification | 技术参数

Items项目/Model型号	GDQ150B	GDQ300B
Nos. of moulds at one depositing 单次浇注的模板数	2 moulds 2块模板	4 moulds 4块模板
Nos. of candy scattered in one mould 每块模板上糖果的分布个数	3 rows x 19pcs =57pcs 3排x19个=57个	3 rows x 19pcs =57pcs 3排x19个=57个
Depositing speed 浇注速度	<25 strokes/min 最高每分钟25次	<25 strokes/min 最高每分钟25次
Production capacity 生产能力	171kgs/h(based 1g) 每小时171公斤(以1克糖计)	342kgs/h(based 1g) 每小时342公斤(以1克糖计)



SM300|500 Automatic Jelly Candy Starch Moulding Machine(Mogul) 自动粉模浇注机

This machine adopts a fully servo drive suction plate type moulding, with precise depositing position. The whole process includes:

- Empty trays fed by manual
- Automatic starch powder loading to the trays
- Moulding-die pressed in the starch powder for candy shapes
- Precise depositing
- Filled trays taken away by manual

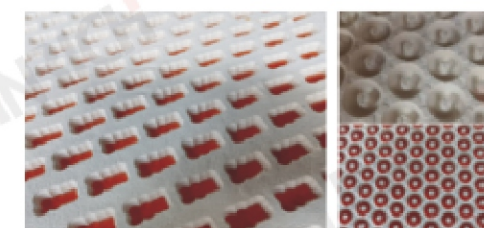
本机采用全伺服吸板式浇注成型，浇注走位精准。整个程序包括：

- 人工供盘
- 自动上粉
- 压模
- 精准浇注
- 人工移盘



Technical specification | 技术参数

Items项目/Model型号	SM300	SM500
moulds size模具尺寸	735x325mm	970x455mm
Depositing speed浇注速度	12~15 trays/min	12~15 trays/min
Production capacity生产能力	300~500kgs/h	400~700kgs/h



Dosing and mixing of additives 添加剂的加注与混合

FCA In-line Flavor, Color, Acid dosing and mixing system through dosing pump 在线计量泵式加注混合系统

FCA distributes volume through a metering pump. Almost suitable for all kinds of candy's production, it has the advantages of short dwell time and flexible installation. Syrup is continuously pumped through static or dynamic mixers. The piston metering pump adding liquid flavor, color, acid, fruit juice, vitamins or other additives is synchronized with the syrup pump. The formula can be modified by adjusting the stroke of the metering pump and/or adjusting the speed of individual pumps. Improve performance by adjusting the speed of all pumps. In a closed mixing system, consistent, clear, uniform, and bubble free quality has been achieved.

Technical advantages:

- The number of metering pumps can be flexibly selected;
- Short mixing time, uniform mixing, and no bubbles;
- Each additive injection is independently driven by an independent metering pump

FCA通过计量泵进行容积的分配。几乎适用于所有的糖果生产，具有停留时间短，安装灵活的优点。糖浆通过静态混合器或者动态混合器连续泵送。添加香精、色素、酸、果汁、维生素或其他添加剂等成分的活塞计量泵与糖浆泵同步。可以通过调整活塞泵的冲程和/或调整单个泵的速度来修改配方。通过调整所有泵的速度来提高性能。在封闭的混合系统中，实现了质量的一致、清晰、均匀和无气泡的质量。

技术特点:

- 计量泵的数量可灵活选择
- 混合时间短，混合均匀，无气泡
- 每种添加剂加注由独立计量泵独立驱动



GDS Gravimetric dosing and mixing system 称重式辅料添加和混合系统

Suitable for adding additives that are expensive and require high precision in addition measurement, for various applications. The advantages of gravimetric dosing are lossless start-up, precise operation, and the ability to add powder or particles to the mass. The system consists of a large insulated weighing tank and one or more small additive weighing vessels. Firstly, weigh the syrup-based material in a large weighing tank. The weighing of liquid color, flavor, acid, and vitamins is carried out in parallel in one or more small weighing vessels, and then added to the syrup. Before depositing, the mixer will mix the ingredients evenly.

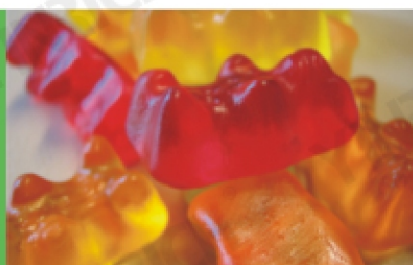
Technical advantages:

- High precision weighing can ensure the consistency of product quality;
- At the beginning and end of production, there is basically no loss;
- Fully automatic operation by PLC;
- Modular design and multi formula storage;
- Especially suitable for the production of gummies with vitamins' adding.

适用于成本昂贵以及对添加计量精度有要求的添加剂的加注，用于多种应用。称重式配料的优点是无损失启动、精确操作以及可以向物料中添加粉末或颗粒。该系统由一个大的保温称重容器和一个或多个小型添加剂称重容器组成。首先在大的称重罐中对糖浆基料进行称重。颜色、香气、酸和维生素等的称重在一个或多个小型的称重罐中平行进行，然后加入糖浆中。在沥干之前，搅拌器将配料均匀地搅拌。

技术特点:

- 高精度的称重添加可保证产品质量的一致性;
- 在生产开始和结束时，基本没有损失;
- PLC全自动操作;
- 模块化设计，多配方存储;
- 特别适合于添加维生素的软糖的生产。



BSJ1000 Rotary sugar coating machine(Drum) 旋转式糖果拌砂机(滚筒)



Rotary sugar coating machine(drum), its main features is that it can coat candy with sugar powder on its surface continuously. And through rotation, the sugar on the surface of candy products can be distributed uniformly. It is an ideal equipment for candy's coating on its surface with sugar.

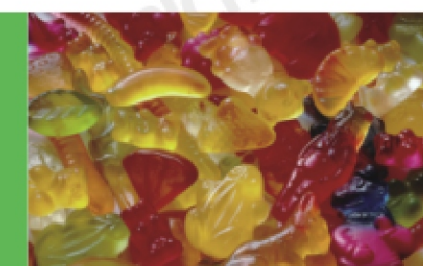
旋转式糖果拌砂机主要特征是能连续不断的对糖果表面进行裹布砂糖颗粒，通过旋转翻滚后，糖果表面的砂糖粒分布均匀，是糖果拌砂的理想设备。

Technical specification | 技术参数

Items项目/Model型号	BSJ1000
Inner Drum Diameter 内胆直径:	800mm
Outer Drum Diameter 外胆直径:	945mm
Motor power电机功率:	2.2kw
Dimension 外形尺寸:	1550x1120x1540mm



SGJ1000 Rotary oiling machine(Drum) 旋转式糖果喷油机(滚筒)



Its main feature is that it can make candy's surface smooth, translucent, and also be bright in color through pouring in few polishing agent (oil) with revolving tumbling. It has a large output with a small occupied.

旋转式糖果喷油机(滚筒)的主要特点是糖果通过加入少量的上光剂(防粘剂)，通过旋转翻滚，使其表面光洁、透亮、色泽鲜艳。占地面积小，产量大等特点。

Technical specification | 技术参数

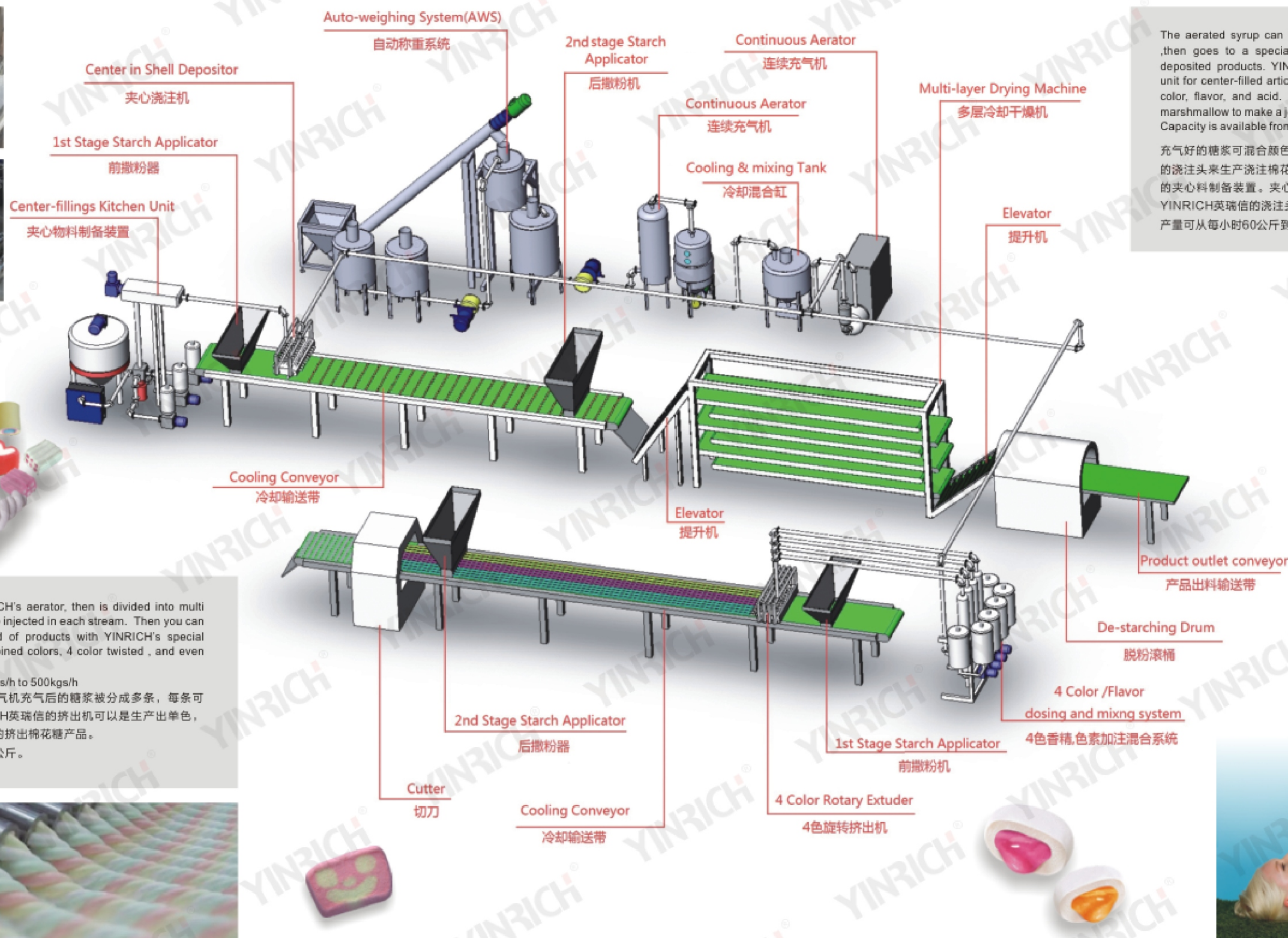
Items项目/Model型号	SGJ1000
Inner Drum Diameter 内胆直径:	800mm
Outer Drum Diameter 外胆直径:	945mm
Motor power电机功率:	1.5kw
Dimension 外形尺寸:	1550x1120x1540mm



EM50|120|200|300|400|500 Extruded Marshmallow Line 挤出棉花糖线

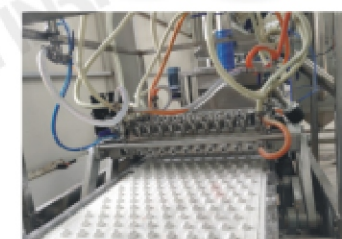


JZM50|120|200|300|400 Deposited Marshmallow Line 浇注棉花糖线



The aerated syrup can be injected and mixed with color and flavor, then goes to a special designed depositing manifold for making deposited products. YINRICH also provides a compact preparation unit for center-filled articles. The jelly is cooked and then mixed with color, flavor, and acid. It can be totally encapsulated inside of the marshmallow to make a jelly center-filled deposited marshmallow. Capacity is available from 70kgs/h to 300kgs/h.

充气好的糖浆可混合颜色和香精，然后通过YINRICH英瑞信特殊设计的浇注头来生产浇注棉花糖。YINRICH英瑞信同时可提供一套集成式的夹心料制备装置。夹心料通过熬煮，添加香精，色素和酸，然后用YINRICH英瑞信的浇注头生产各自口味的夹心棉花糖（雪丽滋）。产量可从每小时60公斤到300公斤。



The mass is aerated by YINRICH's aerator, then is divided into multi streams. Flavor and color will be injected in each stream. Then you can produce attractive various kind of products with YINRICH's special extruder, like single color, combined colors, 4 color twisted, and even center-filled extruded product.

Capacity is available from 100kgs/h to 500kgs/h
通过YINRICH英瑞信的连续充气机充气后的糖浆被分成多条，每条可以加注香精和色素。用YINRICH英瑞信的挤出机可以是生产出单色，多色，4色麻花扭型，以及夹心的挤出棉花糖产品。
产量可从每小时100公斤到500公斤。



MT300A Sugar Shell Chewing Gum Production Line 枕形口香糖（木糖醇口香糖）生产线



The complete line is comprised of the colloid oven, mixer, extruder, forming compact unit, sugar coating machine and etc.. Hygiene design, and less space occupied.

MT300A生产线主要由胶基烘箱、搅拌机、挤出机、输送撒粉机、制皮机、吸粉机、成型机、糖衣机等部分组成，该生产线卫生设计，功能更强，结构更紧凑合理，外形美观。它是各大中型食品企业生产口香糖（木糖醇口香糖）的理想设备。

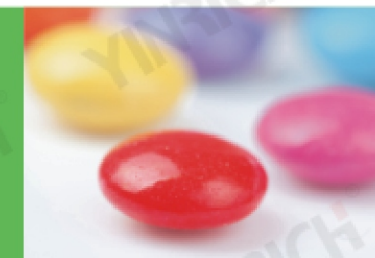


Technical specification | 技术参数

Items项目/Model型号	MT300A
Output生产能力	200~300 kgs/h
Total power总功率	46KW
Total length of the plant整线长度	approx. 12m



QP150 Ball - type Bubble Gum(Chewing Gum) Production Line 异形泡泡糖生产线



QP-150 line consists of mixer, extruder, forming machine, cooling tunnel, and sugar-coating machine .It is an ideal solution for the requirements to produce bubble gum in various kinds of shapes ,such as ball type, ellipse, water melon, dinosaur egg, flagon, and so on.

QP-150型异形泡泡糖生产线是由搅拌机、挤出机、成型机、冷却柜、糖衣机等单机组成，是生产球形、椭圆形、西瓜形、恐龙蛋、酒壶形等形状泡泡糖的理想设备，该生产线外形美观、性能稳定、操作维修方便。



Technical specification | 技术参数

Description产品名称	Specifications规格	Total power总功率(kw)	Capacity生产能力	Dimension外形尺寸(mm)
Mixer搅拌机	100 liter	12.1	100~125kg/h	1750×820×1250
Extruder挤出机	two screws	14.9	100~125kg/h	1220×440×1280
Forming machine成型机	Gum size, ϕ 12~ ϕ 22	1.5	100~125kg/h	2850×670×1600
Cooling tunnel冷却柜	Cooling temp. 10~50°C	1.1	100~125kg/h	2500×1200×100
Sugar-coating machine糖衣机	ϕ 800, ϕ 1000	1.1	100~125kg/h	800×760×1345

KD300

Two Color Bubble Gum (Chewing Candy) Production Line for cut & wrap products 双色泡泡糖(奶糖)生产线



KD-300 consists of mixer, extruder, cooling tunnel, and automatic cutting & wrapping machines. It is an ideal solution for the production of one color, or two color bubble gum(chewy candy) in various kinds of shapes, such as square, ellipse, and so on. The plant is easy to be operated and maintained.

KD-300型双色泡泡糖(奶糖)生产线是由搅拌机、挤出机、冷却柜、自动切割包装机等单机组成,是生产方形、瓦楞形、槽钢形等多种形状泡泡糖的理想设备,该生产线外形美观、性能稳定,操作维修方便。



Technical specification | 技术参数 Output生产能力:2.5tons/shift

Description产品名称	Specifications规格	Total power总功率(kw)	Capacity生产能力	Dimension外形尺寸(mm)
Mixer搅拌机	200 liter	19.1	200-300kg/h	2350 × 880 × 1250
Extruder挤出机	Four screws	18	350kg/h	2130 × 1500 × 1800
Cooling tunnel冷却柜	9 floors, Cooling temp. 5~10℃	20	100-125kg/h	2500 × 1200 × 100
Cutting & wrapping machine切割包装机	/	3	300-500pcs/min	1400 × 1200 × 1800

AWS500|1000|2000

PLC controlled Automatic Weighing System PLC控制自动称重系统



A possibility for the continuous production of all kind of confectionery articles in relation to progressive industrial technology

YINRICH's AWS500|1000|2000 offers more than automatic weighing, dissolving and mixing of raw material with inline transport to one or more production units. It is an auto-ingredient weighing system for the processing of confectionery and beverage industry. The sugar and all the raw materials are automatic weighing and mixing installation. Electronic balance, PLC control. The recipe is programmed and the ingredients are weighed correctly to keep on going into the mixing vessel. Once the total ingredients are fed into the vessel, after the mixing, the mass then will be transferred into the processing equipment. Many recipes of the candies can be programmed into the memory as you like.

Capacity is available from 500kgs/h to 2000kgs/h
CoolMIX, HotMIX can be chosen.

YINRICH的AWS500|1000|2000 提供一种全自动PLC编程控制各种原辅料的称量、化糖和混合系统,制好的浆料可在线输送到一条或多条生产线使用。砂糖和所有的原料通过电子称量、消化、自动混合,液态的辅料通过PLC控制系统与之相连,准确称量并泵入混合罐内,配方可预先编制在PLC中,所有原辅料充分混合搅拌后的浆料送入加工生产线。

生产能力可以从500kgs/h到2000kgs/h

AWS提供两种选择 CoolMIX 和HotMIX。COOLMIX 配备快速压力溶解器(RDS), 适合大产量的生产。



RDS500|1000|2000

Rapid Dissolving System 快速压力溶解器



for protecting your products and saving the energy.....

The new generation Rapid Dissolving System (RDS) is extremely flexible, and can be used for a broad range of applications.

The sugar are fed via a screw transporter and the other liquid materials(liquid glucose, water, gelatine, etc...) are dosed through pumps. They are automatically weighed in a weighing tank. After weighed, the materials are discharged and mixed in the down mixing vessel. Once the total ingredients are fed into the vessel, after the mixing(COOLMIX), the batch is pumped by feed pump through a special heating exchanger and heated up to a required temperature at an adjustable counterpressure (which is called pressure dissolving). In this process, the mass is heated up without evaporation and completely dissolved. Then it will go to a flash chamber.

- Sugar crystals are dissolved at an adjustable counterpressure by means of a self-developed pressure-holding valve. In the unit, the batch is heated up without evaporation, but completely dissolved, and comes out a 70-90% syrup.
- Dissolving, no cooking. The whole dissolving process is short, the syrup will be no burnt-out under a relative low temperature. The syrup is clear and transparent. That is the core of making final good quality products.
- Energy saving dissolving under pressure and low temperature. Vertical type and horizontal type can be chosen.

砂糖在压力下溶解,能生产70-90%浓度的糖浆,用较少的水量溶解砂糖,只溶解,不熬煮。溶解时间短,温度低,不易结垢,无焦化色变,糖浆透明无色,最终产品颜色鲜艳,能在高节能状态下保护产品,有垂直型和水平型两种可选。



LX400 Turning vacuum cooker(LX) 转锅熬糖机

- Highlight:
- coil type heating exchange with high efficiency;
 - Adequate boiling time
 - can reduce moisture to very low percentage
- 亮点:
- 高效的盘管式热交换;
 - 充足的熬煮时间
 - 可以将水分减少到很低的百分比

Technical specification | 技术参数

Items项目/Model型号	TC160
Capacity 产量	300~350kgs/h
Steam pressure 蒸汽压力	0.5~0.7Mpa
Consumption of steam 蒸汽耗量	200kgs/h
Power 功率	6.25kw



TC160|300|500 Universal Batchwise Vacuum Cooker (TC) 通用批次真空熬煮锅

- Highlight:
- cooking for further evaporating the water in the syrup;
 - cooking time and tempertaure can be set as required
 - batchwise cooking
 - Maillard reaction can be achieved
- 亮点:
- 熬煮一步去掉水分;
 - 熬煮时间、温度可按需设定
 - 间歇熬煮方式
 - 可以实现美拉德反应

Technical specification | 技术参数

Items项目/Model型号	TC160	TC300	TC500	TC300twins	TC500twins
Capacity 产量	120~150kgs/h	200~250kgs/h	350~400kgs/h	300~400kgs/h	700~800kgs/h
Volume of cooker 容积	200L	300L	500L	300Lx2	500x2



FCC600|1000|2000 Pipe type Flash Chamber Cooker(FCC) 列管式闪蒸熬糖机

- Highlight:
- pipe type heating exchange with high efficiency;
 - first in and first out, shorten cooking time
 - cooking parameters controlled by PLC
 - flow rate controlled by frequency inverter
- 亮点:
- 高效的列管式换热方式;
 - 先进先出工作模式, 缩短熬煮时间
 - PLC控制的熬煮参数
 - 变频器控制流量

Technical specification | 技术参数

Items项目/Model型号	FCC600	FCC1000	FCC2000
Capacity 产量	600kgs/h	1000kgs/h	2000kgs/h



RT500|1000 Continuous Rotor Cooker(RT) 连续转子熬糖机

- Highlight:
- Rotor type thin-film heating exchange with high efficiency;
 - first in and first out, shorten cooking time
 - cooking parameters controlled by PLC
 - flow rate controlled by frequency inverter
- 亮点:
- 高效的转子薄膜换热方式;
 - 先进先出工作模式, 缩短熬煮时间
 - PLC控制的熬煮参数
 - 变频器控制流量

Technical specification | 技术参数

Items项目/Model型号	RT500	RT1000
Capacity 产量	500kgs/h	1000kgs/h



BM300|450 Thin-film vacuum cooker(BM) 薄膜熬糖机

- Highlight:
- Scraper type thin-film heating exchange with high efficiency;
 - first in and first out, shorten cooking time
 - cooking parameters controlled by PLC
 - flow rate controlled by frequency inverter
- 亮点:
- 高效的刮片式薄膜换热方式;
 - 先进先出工作模式, 缩短熬煮时间
 - PLC控制的熬煮参数
 - 变频器控制流量

Technical specification | 技术参数

Items项目/Model型号	BM300	BM450	BM300 twins	BM450 twins
Capacity 产量	300kgs/h	500kgs/h	600kgs/h	1000kgs/h



GQ300 Aerated chewy candy cooker (GQ) 充气糖熬煮锅

- Highlight:
- cooking for further evaporating the water in the syrup;
 - cooking with stirring device under low temperature and vacuum condition, no milk burning
 - aeration to reach a high quality texture of the final product
 - no limit of adding milk powder, and ingredients
- 亮点:
- 熬煮一步去掉水分;
 - 带搅拌的低温真空熬煮, 不会导致奶焦化
 - 充气(搅拌)可获的好的口感
 - 对奶粉和添加剂的添加量无限制

Technical specification | 技术参数

Items项目/Model型号	GQ300
Production Capacity 产量	300kgs/h
Compressed air 压缩空气	0.7~0.9Mpa
Air consumption 耗气量	6000L/h
Steam pressure 蒸汽压力	0.6~0.8Mpa
Total power 总功率	23kw



SCB800|1000|1500 Stainless Steel Cooling Belt (SCB) 钢带冷却调温机

Highlight:

- Variety in capacity
- Accuracy in temperature control
- Different cooling zones for a better cooling

亮点:

- 可满足不同生产能力要求。
- 温度控制准确。
- 不同的冷却区可提供更好的冷却效果

Technical specification | 技术参数

Items项目 / Model型号	SCB800	SCB1000	SCB1500
Cooling capacity Soft candy 110~>40C 产量	500kgs/h	600kgs/h	1000kgs/h

CDR300|600 Cooling Drum(CDR) 冷却转鼓

Highlight:

- Variety in capacity
- Accuracy in temperature control
- Special design resulting in energy saving conditions

亮点:

- 可满足不同生产能力要求。
- 温度控制准确。
- 独特的设计满足节能效果

Technical specification | 技术参数

Items项目 / Model型号	CDR300	CDR600
Cooling capacity Soft candy 110~>40C 产量	300kgs/h	600kgs/h

RTJ400 Kneading Machine 揉糖机

Highlight:

- Replace manual kneading, improve efficiency
- Reduce labor intensity

亮点:

- 取代手动揉糖, 提高效率
- 降低劳动强度

Technical specification | 技术参数

Items项目 / Model型号	RTJ400
Capacity产量	300~400kgs/h
Diameter of turning table转盘直径	1000mm



BJC200|300|500 Batchwise Jelly Cooking System (BJC) (can be equipped with vacuum tank) 常压批次熬煮系统(可配抽真空罐)

BJC is for the cooking of all types of jellies and marshmallows. BJC适用于各种胶体软糖和棉花糖的熬煮。

Highlight:

- Easy operation
- Temperature control
- Low investment

特点:

- 操作简单
- 温度控制
- 低成本投入

Technical specification | 技术参数

Items项目 / Model型号	BJC200	BJC300	BJC500
Cooking capacity产量	200kgs/h	300kgs/h	500kgs/h

BJVC300|500 Batchwise Jelly Vacuum Cooking System(BJVC) 真空批次熬煮系统

BJVC is for the cooking of all types of jellies and marshmallows.

BJVC适用于各种胶体软糖和棉花糖的熬煮。

Highlight:

- Easy operation
- Low temperature cooking, short cooking time, better quality of mass

特点:

- 操作简单
- 低温熬煮, 时间短, 产品质量好

Technical specification | 技术参数

Items项目 / Model型号	BJVC300	BJVC500	BJVC300twins	BJVC500twins
Cooking capacity产量	300kgs/h	500kgs/h	500~600kgs/h	1000kgs/h
Volume of the cooker	300L	500L	300Lx2	500L x2

CJC300|500|1000 Continuous Jelly Cooking System(CJC) 软糖真空连续熬煮系统

CJC is for the cooking of all types of jellies and marshmallows. It is a bundle tube heat exchanger which provides a maximum heating exchange surface in a relative small volume. Together with the big vacuum chamber, the cooker is suspended in a hygienic tubular frame.

Highlight:

- A pneumatic valve keeps the pressure in the system on a constant level;
- First-in and First-out

CJC适用于各种凝胶软糖和棉花糖的熬煮。它是一种管束式热交换器, 在相对较小的体积内提供最大的热交换表面, 与闪蒸室一起。

亮点:

- 气动阀将系统中的压力保持在恒定水平;
- 先进先出工作模式;
- 湍流产品的引导确保了最佳的热传递, 并使产品暴露在最低的热应力下。

Technical specification | 技术参数

Items项目 / Model型号	CJC300	CJC500	CJC1000
Cooking capacity产量	300kgs/h	500kgs/h	1000kgs/h



CM35 Uniplast Die-forming Machine 糖果高速冲压成型机

Highlight :

- High stability and easy for the operation;
- The mold is made of high-quality steel, with a long service life and precise operation, ensuring efficient production;
- Uniplast dies' change can be done easily.

产品特点:

- 高可靠性, 操作简单;
- 模具用高质量钢制作, 使用寿命长, 运行精确, 确保高效生产;
- 模具更换简单。

Technical specification | 技术参数

Items项目 / Model型号	CM35
Capacity生产能力	500公斤/小时
Adjustable speed可调速度	主轴 18~90转/分
Motor power总功率	4.0kw



CM25 Candy Die-forming Machine 糖果冲模成型机

Highlight :

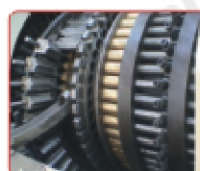
- design for dye-clapping forming style
- Can be used for producing the hard candy, soft candy, center-filled candies
- It is an ideal machine for production of die-formed hard candy and soft candy

机器亮点:

- 冲压成型方式的设计
- 可用于生产硬糖、软糖、和夹心糖果
- 生产冲压硬糖和软糖的理想机器

Technical specification | 技术参数

Items项目 / Model型号	CM25
Production Capacity生产能力	200~250kgs/h
Shapes available 糖果形状	Rectangle, square, cylindrical
Electrical Power 电功率	2.4 kw



BD40|64|80 Ball lollipop Die-forming Machine 球棒成型机

Highlight :

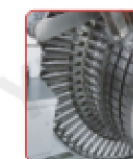
- Design for dye-clapping forming style
- used for producing ball, cylindrical shape lollipop

亮点:

- 冲压成型方式的设计
- 可用于生产球形或圆柱形棒棒糖

Technical specification | 技术参数

Items项目 / Model型号	BD40	BD64	BD80
Production Capacity生产能力	200kgs/h	300kgs/h	500kgs/h
Shapes available 糖果形状	Ball, cylindrical	Ball, cylindrical	Ball, cylindrical
Electrical Power 电功率	2.4 kw	3kw	4.8kw



TLC300 Chain-die Forming Machine 链式成型机

Highlight :

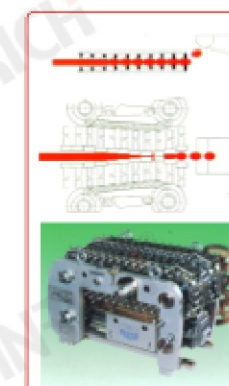
- design for chain-die forming style
- available for producing soft candy, center-filled or non
- High speed, precision, long-life performance, good stability

亮点:

- 链式成型方式的设计
- 可用于生产夹心或非夹心的软糖
- 高速、精确、长寿命性能、好稳定性

Technical specification | 技术参数

Items项目 / Model型号	TLC300
Production Capacity生产能力	300kgs/h
Percentage of center-filling夹心量	15~30%
Electrical Power 电功率	2.2 kw



JJT-I | JJT-II Extruder 挤出机

Highlight :

- design for extruding style
- used for producing chewy candy, soft candy, bubble gum
- High capacity, long-life performance, good stability

亮点:

- 冲压成型方式的设计
- 可用于生产硬糖、软糖、和夹心糖果
- 产量高、使用寿命长、稳定性好

Technical specification | 技术参数

Items项目 / Model型号	JJT-I	JJT-II
Production Capacity生产能力	300kgs/h	600kgs/h
numbers of screw (螺杆根数)	2	4
Motor Power 主电机功率	3 kw *1	7.5kw*2



Lab machines | 实验用机器

GD30

Lab candy depositor 试验用糖果浇注机
Capacity 10~30kgs/h



GD50

Small Capacity Candy Depositing Line 小型糖果浇注线
Capacity 50~100kgs/h



LBC50

Lab vacuum cooker 试验用真空熬煮锅
Capacity 15~30kgs/batch



EC50

Electrical heating cooker 电加热熬煮锅
Volume 50L



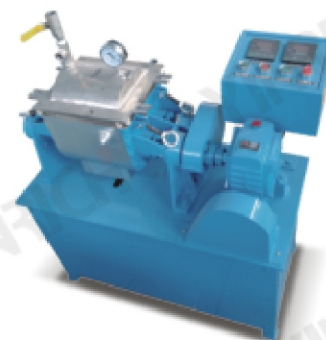
CQ10

Lab Continuous aerating unit 试验用连续充气装置
Capacity 6~10kgs/h



JB10

Lab gum mixer 试验用口香糖搅拌机
Volume 10L



TB800

Pillow Type Candy Packing Machine
糖果枕式包装机



Technical specification | 技术参数

Items项目 / Model型号	TB800
Packing speed包装速度	≤700 Grain/min
Candy shape 包装物形状	Rectangle, Square round, ellipse, column
Power功率	220V/3.5kw

DXD1200

High Speed Pillow Type Candy Packing Machine
超高速糖果枕式包装机

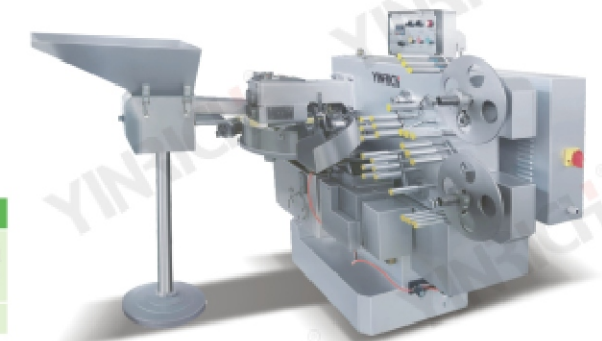


Technical specification | 技术参数

Items项目 / Model型号	DXD1200
Production Capacity包装速度	600~1000 pcs/min
Candy Size 适合的糖果尺寸	L: 10~30 W:10~30 Thickness 7~15mm
Length of Finished bag 制袋长度	50~80mm (only one size, no need adjust the length)
Candy Shape 糖果形状	Square, Ellipse, Oblate, Globular, Plum Blossom-Shaped
Gross Power 功率	5.5KW

TBN820

Double twist candy Packing Machine 双扭结糖果包装机
Single twist candy Packing Machine 单扭结糖果包装机



Technical specification | 技术参数

Items项目 / Model型号	TBN820
包装能力 (Packing ability)	≤600粒/分钟 (pcs/min) for double twist ≤400粒/分钟 (pcs/min) for single twist
包装产品尺寸 (Product size: length*width*thickness)	11~35*11~35*5~20毫米 (mm)

BBJ-II

Ball Lollipop Bunch Wrapping Machine
球棒糖单扭包装机



Technical specification | 技术参数

Items项目 / Model型号	BBJ-II
包装膜规格 (Wrapping film size)	最大125 x 125毫米 (Max.mm)
包装规格 (To be wrapped size)	直径22-30毫米 (mm)
包装速度 (Wrapping speed)	90-130粒/分(pcs/min)
总功率 (Total power)	2.2千瓦 (KW)

WBB400

High-speed Ball Lollipop bunch Wrapping Machine
高速球棒糖单扭包装机



Technical specification | 技术参数

Items项目 / Model型号	WBB-400
包装速度 (Wrapping speed)	250-350 pcs/min (based on the lollipop size)
总功率 (Total power)	6千瓦 (KW)
电源 (Power supply)	380V 50HZ

KBZ800

Cutting & Pillow- type Packaging Machine
砍段枕式包装机



Technical specification | 技术参数

Output生产能力	500粒/分 (pcs/min)
Packing shape包装物形状	方形、长方形、圆柱形 Rectangle, square, cylindrical
Packing specifications包装物规格	L:20-40mm W:12-20mm H:16-12mm
Total power总功率	4.8kw
Voltage电压	220v/50hz
Total weight总重量	1350kg
Dimensions外形尺寸 (长×宽×高)	2350 × 900 × 1600mm



QNB500

Cutting & Double-twist Wrapping Machine
砍断双扭结包装机



Technical specification | 技术参数

Output生产能力	500粒/分 (pcs/min)
Packing shape包装物形状	方形、长方形、圆柱形 Rectangle, square, cylindrical
包装材料 (Packing material)	表面镀铝膜, 玻璃纸, 复合铝膜 (Wax paper, cellophane, aluminium film)
总功率(Gross power)	3.55千瓦 (KW)



QZB500

Cutting & Fold Wrapping Machine
砍断折叠包装机



Technical specification | 技术参数

Output生产能力	300-500粒/分 (pcs/min)
Packing shape包装物形状	方形、长方形 (Rectangle, square)
包装材料 (Packing material)	表面镀铝膜, 玻璃纸, 复合铝膜 (Wax paper, cellophane, aluminium film)
总功率(Gross power)	3.55千瓦 (KW)



BBJ-III

Ball Lollipop Double Twist Wrapping Machine
高速球棒糖单扭包装机



Technical specification | 技术参数

Items项目 / Model型号	BBJ-III
To be wrapped size	Dia 18-30mm
Wrapping speed	200-300 pcs/min
Main motor power	2.2KW
Auxiliary motor power	0.54kw
Heating power	6.6kw
function	No lollipop no feeding of film
Dimension	3180 x 1800 x 2010 mm
Gross weight	2000 KGS

C800

Ball Lollipop Pillow type Wrapping Machine
球棒枕式包装机



Technical specification | 技术参数

Items项目 / Model型号	C800
生产能力 (Capacity)	250-350粒/分 (grain/min)
包装物形状 (Packing shape)	球状棒棒糖, 球形糖, 圆形糖 (Ball candy with stick)
	直径dia.20-30毫米 (mm)
总功率 (Total power)	4.5千瓦 (KW)
电源 (Voltage)	380伏/50赫兹 (V/Hz)

SW300A

Automatic Disc-feeding pillow type packing machine 料盘理料式自动枕式包装机

This is a vertical pouch form-fill-seal packaging machine which is used for packing candy products in a pouch. The unit is comprised: Automatic Vertical Form/fill/seal packaging machine, Ten heads electronic weighing scale, Z type feeding device, Vibrating feeding hopper, Final products outgoing conveyor, and Stand-up frame body.

该包装机可自动称量-成型-包装-封口，它把散装的糖果自动包装到大塑料袋中。该机包括：自动包装机，10头电子称，Z型喂料机，震动下料斗，产品输送机以及机架。



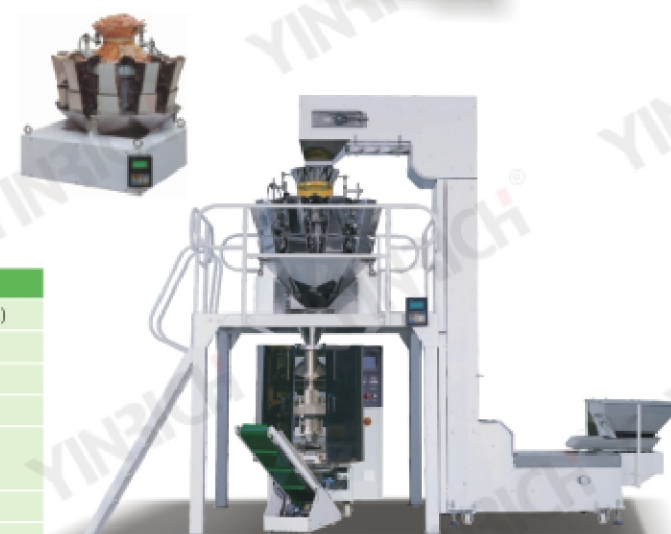
Mode/型号	SW300A
Packing speed/包装速度:	50-800bags/min
Pouch making size/袋成型尺寸:	L:20-150mm W:10-60mm H:8-30mm
Diameter for Roller film/卷膜直径:	Max.380mm
Width of the film/膜的宽度:	Max.300mm
Packing material/包装材料:	OPP, CPP, PET, Aluminum plating film, Aluminum plastic film, waxed paper, single and double layer heating sealing material
Packing film width/包装膜宽度:	Max.520mm
Power/总功率:	6KW, 380V/50HZ
Remark/备注:	It can be equipped with coding device and filling air device

CB520/720

Fully Automatic Vertical-type Packing Machine 竖袋式全自动包装机

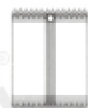
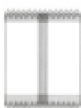
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Sealing form | 封口形式

封口形式一(标准) Sealing form1(Standards):
封口形式二(选商) Sealing form2(optional):
封口形式三(选商) Sealing form3(optional):



Technical specification | 技术参数

Mode/型号	CB520	CB720
Packing speed/包装速度:	10-55袋/分 (bags/min)	10-35袋/分 (bags/min)
Bag making Width/制袋宽度:	100-250mm	200-350mm
Bag making Length/制袋长度:	100-250mm	200-500mm
Filling range/包装容量:	250-2000kgs	1000-4000kgs
Packing material/包装材料:	表面镀铝膜, 玻璃纸, 复合铝膜 Wax paper, cellophane, aluminum film	
Packing film width/包装膜宽度:	Max.520mm	Max.720mm
Power/总功率:	10千瓦 (KW)	12kws

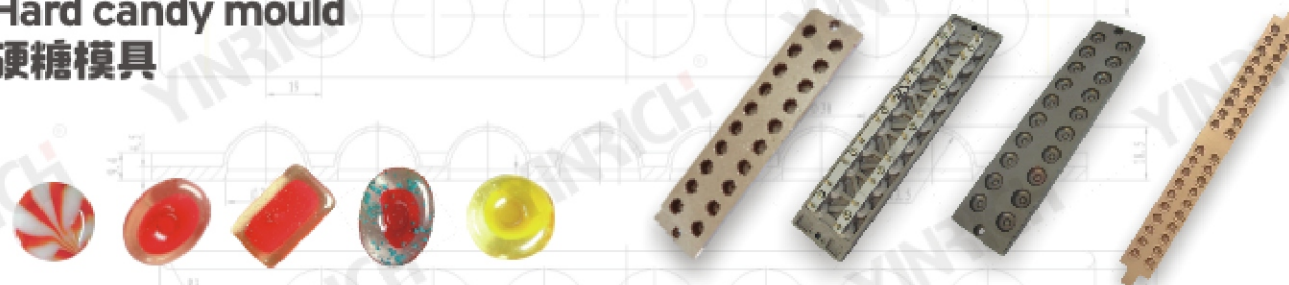
Candy Mould Design & Manufacturing 糖果模具的设计及制造

YINRICH's Moulds Division is specialized in the development, production, and world-wide sales of aluminum moulds, silicon rubber moulds for the confectionery industry.

YINRICH's Moulds Division is an outstanding partner who is always market focused. Our team of experts is ready at any time to extend technical support, advise on solutions to the problems, and effect a good communication and fast delivery.

英瑞信的糖果模具制造部是为糖果工业而专门从事铝合金模具，硅胶模具的设计，开发，生产及全球销售。英瑞信糖果模具制造部把客户的需求放在首位，始终专注于市场。我们的专家随时为您提供技术支持，技术咨询，解决问题，及时沟通，和快速交货。

Hard candy mould 硬糖模具



Jelly candy mould 凝胶软糖模具



Lollipop mould 棒棒糖模具



Silicon rubber mould 硅胶模具

