



Qingdao Shuimu Induction Equipment Co.,Ltd

Add: C25-401, U-Valley, High-tech Zone, No.869, Rd Huaguan Qingdao, China 266112; Tel: 86-532-89980348

E-mail: service@cmheat.com Web: <http://www.cmheat.com>; <http://cmheat.en.alibaba.com/>

PWHT700 MYD Induction Equipment for Weld Heat and PWHT

Questions & Answers

1. Steel material : A. Carbon steel B. Alloy steel C. Stainless steel
2. Process: A. Preheating B. PWHT
3. Parameters: A. Weld length B. Thickness range C. Target temperature
4. Weld Joint: A. Butt /Longitudinal Joint B. Corner Joint C. Circumferential Joint

A. Butt /Longitudinal Joint



B. Corner Joint





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C. Circumferential Joint



Pressure Vessel Technical Data:

- OD: 6250mm
- Thickness: 100mm
- Heating Speed: $\leq 55^{\circ}\text{C}/\text{H}$
- Soaking time: 360mins
- Max Heating Temperature: 680°C

Electric PWHT700 Heating Equipment:

- Type: MYD-600KW
- Power Size: 600KW
- Frequency Range: 3-10KHz
- Power Supply: 3*380V 50/60Hz
- Principle: Induction heating

Please share the metal parts size and heating required details for design heating plan.

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