

ONE-STOP SOLUTION ...

Shenzhen Hejia Automatic Printing Machine Co., Limited

APM is one of the oldest printing equipment suppliers with the ability to design and build fully automatic multi-color printing machines.



APM

深圳合佳自动印刷机械
Automatic Printing Machine

Please contact us:

www.apmprinter.com

INDUSTRY

Packaging and Containers
Printing Machinery

200

Employees

1997

Founded in 1997

18000+

18000+ Factory Area

APM

Shenzhen Hejia Automatic Printing Machine Co., Limited
深圳合佳自动印刷机械有限公司



We supply printing machines and accessories manufactured under CE standards.

With over 28 years of R&D and manufacturing experience (since 1997), we supply machines for a wide range of plastic, glass, and metal packaging, including bottles, caps, cups, mascara containers, lipsticks, jars, compacts, shampoo bottles, syringes, beverage cans, and soft tubes.

With over 20 leading engineers and advanced technology, we present our production lines as follows:

- Fully automatic screen printers
- Automatic offset printing machines
- Automatic pad printers
- Automatic hot stamping machines
- Automatic heat transfer machines
- Standard semi-auto screen printers, hot stamping machines, pad printers, heat transfer machines, labeling machines
- Accessories and consumables
- Automatic assembly machines
- Automatic painting lines
- Automatic syringe production lines
- Special customized systems for all kinds of printing solutions.

APM is concentrating on automatic systems, based on the expectation that automation will become increasingly important due to rising labour costs and environmental protection needs. It provides customers with printing solutions designed to meet specific requirements.

Our primary markets are in Europe and the USA but cover the entire world, supported by an established distributor network. We invite you to become part of our network and experience our focus on quality, ongoing innovation, and reliable service.



●●● S250/350/650/1200 flat/round/oval screen printer



● General Description:

1. XYR worktable adjustable
2. T-slot, flat with vacuum, round and oval functions available and easy conversion.
3. Printing stroke and speed adjustable.
4. Easy fixture adjustment for conical printing



● Tech-data:

Machine Model	S250 (flat, round, oval)	S350 (flat, round, oval)	S650 (round)	S1200 (round)
Max. printing size	150×220mm (Φ70mm)	2150×320mm (Φ100mm)	200×500mm (Φ160mm)	200×880mm (Φ280mm)
Speed (pcs/h)	1200	1200	800	600
Weight	135kgs	150kgs	170kgs	260kgs
Machine size	950×800×1250mm	1030×850×1280mm	1150×880×1350mm	1650×1300×1400mm
Power supply	110/220V, 50/60HZ, 40W	110/220V, 50/60HZ, 40W	110/220V, 50/60HZ, 50W	110/220V, 50/60HZ, 50W



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Tel: 86-755-28213226

Fax: 86-755-26723710

Email: sales@apmprinter.com

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S300M/S500M/CNC300/CNC500

Semi Automatic servo screen printer



- **Application:**

Bottles, cups, caps, jars, tubes, etc.

- **适用范围:**

圆柱形产品, 包括各种塑料瓶、杯子、膏霜瓶等。



●●● S300M, S500M Semi Automatic servo screen printer



● General Description:

1. Servo motor driven mesh frame left/right and servo driven fixture rotate.
2. PLC control and Touch Screen display.
3. Easy operation, can set the product diameter, speed, printing position in touch screen.
4. No need gear, easy change products.
5. High quality optical sensor registration.
6. Inflation for soft bottles.
7. Other shapes optional to be CNC300,CNC500.
8. Bigger printing size optional.

● Tech-data :

Machine Model	S300M	S500M
Max. printing size	200*240mm(φ70 full print)	200*350mm(φ105 full print)
Max. product height	200mm	200mm
Max. product diameter	120mm	220mm
Speed (pcs/h)	800-1500pcs/h	800-1500pcs/h
Air supply	5-7 bar	5-7 bar
Machine size	800*900*1550mm	850*900*1700mm
Power supply	220V, 1P, 2KW	220V, 1P, 2KW



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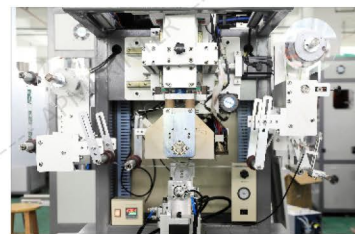
H300M/H500M CNC300H/CNC500H Semi Auto Hot Stamping Machine



● Application:

This machine hot stamping machine is used for hot stamping various patterns on the surface of cylindrical objects. This machine is equipped with non-calibration photoelectric positioning, which can be used to complete multi-color hot stamping. The material of hot stamping objects can be plastic, glass, ceramics, metal and so on

●●● Semi Automatic servo hot stamping machine



● General Description:

1. Stamping head left-right servo driven
2. Fixture rotate servo driven, no need gear, easy to change products.
3. Foil wind servo driven
4. PLC control and Touch Screen display.
5. Easy operation, can set the product diameter, speed, printing position and stamping stroke in touch screen.
6. High quality optical sensor registration.
7. Inflation for soft bottles.
8. Other shapes optional to be CNC300H,CNC500H.



● Tech-data :

Machine Mode	H300M	H500M	CNC300H	CNC500H
Product Diameter	15~220mm	15~220mm	15~220mm	15~220mm
Max. product height	25~200mm	25~200mm	25~200mm	25~200mm
Max. Printing Length (perimeter)	105mm(φ30)	Customized	105mm(φ30)	Customized
Max. Printin Width	70mm	Customized	700mm	Customized
Speed (pcs/h)	600~1500pcs/h	600~1500pcs/h	600~1500pcs/h	600~1500pcs/h
Air supply	5-7 bar	5-7 bar	5-7 bar	5-7 bar
Machine size	800*900*1550mm	800*900*1550mm	950*900*1700mm	950*900*1700mm
Power supply	220V, 1P, 3.5kw,50/60Hz	220V, 1P, 3.5kw,50/60Hz	380V, 3P, 5.8kw,50/60Hz	380V, 3P, 5.8kw,50/60Hz



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● Tech-data 技术参数:

Rubber roller size	Φ 100*100mm
Worktable size	220*200mm
U/D stroke	75mm
L/R stroke	200mm
Max. product size	Round: Dia.:120mm H:170mm Flat: 300*200mm
Max. stamping size	L:180mm W:80mm
Stamping pressure	180-230kgs
Stamping speed	7-15pcs/min



● General Description:

1. It is suitable for stamping round/flat glass bottles.
2. Stamping pressure, temperature and speed adjustable.
3. Worktable can be adjusted left/right, front/rear and angle.
4. Auto foil feeding and winding with adjustable function.
5. Height of stamping head adjustable.



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●●● Round/Flat hot stamping machine 圆形/平面烫金机



● Tech-data 技术参数:

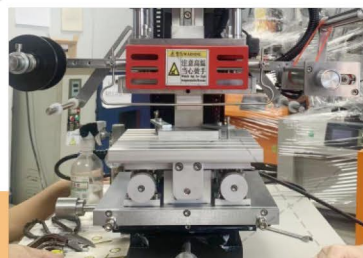
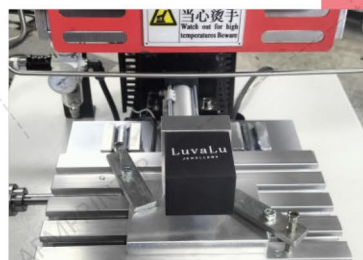
Stamping size	200*150mm
Worktable size	220*200mm
U/D stroke	75mm
L/R stroke	200mm
Max. product size	Round: Dia.:100mm H:190mm Flat: 220*200mm
Max. stamping size	L:180mm W:140mm
Stamping pressure	280-320kgs
Stamping speed	7-15pcs/min

● Application:

Flat and round products, other shapes optional.

● General Description:

1. Crank design, strong pressure and low air consumption.
2. Stamping pressure, temperature and speed adjustable.
3. Worktable can be pushed in and out manually for safety operation.
4. Worktable can be adjusted left/right, front/rear and angle.
5. Auto foil feeding and winding with adjustable function.
6. Height of stamping head adjustable.
7. Worktable shuttle with gear and rack for round product stamping.



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Hot stamping machine for car grille





● Tech-data:

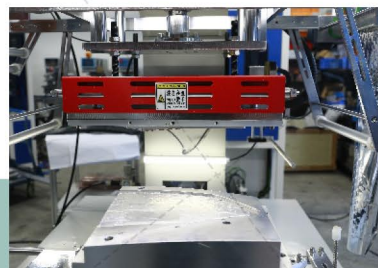
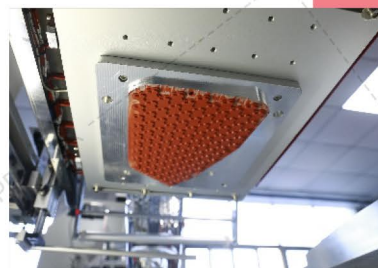
Stamping plate size	350*500mm
Max. Stamping pressure	3000-5000KG
Max. product height	250-300mm
Up/down stroke	1-220mm
Worktable size	400*550MM±50MM(can be customized)

● Application:

- 1.The Semi-Auto Servo Hot Stamping Machine for Car Grilles is designed for automotive manufacturers looking for precision and efficiency in their stamping processes.
- 2.This machine offers adjustable stamping pressure, temperature, and speed, ensuring consistent high-quality results.

● 适用范围:

1. 用于汽车格栅的半自动伺服热冲压机
2. 专为寻求冲压过程精度和效率的汽车制造商而设计.
3. 该机器提供可调节的冲压压力、温度和速度，确保始终如一的高质量结果。



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APM-H104

Hot Stamping for Cap Line Printing/Heat Transfer Machine



- **Application:**

Any regular or irregular shape plastic caps, round, oval, flat, tapered and multi-faced.

- **适用范围:**

任何规则或不规则形状的塑料盖，圆形、椭圆形、扁平、锥形和多面。



● General Description:

1. Professional design, simple structure, easy adjustment, easy operation
2. The flexible printing head and holding axis can be moved according to the shape of the objects which allows the machine to print parts of various shapes such as rounded, flat, oval and multi-faced parts.
3. Good printing quality: well-proportion, high shiny, no connection mark and low wastage rate.
4. SMC pneumatic parts, promise of goods quality.
5. Small size, nice shape, light and sturdy.
6. The roller is adjustable back and forth, and can have a small angle from horizontal direction.
7. Modify to be heat transfer machine.



● Tech-data:

Product diameter	产品直径	15~80mm (100mm optional)
Product height	产品高度	15-150mm
Roller size	胶辊尺寸	100*38*30mm
Printing width	印刷宽度	0~20mm, bigger size optional
Printing speed	印刷速度	1500-2400pcs/h
Power	功率	220/110V, 1Kw, 50/60Hz
Air pressure	气压	5-7 bar
Dimension	尺寸	70*60*120cm
Net weight	净重	120kgs



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●●● APM-Pad Printer

●●● Premium pad printer



● Tech-data

Ink cup diameter	90mm	120mm	140mm
Plate size	100x215mm	130x275mm	150x325mm
Front/rear stroke	225mm	375mm	375mm
Printing area	Ø85mm	Ø115m	Ø135m



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●●● APM-Pad Printer

●●● Standard pad printer



175-90CS
1 color pad printer with sliding ink cup



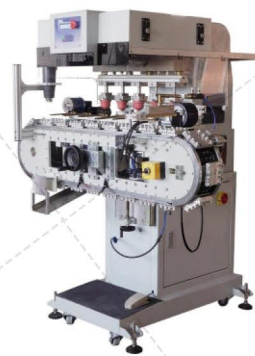
175-90C4
4 color pad printer with conveyor



225-120PS2
2 color pad printer with pad shuttle



325-120S6T
6 color pad printer with shuttle



325-140VC5
5 color pad printer with vertical conveyor



325-189CS
1 color pad printer with sliding ink cup



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Automatic labeling machine



Automatic labeling machine 自动贴标机



● Tech-data 技术参数:

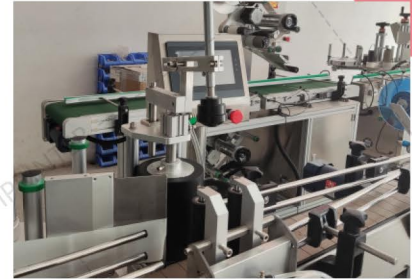
Labeling speed:	about 25-55P/min(Depend on bottles size)
Labeling accuracy:	±1mm(Do not include errors such as product labels)
Applicable product size:	diameter 20-110mm; height 30-320mm
Applicable label range:	Length 10~350mm,Width of base paper 10-120mm
Table Adjustment:	X,Y ± 15mm / θ 15 °
Maximum Screen Frame Size:	280 x 430mm (11.02" x 16.93")
Max label supply:	Outer diameter ≤ 300mm,Inner diameter 76mm
Ambient temperature/humidity:	0-50°C/15-85%

● Application:

Suitable for labeling on the circumference of round bottles, single and double labels can be applied, and the distance between front and back labels can be flexibly adjusted, such as the labeling of gel water bottles and food cans. It is widely used in cosmetics, food, medicine, sterilized water and other industries.

● 适用范围:

适用于在圆形瓶子的圆周上贴标签，可以应用单层和双层标签，前后标签之间的距离可以灵活调整，如凝胶水瓶和食品罐的标签。广泛应用于化妆品、食品、医药、消毒水等行业。



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SS3050

Flat screen printing machine



APM-SS3050 Flat screen printing machine 半自动平面丝印机



● Tech-data 技术参数:

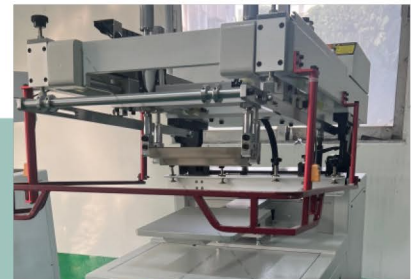
Max, mesh frame size(mm)	450*650
Max. printing area(width*length/arc)mm	300*450
Worktable size(mm)	350*550
Max,substrate diameter/height(mm)	15
Printing speed: pcs/hr	200

● Application:

Suitable for flat printing on surfaces of various materials

● 适用范围:

适用于各种材料表面的平面印刷



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