# SPECIFICATIONS FOR LITHIUM BATTERY CR2032X

APPROVED SIGNATURE :				
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## 1. **SCOPE**

This specification applies to the following 3.0v lithium button cell CR2032 made by Shenzhen Wecodo Technology Co., Ltd.

## 2. **(RATINGS)**

TABLE I:

ITEM		UNIT	SPECIFICATIONS	CONDITIONS	
Nominal voltage		V	3.0		
Nominal capacity		mAh	210	Standard discharge with load 15kΩ	
Instantaneous short–circuit current		mA	≥120	Time≤0.5 second	
Off-load voltage		V	≥3.2	Without load	
Oper	Operating temperature		-20~60		
Standard weight		g	~2.75	Unit cell	
Service output	Initial	Standard	1180 h	Continuous discharge with load 15kΩ, till 2.0v end-voltage	
	After 12 months storage	Standard	1110 h		
Red LED light flash test		times	≥500,000	Pulse discharge with red LED light, flash each 1.5 seconds til 1.6v end-voltage	
Blue LED light flash test		times	≥2,000,000	Pulse discharge with blue LED light, flash each 1.5 seconds till 2.0v end-voltage	

#### TABLE II:

ITEM	CONDITIONS	CHARACTERISTICS	
Thermal durability	Kept for 20 days at 60℃±3℃, then continuously discharge with 15kΩ load till 2.0v end-voltage	Standard	1110 h
Self-discharge rate	Stored for 12 months at normal temperature and humidity	≤1%	

## 3. **[PERFORMANCE AND TEST METHODS]**

Unless otherwise stated, all the testing is carried out under the condition: environmental temperature,  $20^{\circ}$ C ~25°C; environmental humidity, 65±20%. Please refer to Table III

## 4. **[SUGGESTIONS AND CAUTIONS]**

- 4.1 Install batteries correctly.
- 4.2 Ensure the contact points to be clean and conductive.
- 4.3 Do not mix different types, different brands batteries to serve together.
- 4.4 Do not heat, recharge the batteries.
- 4.5 Do not dispose of the batteries in fire.
- 4.6 Keep away from the small children, if swallowed promptly see doctor.
- 4.7 Pay attention to the producing date.

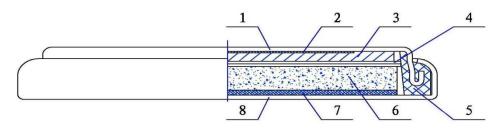
#### TABLE III:

No	ITEM	TEST METHODS	STA	STANDARED	
1 Dimensions	Using vernier caliper (accuracy≥0.02) while	Diameter	20.0 (-0.2) mm		
	Dimensions	avoiding short-circuit	Height	3.2 (±0.1) mm	
2	Off-load voltage	Using multimeter (accuracy $\geqslant$ 0.25%) internal resistance $\geqslant$ 1M $\Omega$	≥3.2 v		
3	Instantaneous short-circuit current	Time of short-circuit should be less than 0.5 second and avoid repeated test within half an hour	≥120 mA		
4	Appearance	Eyeballing	Bright, clean, no rust, no leakage, And no flaw		
5	Capacity	Continuously discharge for 8 hours with load $15k\Omega$ , temperature at $20\sim25^{\circ}C$ , humidity at $65\pm20\%$ till 2.0v end-voltage (for fresh battery only: within 3 months)	≥1180 h		
6	Red LED light flash test	Pulse discharge with red LED light, temperature at 20~25°C, humidity at 65±20%, flash each 1.5 seconds till 1.6v end-voltage (for fresh battery only: within 3 months)	≥500,000		
0	Blue LED light flash test	Pulse discharge with blue LED light, temperature at 20~25°C, humidity at 65±20%, flash each 1.5 seconds till 2.0v end-voltage (for fresh battery only: within 3 months)	≥2,000,000		
7	Vibration test	Put battery on the platform of the vibrations machine, start the machine and adjust the frequency form 10 times per minute to 15 times per minute. keep it running for an hour	Characteristics keep stability		
8	Leakage at high temperature test	Stored under temperature (60°C) for 7 days	No leakage allowed		
9	Over discharge Test	After 2.0v end-voltage, continuously discharged for 5 hours	No lea	kage allowed	

# 5. 【CUTAWAY DIAGRAM OF 3.0V LITHIUM MANGANESE DIOXIDE BUTTON CELL】

#### 3.0V锂-二氧化锰扣式电池剖面图

#### Cutaway Diagram of 3.0V Lithium Manganese Dioxide Button Cell



- 1、负极壳
- 2、负极集流网
- 3、负极锂片
- 4、隔膜

- 5、密封胶圈
- 6、正极片
- 7、正极集流网
- 8、正极壳

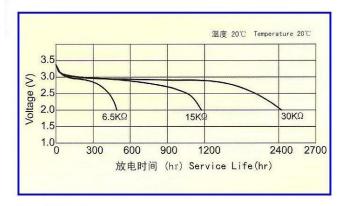
- 1、Cathode Shell
- 2. Cathode collector net
- 3、Cathode (slice of lithium) 4、Septum

- 5、Gasket
- 6、Anode(MnO<sub>2</sub>)
- 7. Anode collector net
- 8. Anode shell

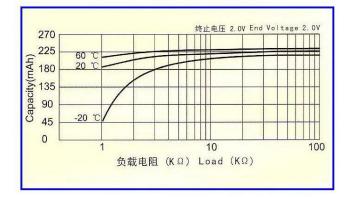
## 6. [DISCHARGE CHARACTERISTICS]

#### 标准曲线 STANDARD CHARACTERISTICS

定电阻放电曲线 Discharge Characteristics

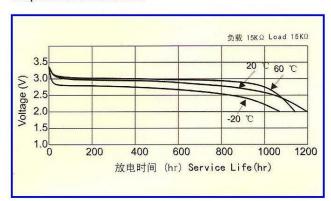


电阻容量曲线 Load-capacity



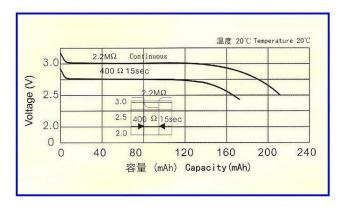
#### 温度放电曲线

#### **Temperature Characteristics**

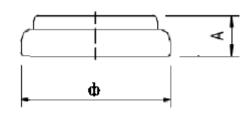


#### 脉冲放电曲线

#### Pulse Discharge Characteristics



# 7. [DIMENSIONS]



 $\Phi$ =20.0 (-0.2) mm A=3.2 (±0.1) mm

#### 8. **[APPLICATION RANGE]**

- 1. Commonly used in car key fobs and remote controls for vehicles.
- 2. Small electronic devices like digital cameras and MP3 players.
- 3. Some medical devices such as glucometers and pulse oximeters.
- 4. LED flashlights and small lanterns.
- 5. Certain toys and game controllers.
- 6. Small clocks and wristwatches.

