

隐形拉链后加工全自动生产流程设备

INVISIBLE ZIPPER FULL AUTOMATIC PRODUCTION PROCESS MACHINES

01



ZY-104I-F P 56

全自动隐形数控双机联动除齿下止机
Full-automatic CNC Invisible Gapping
Stripping and Bottom Stop Machine

02



ZY-705I-C P 57

全自动隐形穿拉头机 (II 型)
Full-automatic Invisible Zipper
Slider Mounting Machine (II)

04



ZY-708-B P 59

全自动拖带气动花边切断机
Full-automatic Closed-End Zipper
Air-Operated Towing Zig Zag Cutting Machine

03

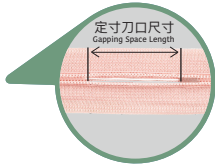
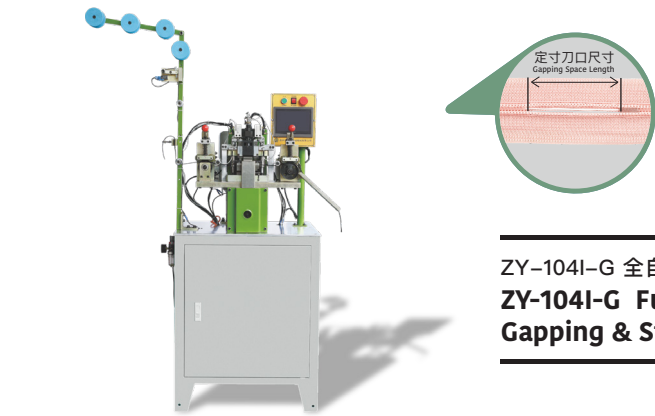


ZY-207I-E P 58

全自动隐形上止机
Full-automatic Invisible Zipper
Wire Welding Top Stop Machine

4

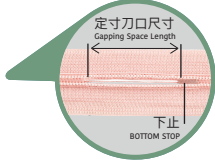
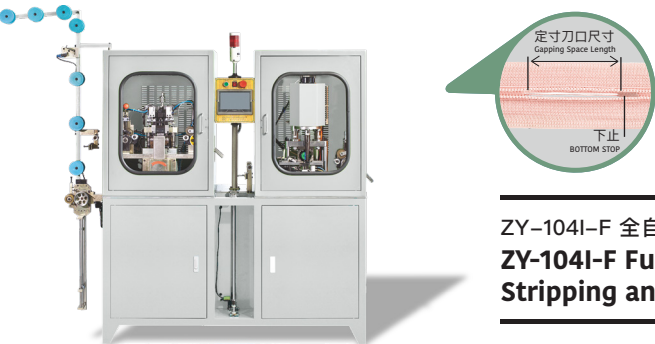
隐形拉链机械产品介绍
INVISIBLE ZIPPER MACHINE INTRODUCTION



ZY-104I-G 全自动隐形数控定寸除齿机
ZY-104I-G Full-automatic Invisible Zipper CNC
Gapping & Stripping Machine

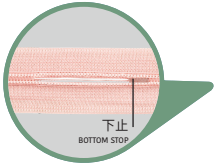
- 创新机械驱动加电子控制一体方式，提高生产产品质量；
 - 模具采用电子控制自动调节双针定位方式，确保分齿的准确性；
 - 精密的模具结构可完全清除定寸废齿；免除人工清齿工艺；
 - 独特的电子马达前后同步驱动方式，适合各种长度拉链；
 - 多功能电子触屏中文显示操控方式，操作方便易学易懂。
- Combining innovative mechanical driving and electronic control, the machine can help improve the quality of products.
- The positioning of dies is achieved through electronically controlled self-regulated double pins.
- The precise die makes it possible to clean all the wasted gapping teeth and there is no need for manual cleaning.
- Unique electric motor simultaneous driving is fit for zippers of different lengths.
- Easy to learn and operate with multi-functional touch screen in English.

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 Volt	机械尺寸 (m) L*W*H	净重 Net weight
ZY-104I-G	全自动隐形数控定寸除齿机 Full-automatic Invisible Zipper CNC Gapping & Stripping Machine	3800pcs/18cm/H	0.90KW	220V	1.23X0.50X1.70	230KG
ZY-104I-F	全自动隐形数控双机联动除齿下止机 Full-automatic CNC Invisible Gapping, Stripping and Bottom Stop Machine	2500pcs/18cm/H	3.20KW	220V	2.05X0.60X1.80	453KG



ZY-104I-F 全自动隐形数控双机联动除齿下止机
ZY-104I-F Full-automatic CNC Invisible Gapping
Stripping and Bottom Stop Machine

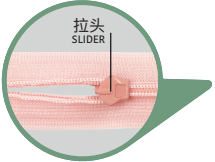
- 采用双向免修齿的机体与模具结构，提高了除齿质量与拉链规格的适应性能；
 - 定位于第一齿封闭式的音波熔下止方式，下止更牢固更美观；
 - 独特的 PC 自控编程，实现双机联动一体式动作，更省人力资源；
 - 采用电脑触屏操控，结合前后驱动电子马达，尺寸更精准，操作更简易。
- With two-way gapping and tripping mold and structure, this machine improves efficient clean gapping and adaptation performance of different zipper sizes;
- With ultrasonic welding starting on the last teeth, the bottom stop is with higher solidness and better appearance;
- Unique PC automatic control programming enables synchronization between two machines and saves labor cost;
- Controlling by touch screen computer and combining with front and rear drive motor, the machine allows more accurate gap length and simply operating.



ZY-206I-C 全自动隐形下止机
ZY-206I-C Full-automatic Invisible Zipper
Botom Stop Machine

- 本机采用成熟稳定的音波系统，采用定位独特方式，使熔接效果与物理性能得到提升。
- Adopting sophisticated ultrasonic system and unique positioning method, this machine enhances the effect and physical performance of bottom stop welding.

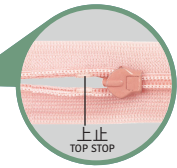
型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 Volt	机械尺寸 (m) L*W*H	净重 Net weight
ZY-206I-C	全自动隐形下止机 Full-automatic Invisible Zipper Botom Stop Machine	2500pcs/18cm/H	1.60KW	220V	1.20X0.70X1.85	163KG
ZY-705I-C	全自动隐形穿拉头机 (II 型) Full-automatic Invisible Zipper Slider Mounting Machine (II)	2100pcs/18cm/H	0.80KW	220V	1.40X0.65X1.85	162KG



ZY-705I-C 全自动隐形穿拉头机 (II 型)
ZY-705I-C Full-automatic Invisible
Zipper Slider Mounting Machine (II)

- 采用电子马达，独特的 PC 自控编程，灵活性高，适用于市场比较复杂的拉头及码庄。
- With electric motor and unique PC automatic control programming, this machine features high flexibility and fits for complicated sliders and zipper chains.

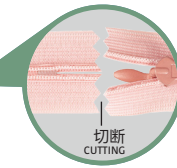
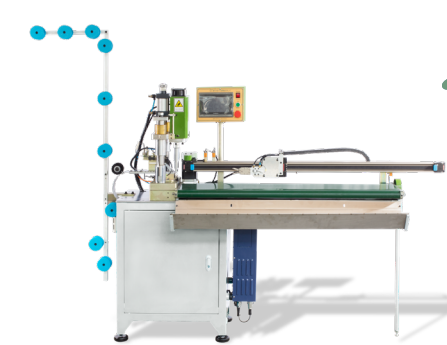




ZY-207I-E 全自动隐形上止机
ZY-207I-E Full-automatic Invisible Zipper Wire Welding Top Stop Machine

- 本机采用成熟稳定的音波系统，独特设计，使上止丝熔接效果与物理性能得到提升；拉链合并时不阻碍拉头与上止的接触效果。
- Adopting sophisticated ultrasonic system and unique design, this machine enhances the effect and physical performance of top stop wire welding. The contact effect between slider and top stop is not obstructed when zippers are merged together.

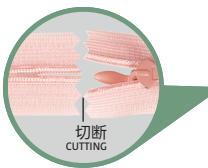
型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 Volt	机械尺寸 (m) L*W*H	净重 Net weight
ZY-207I-E	全自动隐形上止机 Full-automatic Invisible Zipper Wire Welding Top Stop Machine	1800pcs/18cm/H	1.60KW	220V	1.15X0.70X1.85	151KG
ZY-707-C	全自动拖带超音波花边切断机 Full-automatic Closed-End Zipper Ultrasonic Towing Zig Zag Cutting Machine	2700pcs/18cm/H	1.80KW	220V	2.10X0.73X1.75	200KG



ZY-707-C 全自动拖带超音波花边切断机
ZY-707-C Full-automatic Closed-End Zipper Ultrasonic Towing Zig Zag Cutting Machine

- 全自动机械手牵引出链装置，出链平稳；
- 采用超声波切断设计，有效降低噪音；
- 切口焊接美观无毛边，抗水洗性高；
- 独特的电控设计，主动分辨长短链，便于分捡；
- 适用性高，可适用各种花式拉头。
- Zippers coming out smoothly with fully automatic manipulator;
- Ultrasound cutting design effectively reducing noise;
- Smooth welding surface with high water resistance;
- Unique electric control design automatically identifying long and short chains, convenient for sorting;
- High applicability, applicable for various pullers.

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ZY-708-B 全自动拖带气动花边切断机
ZY-708-B Full-automatic Closed-End Zipper Air-Operated Towing Zig Zag Cutting Machine

- 全自动机械手牵引出链装置，出链平稳；
- 适用性高，可适用各种花式拉头；
- 独特的电控设计，主动分辨长短拉链，便于分捡；
- 切口平整紧密不起毛。
- Zippers coming out smoothly with fully automatic manipulator;
- High applicability, applicable for various pullers;
- Unique electric control design automatically identifying long and short chains, convenient for sorting;
- Smooth and dense cutting, lint-free.

型号 Model	机械名称 Machine name	平均产量 Average output	动力 Power	电压 Volt	机械尺寸 (m) L*W*H	净重 Net weight
ZY-708-B	全自动拖带气动花边切断机 Full-automatic Closed-End Zipper Air-Operated Towing Zig Zag Cutting Machine	3000pcs/18cm/H	0.40KW	220V	2.10X0.73X1.75	178KG
ZY-708-A2	全自动气动花边切断机 Full-automatic Air-Operated Zig Zag Cutting Machine	5500pcs/18cm/H	0.50KW	220V	1.90X0.75X1.85	170KG



ZY-708-A2 全自动气动花边切断机
ZY-708-A2 Full-automatic Air-Operated Zig Zag Cutting Machine

- 整机设计精巧，采用低气压的下冲装置，在降低噪音的同时又减少能源损耗；
- 触摸屏设计，人机界面清晰易懂。
- With low pressure bottom punch, the whole machine is skillfully designed to reduce noise and save energy.
- Touch screen design, the human-machine interface is clear and easy to understand.

